# SEMESTER WISE COURSE STRUCTURE & EVALUATION SCHEME

for

# B. TECH. DEGREE PROGRAMME IN CHEMICAL TECHNOLOGY PLASTIC TECHNOLOGY

(Effective from the session 2019-20)



# DEPARTMENT OF PLASTIC TECHNOLOGY SCHOOL OF CHEMICAL TECHNOLOGY HARCOURT BUTLER TECHNICAL UNIVERSITY KANPUR-208002 UTTAR PRADESH

# **Department of Chemical Technology-Plastic Technology**

# **Vision**

"The department of chemical technology-plastic technology aspires to achieve excellence in technical knowledge and skill, research and innovation in Plastics and Allied areas"

# **Mission**

The mission of the Department of Chemical Technology- Plastic Technology are:

- M1: To develop state-of-the-art facilities to impart technical knowledge and skill to the graduate & post graduate students for plastic and allied industries and research organizations
- **M2**: To be a center of research and innovation for betterment of society in sustainable manner.
- **M3**: To develop state-of-the-art technologies for testing and consultancy for industry and society.
- **M4**: To cultivate strong ethical values to be a successful professionals and to become life-long learners.

# **Program Educational Objectives (PEOs)**

The Program Educational Objectives (PEOs) of B.Tech. Chemical Technology-Plastic Technology program are:

- **PEO1** : Graduates will be technically competent in the field of polymers, resins, processing and allied areas to cater the need of country.
- **PEO2** : Graduates will be able to innovate in designs, production of materials and processes for sustainable development of society.
- **PEO3** : Graduates will serve the industry to meet the challenges in terms of quality assurance and standardization to with stand the global competiveness.
- **PEO4** : Graduates will discharge duties with professional attitudes and ethics.

# **Program Specific Outcomes:**

**PSO1**: to apply practical skills, technical knowledge in major streams such as chemistry, manufacturing, processing, and applications areas of engineering and technology in plastic and allied industries

**PSO2** : to take-up career in research organizations or to pursue higher studies in plastic technology and interdisciplinary programs with high regard for ethical values, environmental and social issues.

# SEMESTER WISE COURSE STRUCTURE & EVALUATION SCHEME

# B. TECH. CHEMICAL TECHNOLOGY-PLASTIC TECHNOLOGY

#### **Semester-I**

Sl. No.	Course Type	Course Title	Subject Code	Credits	F	Period	ls		Session	al Marks		ESE	Total Marks
					L	T	P	MSE	TA	Lab.	Total		
1	BSC	Engineering Chemistry	BCY 151	4	3	0	2	15	20	15	50	50	100
2	BSC	Mathematics I         BMA 151         4         3         1         0         30         20         -         50									50	100	
3	ESC	Electronics & Instrumentation Engineering	EET 151	3	3	0	0	30	20	50	50	100	
4	ESC	Engineering Graphics	ECE 151	3	0	0	6	30	20	-	50	50	100
5	ESC	Computer Concepts & Programming	ECS 151	4	3	0	2	15	20	15	50	50	100
6	ESC	Workshop Practice	EWS 151	2	0	0	4		20	30	50	50	100
7	MC (Non Credit)	Environment & Ecology	ECE 153	0	2	0	0	30	20	-	50	50	100*
					otal (	Cred	its 20	)					600

<sup>\* 100</sup> Marks will not be added as the course in non-Credit.

# Semester-II

Sl. No.	Course Type	Course Title	Subject Code	Credits	I	Perio	ds		Sessiona	l Marks		ESE	Total Marks
					L	T	P	MSE	TA	Lab	Total		
1	BSC	Physics	BPH 152	4	3	0	2	15	20	15	50	50	100
2	BSC	Mathematics II	BMA 152	4	3	1	0	30	20	50	100		
3	ESC	Electrical Engineering	EEE 152	4	3	0	2	15	20	50	100		
4	ESC	Engineering Mechanics	EME 152	3	3	0	0	30	20	50	100		
5	HSMC	English Language & Composition	HHS 152	2	2	0	0	30	20	-	50	50	100
6	HSMC	Professional Communication	HHS 154	3	2	0	2	2 15 20 15 50					100
				Total	Cre	dits	20						600

# Semester-III

Sl. No.	Course	Course Title	Subject Code	Credits	]	Period	s		Sessi Mai			ESE	Total Marks
NO.	Type		Code		L	Т	P	MSE	TA	Lab	Total		Marks
1	BSC	Mathematics III	BMA 251	4	3	1	0	30	20	-	50	50	100
2	PCC	Polymer Chemistry	TPL 251	4	3	1	0	30	20	-	50	50	100
3	PCC	Polymer Chemistry Lab	TPL 253	2	0	0	4	1	20	50	50	100	
4	ESC	Fluid Mechanics and Mechanical operation	TPL 255	5	3	1	2	15	20	15	50	50	100
5	PCC	Materials & Energy Balance	TPL 257	4	3	1	0	30	20	-	50	50	100
	HSMC   Organizational   HHS 253   3   3   0   0   30   20   -   50   50									50	100		
7	MC (Non Credit)	Cyber Security	ECS 255	0	2	0	0	30	20	-	50	50	100*
Total Credits 22											600		

# Semester IV

Sl.	Course	Course Title	Subject	Credits		Perio	ds		Session	al Marks		ESE	Total
No.	Type		Code										Marks
					L	T	P	MSE	TA	Lab	Total		
1	BSC	Modern Analytical Techniques	BCY 252	4	3	0	2	15	20	15	50	50	100
2	ESC	Computer Oriented Numerical Methods	BMA 252	4	2	1	2	15	20	15	50	50	100
3	PCC	Polymerization Engineering I	TPL 252	5	3	1	2	15	20	15	50	50	100
4	PCC	Heat Transfer Operations	TPL 254	3	2	1	0	30	20	-	50	50	100
5	PCC	Chemical Engineering Thermodynamics	TPL 256	3	2	1	0	30	20	-	50	50	100
6	HSMC	Engg Economics & Management	HHS 252	3	3	0	0	30	20	50	100		
7	MC (Non Credit)	Indian Constitution	HHS 256	0	2	0	0	30	20	-	50	50	100*
	Total Credits 22											600	

# Semester-V

Sl.	Course Type	Course Title	Subject	Credits	F	Period	ls		Session	al Mark	S	ESE	Total
No.			Code										Marks
					L	T	P	MSE	TA	Lab	Total		
1	PCC	Polymer Processing I	TPL 351	5	3	1	2	15	20	15	50	50	100
2	PCC	Rheology and Testing of   TPL 353   4   3   1   0   30   20   -   50										50	100
		Polymers											
3	PCC	CC Polymer Testing Lab TPL 355 2 0 0 4 - 20 30 50											100
4	PCC												
5	PCC	Chemical Reaction	TPL 359	4	3	1	0	30	20	-	50	50	100
		Engineering											
6	OEC Open Elective Course -I HHS 341 3 3 0 0 30 20 - 50 50										50	100	
	(Humanities)	_											
			Total (	Credits	22								600

# Semester-VI

Sl. No.	Course Type	Course Title	Subject Code	Credits	P	erioc	ls					ESE	Total Marks
					L	T	P	MSE	TA	Lab.	Total		
1	PCC	Polymer Processing II	TPL 352	3	2	0	2	15	20	15	50	50	100
2	PCC	Structure & Property of Polymers         TPL 354         3         2         1         0         30         20         -         50           Polymerization         TPL 356         4         3         0         2         15         20         15         50							50	100			
3	PCC	Polymerization Engineering II	TPL 356	4	3	0	2	15	20	15	50	50	100
4	PCC	Plastic Product and Mold Design	TPL 358	3	2	1	0	30	20	0	50	50	100
5	PCC	Polymer Composite	TPL 360	3	3	0	0	30	20	0	50	50	100
6	PCC	Instrumentation & Process Control	TPL 362	3	2	1	0	30	20	-	-	50	100
7	OEC (Maths)	Open Elective Course -II	BMA 342	3	3	0	0	30	20	-	50	50	100
				Total Cro	edits		22						700

# Semester-VII

Sl. No.	Course Type	Course Title	Subject Code	Credits	Pe	riod	ls	;	Session	al Mark	S	ESE	Total Marks
					L	Т	P	ESE	TA	Lab	Total		
1	PCC Technology Of Elastomers TPL 451 2 2 0 0  PCC Advanced Polymeric Materials TPL 453 3 2 0 2						30	20	-	50	50	100	
2	PCC	Advanced Polymeric Materials	TPL 453	3	2	0	2					50	100
3	PEC	Programme Elective Course I (Polymer Blends & Alloys OR Plastic Product Technology)	TPL 455 OR TPL 457	3	3	0	0	30	20	-	50	50	100
4	PEC	Programme Elective Course II (Polymer Adhesives and Foams OR Polymer Nanocomposite)	TPL 459 OR TPL 461	3	3	0	0	30	20	-	50	50	100
5	OEC (Plastic Tech.)	Open Elective Course -III (Introduction to Polymer Science)	TPL 491	3	3	0	0	30	20	-	50	50	100
6		Industrial Training	TPL 493	2	0	0	4	-	50	-	50	50	100
7		Seminar	TPL 495	2	0	0	4	-	50	-	50	50	100
8		Project	TPL 497	4	0	0	8	-	50	-	50	50	100
			Total Cred	lits 22	2								800

# Semester-VIII

Sl.	Course	Course Title	Subject	Credits	I	Perio	ds		Session	al Mark	CS .	ESE	Total
No.	Type		Code										Marks
					L	T	P	MSE	TA	Lab	Total		
1	PEC	*Programme Elective Course III							50	50	100		
		(Plastic Packaging & Waste	OR										
		Management OR Polymer Coating	ating TPL 454										
		Technology)											
2	PEC	*Programme Elective Course IV							50	100			
		(Process Modeling & Simulation Or											
		Computer aided Equipment Design)	TPL 458										
3	OEC	*Open Elective Course –IV	TPL 492	4	3	1	0	30	20	-	50	50	100
	(Plastic	(Basics of Polymer Processing)											
	Tech.)												
4		Project	TPL 498	10	0	0	20	-	50	-	50	50	100
			Total	Credits		22							400

<sup>\*</sup> Online Courses

# **List of Programme Elective Courses**

S.	PEC Names	Subject Name	Subject Code	C ( L-T-P)
No.				
1.	Programme Elective Course I	Polymer Blends & Alloys	TPL 455	3 (3-0-0)
		Polymer Product Technology	TPL 457	
2.	Programme Elective Course II	Polymeric Adhesives & Foams	TPL 459	3 (3-0-0)
		Polymer Nanocomposites	TPL 461	
3.	Programme Elective Course III	Plastic Packaging & Waste	TPL 452	4 (3-1-0)
	_	Management		
		Polymer Coating Technology	TPL 454	
4.	Programme Elective Course IV	Process Modeling & Simulation	TPL 456	4 (3-1-0)
		Computer Aided Equipment Design	TPL 458	

# **List of Open Elective Courses**

S. No.	OEC Names	Subject Name	Subject Code	C ( L-T-P)
1.	Open Elective Course II (Humanities)	Entrepreneurship Development	HHS 341	3 (3-0-0)
2.	Open Elective Course II (Maths)	Operations Research	BMA 342	3 (3-0-0)
3.	Open Elective Course III (Plastic Technology)	Introduction to Polymer Science	TPL 491	3 (3-0-0)
4.	Open Elective Course IV (Plastic Tech.)	Basics of Polymer Processing	TPL 492	4 (3-1-0)

# B. Tech. Chemical Technology - Plastic Technology Semester 1

## **BCY151 ENGINEERING CHEMISTRY**

L T P C 3 0 2 4

#### Course outcome

On the successful completion of the course, students will be able to

CO1	Interpret UV-Visible and IR-Spectra	Understand, Analyze
CO2	Describe reaction rates for reactions of various orders	Understand, Apply, Analyze
CO3	Understand different aspects of corrosion and	Understand, Apply
	thermodynamic view of electrochemical processes, reversible and irreversible cells	
CO4	Understand the stereochemistry of molecules and identify	Remember, Apply, Analyze
	organic reactions on the basis of their mechanism	
CO5	Distinguish between different polymeric structures, classify	Understand, Apply, Evaluate,
	polymers, and analyze the polymerization mechanism and	Create
	use of polymers in different walks of life. Knowledge of	
	conductivity of polymer, biodegradable polymers and fibre	
	reinforced plastics. Acquire knowledge about water and	
	treatment of municipal water	

BCY101/	РО	PO	PO	PO4	PO	PO	PO	PO	PO	PO1	PO1	PO12	PSOs	
102	1	2	3		5	6	7	8	9	0	1			
CO1	3	3	1	3	2	-	2	-	-	-	-	3	1	2
CO2	3	3	1	3	2	-	2	-	-	-	-	3	2	2
CO3	3	3	1	3	2	-	2	-	-	-	-	3	1	2
CO4	3	3	1	3	2	-	2	-	-	-	-	3	2	2
CO5	3	3	1	3	2	-	2	-	-	-	-	3	1	2
Average	3	3	1	3	2	-	2	-	-	-	-	3	1.4	2

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation put "-".

#### **SYLLABUS**

#### Module I

(i) **Bonding:** CFT, Electronic Spectra and Ligands (strong and weak field), Phosphorescence and Fluorescence, Jablonski diagram, hydrogen bonding and their effect on physical properties, Metallic bonds, Classification and Applications of Liquid crystals, Band Theory of Solids and superconductors.

(Lectures: 7-8)

 $\textbf{(ii) Spectroscopy}: Basic \ Principles, \ Instrumentation \ and \ Applications \ of \ UV-VIS \ and \ IR \ Spectroscopy.$ 

(Lectures: 5-6)

#### **Module II**

(i) Chemical Kinetics: Second order reactions. Determination of order, Fast and slow reaction, steady state approximation, Temperature effect, Concept of Activated Complex/Transition State: Energy of activation, Potential energy surface, Theories of reaction rate: Collision and Transition State theories in terms of enzyme catalysis.

(Lectures: 4-5)

#### **Module III**

(i) **Electrochemistry**: Dry and fuel cells, electrochemical cell, Solar cells, Disensitized cell, Photovoltaic cell. (Lectures: 3-4)

(ii) Environmental Chemistry: Air and Water Pollution, analysis of gaseous effluents oxides of Nitrogen, oxides of Sulphur and H<sub>2</sub>S, chemical analysis of effluents liquid streams, BOD, COD, control of pollution, Depletion of ozone layer. (Lectures: 5-6)

#### Module IV

- (ii) Stereochemistry: Stereoisomerism of organic compounds containing one & two chiral centers. Enantiomers & Diastereomers, E-Z nomenclature, R-S configuration, Atropisomerism, and Optical isomerism in Allenes, biphenyl and Spiranes, Circular Dichroism. (Lectures: 5-6)
- (i) **Reaction Mechanism**: Inductive, Electromeric and Mesomeric effects. Study of reaction intermediates (Carbanion, carbocation, carbene, nitrene and benzyne). Mechanism of nucleophilic and electrophilic substitution reactions. Mechanism and application of following reactions:
  - a) Suzuki-Miyaura Cross coupling reaction
  - b) Fries and Photo-Fries Rearrangement
  - c) Wagner- Meerweir Rearrangement
  - d) Umpolung Reactions
  - e) Reaction of vision

#### Module V

- (i) **Polymers**: Introduction and their classifications, types of polymerization, Free radical, anionic and cationic polymerization, Preparation, Rheological properties and uses of some common polymers. Synthetic Polymers (carbon framework, silicon framework, fluorinated polymer), Conducting and Biodegradable polymers. (Lectures: 4-5)
- (ii) Water Analysis: Introduction; Hardness of Water- cause, types, units, Disadvantages of using hard water for domestic and industrial purposes, Softening of hard water, Chemical analysis of Water-estimation of free chlorine, total alkalinity, hardness, Numerical based on determination of hardness.

(Lectures: 4-5)

(Lectures: 4-5)

#### **List of Experiments:**

- 1. Determination of alkalinity in given water sample.
  - a. Sodium Carbonate & Sodium Bicarbonate
  - b. Sodium Carbonate & Sodium Hydroxide
- 2. Determination of temporary and permanent hardness in water sample using EDTA as standard solution.
- 3. Determination of Chloride content of water by Mohr's Method.
- 4. Determination of Chlorine content in Bleaching powder.
- 5. Determination of strength of supplied Ferrous Ammonium Sulphate (FAS) solution in using external, internal indicators.
- 6. Determination of viscosity of a given liquid by Ostwald's viscometer.
- 7. Determination of surface tension of a given liquid by Stalagmometer.
- 8. pH determination of given sample.
- 9. Determination of iron content of water by Mohr's Method.
- 10. Determination of Dissociation constant of weak acids by conductometric Titration.

#### **Reference Books:**

- 1. Advance Organic Chemistry by Jerry March, Third Edition Wiley Eastern Limited, New Delhi.
- 2. Organic Chemistry by Morrision & Boyd, Allyn and Bacon, Inc. Boston.
- 3. Physical Chemistry by Puri, Sharma & Pathania, Peter Atkins & Julio de Paula, Arun Bahl, B.S. Bahl & G.D.Tuli.
- 4. Textbook of Physical Chemistry by S. Glasstone, Macmillan and Co. Ltd., London.
- 5. Chemical Kinetics and Reaction Dynamics by Puri, Sharma & Pathania.
- 6. Principles of Polymerization by George Odian.
- 7. Polymer Science by V. R. Gowarikar, N. V. Vishwanathan and J. Shridhar, Wiley Eastern Ltd., New Delhi.
- 8. Principles of Instrumental Analysis by Douglas and Skoog, Saunder College Publishing Co., New York.

- Engineering Chemistry by Jain & Jain, Dhanpat Rai Publication Co., New Delhi.
   Application of Absorption Spectroscopy of Organic Compounds by John R. Dyer, Prentice Hall of India Pvt. Ltd., New Delhi.
- 11. Spectroscopy of Organic Compounds by P.S. Kalsi, Y.R. Sharma.

# **BMA 151 MATHEMATICS –I**

L T P C 3 1 0 4

# **OBJECTIVE:** The objective of this course is to educate the students about:

- the convergence of infinite series, improper integrals and differential calculus.
- partial differentiation, multiple integrals and Beta, Gamma functions.
- vector calculus, matrices, linear algebra and optimization techniques.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	find nth derivative, determine the expansion of functions and find	Understand, Apply
	convergence of series and improper integrals.	
CO2	find partial differentiation and evaluate area and volume using multiple integrals.	Apply, Evaluate
CO3	convert line integrals to surface integrals and volume integrals, determine potential functions for irrotational force fields.	Apply, Evaluate
CO4	solve linear system of equations and determine the eigen vectors of the matrix.	Apply, Analyze Evaluate,
CO5	learn concept of optimization and optimization techniques.	Apply, Analyze, Evaluate,

СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSOs	
CO1	3	3	2	1	2	-	-	1	-	1	-	3	1	2
CO2	3	3	2	1	2	-	-	1	-	1	-	3	2	1
CO3	3	3	2	1	2	-	-	1	-	1	-	3	2	1
CO4	3	3	2	1	2	-	-	1	-	1	-	3	2	2
CO5	3	3	2	1	2	-	-	1	-	1	-	3	2	2
Average	3	3	2	1	2	-	-	1	-	1	-	3	1.8	1.6

# **Detailed Syllabus:**

#### **Unit I- Functions of One Real Variable:**

Successive differentiation, Leibnitz theorem, Mean value theorems, sequences and series, Expansion of functions, Improper integrals and their convergence.

# **Unit II- Functions of Several Real Variables:**

Limit, Continuity, Partial differentiation, Total differential and approximations, Jacobian, Euler's theorem Expansion of functions, Beta and Gamma Functions, Multiple integral, Change of order, Change of variables, Applications to area, volume, mass, surface area etc. Dirichlet's Integral & applications.

# **Unit III- Vector Calculus:**

Point functions, differentiation, Gradient, Directional derivative, Divergence and Curl of a vector and their physical interpretations, Solenoidal & irrotational fields, Integration, Line, Surface and Volume integrals Green's. Stoke's and Gauss Divergence theorems (without proof) and applications.

#### **Unit IV- Matrices and Linear Algebra:**

Vector space and subspace, linear dependence, dimensions and basis, Linear transformation and its matrix representation, Elementary transformations, Echelon form, rank & nullity, Consistency of linear system of equations and their solutions, characteristic equation, Cayley Hamilton theorem, Real and complex eigenvalues and eigenvectors, diagonalisation, quadratic forms, complex, orthogonal, and unitary matrices, Application to Cryptography, discrete, Compartmental models and system stability.

#### **Unit V- Optimization:**

Engineering applications of optimization, statement and classification of optimization problems, Optimization techniques, single variable optimization, multi variable optimization with no constraint, with equality and inequality constraints, Linear Programming Problems, Graphical method and Simplex method.

#### **Books Recommended:**

- 1. R.K. Jain & S. R. K. lyengar; Advanced Engineering Mathematics, Narosa Publishing House 2002.
- 2. Erwin Kreyszig: Advanced Engineering Mathematics. John Wiley & Sons 8th Edition.
- **3.** Dennis G. Zill & Michael R Cullen; Advanced Engineering Mathematics, Jones & Bartlett Publishers, 2<sup>nd</sup>

Edition.

- **4.** S.S. Rao; Optimization: Theory & application Wiley Eastern Limited.
- **5.** T.M. Apostol, calculus, Vol. I, 2<sup>nd</sup> ed., Wiley 1967.
- **6.** T.M. Apostol, Calculus, Vol. II, 2<sup>nd</sup> ed., Wiley 1969.
- 7. Gilbert Strang, Linear Algebra & its applications, Nelson Engineering 2007.
- 8. Calculus & Analytic Geometry, Thomas and Finny.

# **EET 151 Electronics & Instrumentation Engineering**

L T P C 3 0 0 3

#### **OUTCOMES:**

#### **Upon Completion of the course the students will be able to:**

- 1. To understand the basic concept of diodes, transistor, and Operational Amplifier.
- 2. To apply the knowledge in the calculation of the parameters of the diode, transistor, and Operational Amplifier.
- 3. To design the simple digital circuits.
- 4. Having the basic knowledge of measurement and applying it in the transducer.
- 5. To apply the knowledge of measurement with the help of electronic instruments and displaying it on electronic devices.

#### **Syllabus**

P-N Junction Diode, V-I Characteristics, Diode Application as Rectifier (Half Wave & Full Wave), Zener Diode and its Applications.

Introduction to Bipolar Junction Transistor, Operational Amplifier and FET: Applications, demo, explanation, Applications

Boolean Algebra, Logic Gates, Concept of Universal Gate, Minimization using K map, Number system Basic Combinational Circuits: Adder, Subtractor.

Sequential Circuits: Flip-Flops, Registers.

Functional Elements of Instruments, Classification & Characteristics, Types of Errors, Active and Passive Transducers and their Characteristics

Display Devices: Seven Segment Display, Alphanumeric Display, LCD, LED, Plasma, Projectors.

Electronic Ammeter and Voltmeter, Digital Multi-meter, Digital Storage Oscilloscope (DSO)

#### **Text Books**:

- 1. Malvino, A.P. / "Electronics Principles" / Tata McGraw-Hill.
- 2. Boylestad, Robert & Nashelsky, Louis / "Electronic Devices & Circuit Theory" / Prentice Hall of India.
- 3. H.S. Kalsi / "Electronic Instrumentation" / Tata McGraw-Hill
- 4. Malvino& Leach / "Digital Principles & Applications" / Tata McGraw-Hill.

#### **Reference Books:**

- 1. Sedra, Adel S., Smith, Kenneth C. / "Microelectronic Circuits" / Oxford University Press.
- 2. Sawhney AK/ "Electrical and electronic Measurement and Instrumentation"/ DhanpatRai& sons.
- 3. Lectures of NPTEL

# ECE 151 ENGINEERING GRAPHICS (ECE 101/102)

L T P C 0 0 6 3

#### **Syllabus**

#### Unit-I

**Lettering and Dimensioning:** Introduction, lettering practice, Elements of dimensioning - systems of dimensioning.

**Geometric Constructions:** Free hand sketching, Conic sections, Special curves.

**Engineering Scales** 

#### Unit-II

**Projection of Points**: First and Third Angle Projections; Projection of points.

**Projection of Lines:** Projection of straight lines (First angle projection only); Projection of lines inclined to one plane and both planes, true length and true inclinations.

#### **Unit-III**

# **Projection of Solids and Section of Solids**

Projection of solids: Classification of solids, Projection of solids in simple position, Projection of solids inclined to one plane. Sections of Solids: Right regular solids and auxiliary views for the true shape of the sections.

#### **Unit-IV**

#### **Development of Surfaces**

Development of surfaces for various regular solids.

# **Isometric Projection and Perspective Projection**

Isometric Projection: Isometric scales, Isometric projections of simple and combination of solids;

**Perspective Projection:** Orthographic representation of a perspective views – Plane figures and simple solids - Visual ray method.

#### Unit-V

#### **Orthographic Projection**

Conversion of pictorial view into orthographic Projection.

Introduction to auto CAD

#### **References:**

- 1. K. Venugopal and V. Prabhu Raja, "Engineering Graphics", New AGE International Publishers, 2015.
- 2. N. D. Bhatt, Engineering Drawing, Charotar Publishing House.
- 3. K.V.Natarajan, A Text book of Engineering Graphics, Dhanalakshmi Publishers, 2012.
- 4. K.L.Narayana, P. Kannaiah & K.Venkata Reddy New Age International Publishers.

# ECS 151 COMPUTER CONCEPTS & PROGRAMMING

LTPC

3 0 2 4

#### **Course Outcomes:**

- 1. Identify the parts of the computer system and explain the functioning of its componentsalongwith the process of problem solving. (Remember, Understand)
- 2. Design an algorithmic solution for a given problem and translate it into a program. (Design)
- 3. Understand different operating systems, related concepts and their functions. (Understand)
- 4. Use the appropriate control statements to solve the given problem. (Apply)
- 5. Implement different Operations on arrays and use functions to solve the given problem. (Apply)
- 6. Understand pointers, structures and unions &Implement file Operations in C programming. (Understand, Apply)

								PO						PSO	
СО	Statement	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1		3	3	2	1	2	_	-	1	_	1	-	3	1	2
CO2		3	3	2	1	2	-	-	1	-	1	-	3	2	1
CO3		3	3	2	1	2	-	-	1	-	1	-	3	2	1
CO4		3	3	2	1	2	-	-	1	-	1	-	3	2	2
CO5		3	3	2	1	2	-	-	1	-	1	-	3	2	2
CO6		3	3	2	1	2	-	-	1	-	1	-	3	2	1
Averag e		3	3	2	1	2			1		1		3	1.8	1.3

#### **Course Content:**

#### Unit-1:

Introduction to Computers: Computer hardware Components, peripherals and their functions, Number Systems and conversion methods, Concept of an algorithm; termination and correctness. Algorithms to programs: specification, top-down development and stepwise refinement, Introduction to programming

environment, use of high level programming language for the systematic development programs. Introduction to the design and implementation of correct, efficient and maintainable programs, Structured Programming, Trace an algorithm to depict the logic.

#### Unit-2:

Basic operating System Concepts: Introduction of MS-DOS, WINDOWS, and LINUX Operating Systems, Functional Knowledge of these operating systems, Introduction of basic commands of LINUX and Editors, Managing Files and Directories in LINUX, Programming Environment in LINUX, Writing and executing programs in LINUX.

#### Unit-3:

Programming in C: History, Introduction to C Programming Languages, Structure of C programs, compilation and execution of C programs, Debugging Techniques, Data Types and Sizes, Declaration of variables, Modifiers, Identifiers and keywords, Symbolic constants, Storage classes (automatic, external, register and static), Enumerations, command line parameters, Macros, The C Preprocessor.

#### Unit-4:

Operators: Unary operators, Arithmetic & logical operators, Bit wise operators, Assignment operators and expressions, Conditional expressions, Precedence and order of evaluation. Control statements: if-else, switch, break, and continue, the comma operator, goto statement. Loops: for, while, do-while. Functions: built-in and user-defined, function declaration, definition and function call, and parameter passing: call by value, call by reference, recursive functions, Multi-file programs. Arrays: linear arrays, multidimensional arrays, passing arrays to functions, Arrays and strings.

#### Unit-5:

Structure and Union: definition and differences, self-referential structure. Pointers: value at (\*) and address of (&) operator, pointer to pointer, Dynamic Memory Allocation, calloc and malloc functions, array of pointers, function of pointers, structures and pointers. File Handling in C: opening and closing a data file, creating a data file, read and write functions, unformatted data files.

#### Lab Work:

- 1. Write C program to find largest of three integers.
- 2. Write C program to check whether the given string is palindrome or not.
- 3. Write C program to find whether the given integer is
  - (i). a prime number
  - (ii). an Armstrong number.
- 4. Write C program for Pascal triangle.
- 5. Write C program to find sum and average of n integer using linear array.
- 6. Write C program to perform addition, multiplication, transpose on matrices.

- 7. Write C program to find Fibonacci series of iterative method using user-defined function.
- 8. Write C program to find factorial of n by recursion using user-defined functions.
- 9. Write C program to perform following operations by using user defined functions:
  - (i) Concatenation
  - (ii) Reverse
  - (iii) String Matching
- 10. Write C program to find sum of n terms of series:  $n n*2/2! + n*3/3! n*4/4! + \dots$
- 11. Write C program to interchange two values using
  - (i). Call by value.
  - (ii). Call by reference.
- 12. Write C program to sort the list of integers using dynamic memory allocation.
- 13. Write C program to display the mark sheet of a student using structure.
- 14. Write C program to perform following operations on data files:
  - (i) Read from data file.
  - (ii) Write to data file.
- 15. Write C program to copy the content of one file to another file using command line argument.

#### **Text and References Books:**

- 1. Kernighan, Ritchie, "The C Programming Language", PHI
- 2. V. Rajaraman, "Fundamentals of Computers", PHI
- 3. Peter Norton's, "Introduction to Computers", TMH
- 4. Gottfried, "Programming in C", Schaum's Series, Tata McGraw Hill
- 5. YashwantKanitkar, "Working with C", BPB
- **6.** E. Balagurusamy, "Programming in ANSI C", TMH

# **EWS 151 WORKSHOP PRACTICE**

L T P C 0 0 4 2

**Objective:** The objective of this course is to educate and impart basic knowledge of various hand tools and equipments and their use in different shops, day to day industrial work and domestic life. Students able to understand safety precautions in the workshop. Student acquires skills of application oriented task.

#### Course Outcome

- Acquire skills in basic engineering practice
- Identify the hand tools and instruments.
- Obtain practical skills in the trades.
- Gain measuring skills.

	Course Outcome ( CO )	Bloom's Knowledge Level (KL)						
At t	he end of the course the student should be able to :							
CO 1	CO 1 Study and practice on machine tools and their operations							
CO 2	Practice on manufacturing of components using workshop trades including fitting, carpentry, foundry, black - smithy and welding work	Apply						
CO 3	Identify and apply suitable tools for machining processes including plain turning, step turning, taper turning, facing, thread cutting operations	Analyze						
CO 4	Understand and practice welding and forging operations	Understand						
CO 5	Select the appropriate tools required for specific operation	Understand, Apply						
CO 6	Comprehend the proper safety measures required to be taken while using different tools.	Remember, Understand						

Note: K1 - Remember, K2 - Understand, K3 - Apply, K4 - Analyze, K5 - Evaluate, K6 - Create

CO	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO(	PO10	PO11	PO12	PSOs	
CO1	2	-	-	1	1	1	-	-	-	-	-	1	1	2
CO2	2	-	-	1	1	1	-	-	-	-	-	1	2	1
CO3	2	-	-	1	1	1	-	-	-	-	-	1	2	1
CO4	2	-	1	1	1	1	1	1	1	-	1	1	2	2
CO5	2	-	-	1	1	1	-	-	-	-	-	1	2	2
Avg.	2	-	1	1	1	1	1	1	1	-	1	1	1.8	1.6

1. Slight (Low)

2. Moderate (Medium)

3. Substantial (High)

#### **Course level Assessment Question:**

Course Outcome 1 (CO1)

- 1. Working principle of lathe machine
- 2. Parts and operations on lathe machine
- 3. Tool geometry of single point cutting tool

Course Outcome 2 (CO2)

- 1. Study and practice of different tools used in Fitting shop, Carpentry shop and Foundry shop.
- 2. Study and practice of different tools used in Black-smithy shop, Sheet metal shop and Welding shop.

Course Outcome 3 (CO3)

- 1. Explanation and demonstration of various processes like plain turning and step turning.
- 2. Explanation and demonstration of various processes like taper turning and facing.
- 3. Explanation and demonstration of various processes like thread cutting, knurling and chamfering.

# Course Outcome 4 (CO4)

- 1. Classification of different welding processes with the help of flow chart.
- 2. Explanation and demonstration forging operations.
- 3. Safety precautions during actual forging and welding.

Course Outcome 5 (CO5)

- .1 Selection of proper drilling tool for drilling operation.
- 2 Selection of proper tap for internal thread cutting operation.
- 3 Selection of power hacksaw blade, wood cutting cutter, snips, chisels etc.

#### Course Outcome 6 (CO6)

- 1. Proper demonstration of safety precautions to be taken for example leather apron, leather hand gloves, welding shield etc.
- 2. Description of different safety tools and precautions in workshop.

# Semester 2

**BPH: 152 PHYSICS (Theory & Lab)** 

L T P C 3 0 2 4

**Sessional Marks: 50** 

**End Semester Exam Marks: 50** 

# **Course Objectives (COs)**

Pre-requisites	Basic knowledge of Maths (12 <sup>th</sup> level)

CO 1	To understand and apply principle of conservation of momentum, theory of relativity	Understand and apply
CO 2	To understand the basics of quantum mechanics and apply its principles to learn the phenomena that occur at subatomic dimensions.	Understand and analyze
CO 3	To understand the Maxwell's equations of electromagnetic theory with aim to apply in communication systems.	Understand and analyze
CO 4	To apply the fundamentals of material Science especially dielectric materials, semiconducting materials and nanomaterials, to apply them in different areas	Understand and apply
CO 5	To understand the statistical behavior of the constituent particles and apply the principles of statistical mechanics and basics of laser	Apply

# CO - PO Matrix

Course	СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PS	Os
BPH 101/102	CO1	3	3	1	2	1	2						1	2	2
	CO2	3	3	1	2	1	2						1	2	2
	CO3	3	3	1	2	1	2						1	2	2
	CO4	3	3	1	2	1	2						1	2	2
	CO5	3	3	1	2	1	2						1	2	2
	Average	3	3	1	2	1	2						1	2	2

# **Syllabus**

**MODULE-1** (Lectures: 08)

**Introductory Mechanics & Theory of Relativity:** Potential energy function F = -grad (V), equipotential surfaces, meaning of gradient, divergence, curl and their physical significance, Conservative

and Non-Conservative forces, Curl of a force, Central forces, Examples of Central forces, Conservation of Angular Momentum,.

Inertial and Non- Inertial Frames of reference, Galilean transformation, Michelson Morley Experiment, Lorentz Transformation, Length contraction, Time dilation and Evidences for time dilation, Relativistic velocity addition formula, Relativistic variation of mass with velocity, Evidence of mass variation with velocity, Einstein's Mass energy equivalence, Examples from nuclear physics, Relativistic energy momentum relation.

#### **MODULE -2 (Lectures: 08)**

### **Quantum Mechanics-Schrodinger Equation and its Applications:**

Dual Nature of matter & Radiation, Heisenberg's uncertainty Principle and their applications, wave group concept, Davisson Germer experiment, Postulates of quantum mechanics, Significance of wave function, Derivation of Schrodinger equation for time independent and time dependent cases.

Application of Schrodinger wave equation for a free particle, Particle in a box (one dimensional and three dimensional), Simple harmonic oscillator (one dimensional).

#### **MODULE – 3 (Lectures: 08)**

**Electromagnetic Theory:** Ampere's law and Faraday's law of electromagnetic induction, Maxwell's equations, Correction of Ampere's law by Maxwell (concept of displacement current), transformation from integral to differential form, Physical significance of each equation, Poyntingtheorem, Maxwell's equations in free space, velocity of electromagnetic wave, Transverse character of the wave and orthogonality of **E**, **H** and **v** vectors, Maxwell's equation in dielectric medium and velocity of e.m. wave, Comparison with free space, Maxwell's equations in conducting media, Solution of differential equation in this case, penetration depth, its significance.

#### **MODULE – 4 (Lectures: 09)**

#### **Materials of Technological Importance:**

**Dielectric Materials:** Electric field in presence of dielectric medium, concept of electric polarization, different types of polarizations, dielectric in a.c. field, concept of dielectric loss and loss energy.

**Semiconducting Materials:** Concept of energy bands in solids, carrier concentration and conductivity in intrinsic semiconductors and their temperature dependence, carrier concentration and conductivity in extrinsic semiconductors and their temperature dependence, Hall effect in semiconductors, compound semiconductors.

**Nano Materials:** Basic principles of nanoscience and technology, preparation, structure and properties of fullerene and carbon nanotubes, applications of nanotechnology.

#### **MODULE: 5 (Lectures: 09)**

**Statistical Mechanics & Lasers:** Phase space, the probability of distribution, most probable distribution, Maxwell-Boltzmann Statistics, Applicationsof Maxwell-Boltzmann Statistics, derivation of average velocity, RMS velocity and most probable velocity in the above case, Bose-Einstein Statistics, application

to black body radiation, distribution law of energy, Planck's radiation formula and Stefan's law. Fermi – Dirac statics, application in case of free electrons in metals, energy distribution, Fermi energy.

**Lasers:** Spontaneous and stimulated emission of radiations, Einstein's theory of matter-radiation interaction, Einstein's coefficients and relation between them, Population inversion, components of a laser, different kinds of lasers, Ruby laser, He-Ne laser, properties of laser beams, mono-chromaticity, coherence, directionality, and brightness, applications of lasers

#### **References:**

- 1. Physics, Marcelo Alonso, J. Finn Edwards, Addison Wesley
- 2. Perspectives of Modern Physics, Arthur Beiser, McGraw Hill
- 3. Engineering Physics, R. K.Shukla, Pearson Education
- 4. Electrical Engineering Materials, R.K.Shukla, McGraw Hill
- 5. Introduction to Electrodynamics, David Griffiths, Cambridge University Press
- 6. Principles of Engineering Physics, R.K.Shukla, Ira Books
- 7. Introduction to Solid State Physics, Charles Kittel, Willey

#### **List of Experiments:**(Any ten experiments)

- 1. To determine the energy of band gap of a N-type Ge-semiconductor using four probe method
- 2. Verification of Stefan's fourth power law for black body radiation, determination of the exponent of the temperature
- 3. Study of thermoelectricity: Determination of thermo-power of Copper-constantan thermo-couple
- 4. To study the variation of magnetic field with distance along the axis of current carrying coil and then to estimate the radius of the coil
- 5. Study of Carrey Foster's bridge: determination of resistance per unit length of the bridge wire and of a given unknown resistance
- 6. Determination of specific charge (charge to mass ratio; e/m) for electron
- 7. Study of tangent galvanometer: determination of reduction factor and horizontal component of earth's magnetic field
- 8. Determination of the wavelength of sodium light using Newton Rings' method
- 9. To determine the concentration of sugar solution using half shade polarimeter
- 10. Determination of wavelength of spectral lines of mercury (for violet, green, yellow-1 and yellow-2) using plane transmission grating
- 11. Determination of charge sensitivity and ballistic constant of a ballistic galvanometer
- 12.To determine the wavelength of spectral lines of hydrogen & hence to determine the value of Rydberg Constant
- 13.Draw the V-I characteristic of Light Emitting Diode (LED) and determine the value of Planck's constant

# **EEE-152 Basic Electrical Engineering**

L T P C 3 0 2 4

**OBJECTIVE:** The objective of this course is to educate the students about:

Various electrical components, connections, DC circuit analysis and basic network theorems applicable to dc network

Single-phase AC fundamentals and its analysis

Three-phase AC circuit connections and analysis under various load conditions

Various measuring instruments with construction, working principle and applications

Basic structure of power system

Concept of magnetic circuits, magnetic coupling and losses occurred in magnetic circuit

Construction and working of single-phase transformers

Basic principle of electrical ac/dc machines with their construction, working principle and applications

#### **Course Outcome:**

On the successful completion of the course, students will be able to

CO1	An exposure to common electrical components and their ratings.
CO2	Learning of electrical connections by wires of appropriate ratings.
CO3	Learning the usage of common electrical measuring instruments.
CO4	Understanding the basic characteristic of magnetic circuits and transformers
CO5	Understanding the basic characteristic of electrical machines.

# **CO-PO Mapping:**

СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3	3	2	2	2	2	2	2	1	1	1	2
CO2	3	3	1	1	2	2	1	1	2	2	1	1
CO3	3	3	2	2	2	2	1	2	2	2	1	1
CO4	3	3	2	2	2	2	1	2	2	2	1	2
CO5	3	3	2	2	2	2	1	2	2	2	1	2
Avg.	3	3	1.8	1.8	2	2	1.2	1.8	1.8	1.8	1	1.6

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) ifthere is no correlation, put "-'

#### **Syllabus**

#### **Module I : DC Circuit Analysis and Network Theorems: (9 hours):**

Circuit Concepts: Concepts of Network, Active and Passive elements, voltage and current sources, concept of linearity and linear network, unilateral and bilateral elements. R L and C as linear elements. Source Transformation.

Kirchhoff's Law; loop and nodal methods of analysis; star – delta transformation; Network Theorems: Superposition Theorem, Theorem, Norton's Theorem, Maximum Power Transfer Theorem. (Simple Numerical Problems)

#### Module II: Steady – State Analysis of Single Phase AC Circuits: (8 hours):

AC Fundamentals: Sinusoidal, Square and Triangular waveforms – average and effective values, form and peak factors, concept of phasors, phasor representation of sinusoidally varying voltage and current. Analysis of series, parallel, and series – parallel RLC Circuits: Apparent, Active & Reactive Powers, Power factor, causes and problems of low power factor, power factor improvement. Resonance in Series and Parallel Circuits, Bandwidth and Quality Factor. (Simple Numerical Problems)

#### **Module III:**

## Three Phase AC Circuits: (3 hours)

Three Phase System – its necessity and advantages, meaning of phase sequence and star and delta connections, balanced supply and balanced load, line and phase voltage / current relations, three phase power and its measurement. (Simple Numerical Problems)

#### **Measuring Instruments: (4 hours):**

Types of instruments: Construction and Working Principles of PMMC and Moving Iron type Voltmeter & Ammeters, Single Phase Dynamometer Wattmeter and Induction Type Energy Meter, use of Shunts and Multipliers. (Simple Numerical Problems on Energy Meter, Shunts and Multipliers)

#### Module IV

#### **Introduction To Power System: (2 hours):**

General layout of Electrical Power system and functions of its elements, standard transmission and distribution voltages, concept of grid.

#### **Magnetic Circuit: (3 hours):**

Magnetic circuit concepts, analogy between Electric & Magnetic circuits, Magnetic circuits with DC and AC excitations, Magnetic leakage. B-H curve, Hysteresis and Eddy Current looses, Magnetic circuit calculations mutual Coupling.

#### **Single Phase Transformer: (3 hours):**

Principle of Operation, Construction, e.m.f. equation, equivalent circuit, Power losses, efficiency, introduction to auto transformer. (Simple Numerical Problems)

#### Module V (8 hours):

**Electrical Machines:** Principles of electro mechanical energy conversion.

#### **DC Machines:**

Types of dc machines, e.m.f. equation of generator and torque equation of motor, characteristics and applications of dc motors. (Simple Numerical Problems)

#### **Three Phase Induction Motor:**

Types, Principle of Operation, Slip – torque Characteristics, applications. (Simple Numerical Problems)

#### **Single Phase Induction Motor:**

Principle of Operation and introduction to methods of starting, applications.

#### **Three Phase Synchronous Machines:**

Principle of Operation of alternator and synchronous motor and their applications.

#### **Text Books:**

- 1. V. Del Toro, "Principles of Electrical Engineering" Prentice Hall International
- 2. D. P. Kothari and I. J. Nagrath, "Basic Electrical Engineering", Tata McGraw Hill, 2010.
- 3. D. C. Kulshreshtha, "Basic Electrical Engineering", McGraw Hill, 2009.
- 4. L. S. Bobrow, "Fundamentals of Electrical Engineering", Oxford University Press, 2011.
- 5. E. Hughes, "Electrical and Electronics Technology", Pearson, 2010.
- 6. V. D. Toro, "Electrical Engineering Fundamentals", Prentice Hall India, 1989.

#### **Reference Books:**

- 1. Edward Hughes, "Electrical Technology" Longman
- 2. T.K. Nagsarkar & M.S. Sukhija, "Basic Electrical Engineering" Oxford University Press
- 3. H. Cotton, "Advanced Electrical Technology" Wheeler Publishing
- 4. W.H. Hayt & J.E. Kennely, "Engineering Circuit Analysis" Mc Graw Hill

#### **Experiments list.**

- 1. Verification of Kirchhoff's laws.
- 2. Verification of (1) Superposition Theorem (2) Thevenin's Theorem (3) Maximum Power Transfer Theorem.
- 3. Measurement of power and power factor in a  $1 \emptyset$  ac series inductive circuit and study improvement of power factor using capacitor.
- 4. Study of phenomenon of resonance in RLC series circuit and obtain the resonant frequency.
- 5. Measurement of power in  $3 \emptyset$  circuit by Two Wattmeter method and determination of its power factor.
- 6. Determination of parameter of ac  $1 \emptyset$  series RLC Circuit.
- 7. Determination of (1) Voltage Ratio (2) Polarity and (3) Efficiency by load test of a  $1 \emptyset$  Transformer.
- 8. To Study speed control of dc shunt motor using (1) Armature Voltage Control (2) Field Flux Control.
- 9. Determination of Efficiency of a dc shunt motor by load test.
- 10. To study running and speed reversal of a  $3 \emptyset$  induction motor and record its speed in both direction.
- 11. To measure energy by a  $1 \emptyset$  energy meter and determine error.
- 12. Department may add any three experiments in the above list.

# **EME-152: ENGINEERING MECHANICS**

L T P C 3 0 0 3

**Sessional Marks: 50** 

**End Semester Exam Marks: 50** 

**Objective:** To provide the basic fundamentals of forces, moments, stresses and strains.

# **Prerequisite: Class XII Mathematics & Physics**

# **Course Outcomes (COs)**

At the end of this course students should be able to:

CO1	Apply basic principal of mechanics and its application in engineering problems.	Understand, Apply		
CO2	Determine resultants and apply conditions of static equilibrium to plane force systems.	Apply		
CO3	Identify and evaluate all forces associated with a static framework.	Evaluate		
CO4	Analyze and sketch shear force and bending moment diagrams.	Analyze		
CO5	Derive and apply stress and strain relationships in single and compound members subject to axial force, bending moment and torsion.	Apply		
CO6	Stress analysis for two dimensional stress systems.	Analyze		

# **Course Articulation Matrix (CO-PO Matrix of the selected Courses)**

Course	COs	PO1	PO 2	PO 3	PO 4	PO 5	PO6	PO 7	PO 8	PO 9	PO1 0	PO1 1	PO1 2	PSOs	
EME-101/ 102	CO1	3	3	3			1	1	1	1	1		1	3	3
EME-101/ 102	CO2	3	3	3									1	3	3
EME-101/ 102	CO3	3	3	3									1	3	3
EME-101/ 102	CO4		3	2	2								1	3	3
EME-101/ 102	CO5		3	2	2								1	3	3
EME-101/ 102	CO6		3	2	3								1	3	3
														3	3

#### **Course Content:**

#### Unit-1:

Two Dimensional Force Systems: Basic concepts, Laws of motion, Principle of Transmissibility of forces, Transfer of a force to parallel position, Resultant of a force system, Simplest Resultant of Two

dimensional concurrent and Non-concurrent Force systems, Distributed force system, Free body diagrams, Equilibrium and Equations of Equilibrium, Applications.

**Friction**: Introduction, Laws of Coulomb Friction, Equilibrium of Bodies involving Dry-friction, Belt friction, Applications.

#### Unit-2:

**Beam**: Introduction, Shear force and Bending Moment, Differential Equations for Equilibrium, Shear force and Bending Moment Diagrams for Statically Determinate Beams.

**Trusses:** Introduction, Simple Truss and Solution of Simple truss, Method of Joints and Method of Sections.

#### Unit-3:

**Centroid and Moment of Inertia:** Centroid of plane, curve, area, volume and composite bodies, Moment of inertia of plane area, Parallel Axes Theorem, Perpendicular axes theorems, Principal Moment Inertia, Mass Moment of Inertia of Circular Ring, Disc, Cylinder, Sphere and Cone about their Axis of Symmetry.

#### Unit-4:

**Simple Stress and Strain:** Introduction, Normal and Shear stresses, Stress- Strain Diagrams for ductile and brittle material, Elastic Constants, One Dimensional Loading of members of varying cross-sections, Strain energy.

**Compound stress and strains:** Introduction, state of plane stress, Principal stress and strain, Mohr's stress circle, Theories of Failure.

#### Unit-5:

**Pure Bending of Beams:** Introduction, Simple Bending Theory, Stress in beams of different cross sections.

**Torsion:** Introduction to Torsion of circular shaft, combined bending & torsion of solid & hollow shafts.

#### **Text and Reference Books:**

- 1. Engineering Mechanics by R.K.Bansal
- 2. Strength of Materials by R.K. Rajput
- 1. Engineering Mechanics by Irving H. Shames, Prentice-Hall
- 2. Mechanics of Materials by E. P. Popov, PHI
- 3. Strength of Materials by Ryder
- 4. Mechanics of Material by Gere & Timoshenko
- 5. Engineering Mechanics by A. Nelson
- 6. Engineering Mechanics by U.C. Jindal
- 7. Engineering Mechanics Statics by J. L. Meriam & L.G.Kraige

# **HHS152 ENGLISH LANGUAGE AND COMPOSITION**

L	T	P	С
2	0	0	2

Sessional Marks:50 End Semester Exam:50

#### **Course Outcome:**

On the successful competition of the course, students will be able to

CO1	Understand the various techniques of writing effectively and write professional statements & organizational communications.	Apply, Understand
CO2	Develop writing skills by applying different strategies on organization system.	Understand and apply
CO3	Will write articles, reports, projects and different organizational proposals differently and efficiently.	Apply, Create
CO4	Write in concise with brevity and coherency all the messages of the organization.	Analyze and Create

Cours	СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO1 0	P 01	PO 12	PSO 1	PS O2
IHU 101/10	- 00	101	102	103	104	103	100	107	100	109	U	1	12	1	2
2	CO1	0	0	0	0	0	0	0	0	2	3	0	1		
	CO2	0	0	0	0	0	0	0	0	2	3	0	1	1	2
	CO3	0	0	0	0	0	0	0	0	2	3	0	1	1	2
	CO4	0	0	0	0	0	0	0	0	2	3	0	1	1	2
Averag e										2	3		1	1	2

# **Syllabus**

# **UNIT I Basic Applied Grammar and Usage:**

constituent of a sentence- noun, verb, adjective, preposition, etc.; use of articles, adjectival forms, prepositions, adverbs; verb forms; finite and non-finite verbs, gerund and participles, auxiliary verbs. Tense and mood, Subject- verb concord, pronoun concord

#### **UNIT II Sentence Structure-2**:

(i) adverb clause, adjective clause, noun-clause; (ii) negation and interrogation; (iii) passive; (iv) exclamatory; (v) transformations; (vi) tense forms; (vii) varieties of sentences; (viii) placement of modifiers

# **UNIT III Paragraph Writing:**

Structure of Paragraph, Topic Sentence, Construction of Paragraph, Technique of Paragraph writing, Unity, Coherence, Emphasis

# **UNIT IV Comprehension and Précis Writing**

Reading and listening comprehension, improving comprehension skills, précis writing

# **UNIT V Short Essay Writing**

Dimension of essay writing- literary, Scientific, Comparison and Contrast, Narrative, Descriptive, Reflective, Expository, Argumentative and Imaginative

#### **References:**

- **1.** Das, B K and A David, 'A Remedial Course in English for Colleges', (Book -1,2,3) Oxford University Press, New Delhi.
- **2.** Sinha, R P, 'Current English Grammar and Usage with Composition', Oxford University Press, New Delhi.
- 3. Wren, P C & Martin, 'English Grammar and Composition', S Chand & Co Ltd. New Delhi.
- 4. A. S. Horne, Guide to Pattern and usage in English, Oxford University Press, N.D.
- 5. M.L. Tickoo& A. E. Subramanian, Intermediate Grammar, usage & composition, Orient Longman

# **HHS 154: PROFESSIONAL COMMUNICATION**

Course: B. Tech & MCA	Branch: All	Year / Semester: Ist Year
Sessional Marks:	50	Credit: 3
End Semester Exam:	50	LTP: 202

#### **Course Outcome:**

On the successful competition of the course, students will be able to:

CO1	Understand the basics of technical communication	Apply, Understand
CO2	Developing the skills of variety of the words like synonyms and writing skills.	Understand
CO3	Draft a business letters and resume for to develop for industry.	Apply, Create
CO4	Explore the body language for perfect professional presentation.	Analyze and Create
CO5	To develop the humanistic & scientific approach towards life.	Create
CO6	Present themselves effectively and in a confident manner in the	Apply
	contemporary competitive market.	

#### CO-PO Matrix

														PSOs	
Course	CO	PO1	PO2	PO3	PO4	PO5	<b>PO6</b>	<b>PO7</b>	PO8	PO9	<b>PO10</b>	PO11	PO12		
HHS 103/104	CO1	0	0	0	0	0	0	0	0	2	3	0	1	1	2
	CO2	0	0	0	0	0	0	0	0	2	3	0	1	2	1
	СОЗ	0	0	0	0	0	0	0	0	2	3	0	1	2	1
	CO4	0	0	0	0	0	0	0	0	2	3	0	1	2	1
	CO5	0	0	0	0	0	0	0	0	2	3	0	1	2	2
average										2	3		1	1.8	1.4

#### **Syllabus**

#### **UNIT I** Fundamentals of Technical Communication:

Process of communication, language as a tool of communication, levels of communication, flow of communication, barriers to communication, communication across cultures; Technical Communication: meaning, significance, characteristics, difference between technical and general communication.

# **UNIT II** Elements of Written Communication:

Words and phrases, word formation, synonyms and antonyms, homophones, one word substitution, sentence construction, paragraph construction,

# **UNIT III** Forms of Technical Communication:

- (A) business letters, job application letter and resume, business letters: sales & credit letters, letters of enquiry, letters of quotation, order, claim and adjustment letters, official letters: D.O. letters, government letters, letters to authorities, etc.,
- (B) Technical Reports: general format of a report, formal and informal reports, memo report, progress report, status report, survey report, trip report, complaint report, Joining Report ,laboratory report, research papers, dissertations and theses. E-mail writing

Technical Proposals: purpose, characteristics, types, structure

## **UNIT IV** Presentation Strategies:

Defining the subject, scope and purpose, analysing audience & locale, collecting materials, preparing outlines, organising the contents, visual aids, nuances of delivery, extemporaneous, manuscripts, impromptu, non- verbal strategies.

#### **UNIT V** Value-based Text Reading:

(A) Study of the following essays from the text book with emphasis on writing skills:

Man and Nature
 The Language of Literature and Science
 The Aims of Science & The Humanities
 Gods in this Godless Universe
 Science and Survival
 Bronowski
 by Aldous Huxley
 by Moody E Prior
 Bertrand Russell
 by Barry Commoner

(B) Readings of selected short stories:

The Renunciation
 The Lament
 The Barber's Trade Union
 The Eyes Are Not Here
 The Renunciation
 Anton P. Chekhov
 Mulk Raj Anand
 Ruskin Bond

#### **Text Books:**

- 1. 'Improve Your Writing' ed. By V N Arora and Laxmi Chandra, Oxford University Press, New Delhi
- 2. 'An Anthology of English Short Stories', edited by R P Singh, Oxford University Press.
- 3. 'Technical Communication- Principles and Practices' by Meenakshi Raman & Sangeeta Sharma, Oxford University Press, New Delhi.

#### **Reference Books:**

- 1. Effective Technical Communication, by Barun K Mitra, Oxford University Press
- 2. Business Correspondence & Report Writing by R.C. Sharma & Krishna Mohan, Tata McGraw Hill, N.D.
- 3. Developing Communication Skills by Krishna Mohan & Meera Banerjee, Macmillan India
- 4. 'Technical Communication- Principles and Practices' by M R S Sharma, Oxford University Press, New Delhi

# **Semester-3**

# BMA 251 MATHEMATICS-III

L T P C 3 1 0 4

# **OBJECTIVE:** The objective of this course is to provide conceptual understanding of:

- various mathematical tools likes Laplace/ Fourier transforms and their applications.
- concepts and principle of complex analysis in solving various real life problems.
- various statistical methods and tests for analyzing experimental data.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	solve boundary value problems using Laplace transform and Fourier transform methods and solve difference equations and BVPs using z transform.	Apply, Evaluate
	1-11-1	
CO2	construct conformal mapping between many kinds of domains.	Understand, Apply
CO3	evaluate complex integrals, improper real integrals using various	Apply, Evaluate
	formulae/theorems.	
	find Taylor and Laurents series expansion of complex functions.	
CO4	estimate relationship between two variable using curve fitting,	Understand, Apply
	regression and its strength using correlation.	
CO5	various parametric and nonparametric tests parameter estimation,	Understand, Apply
	hypothesis testing and ANOVA.	

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) *If there is no correlation*,

put "-"

СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSOs	
CO1	3	3	3	3	2	1	2	1	1	-	1	3	2	2
CO2	3	3	3	3	2	1	2	1	1	-	1	3	2	1
CO3	3	3	3	3	2	1	2	1	1	-	1	3	2	1
CO4	3	3	3	3	1	1	-	-	-	-	-	2	2	2
CO5	3	3	3	3	1	2	3	2	2	1	1	2	2	2
Average	3	3	3	3	1.6	1.2	1.8	1	1	.5	.8	2.6	2	1.6

# **Detailed Syllabus:**

#### **Unit – I: <u>Transform Methods:</u>**

Fourier integral, conditions of convergence, Fourier sine and cosine integrals, complex form, applications, Fourier transform pairs, existence conditions, operational properties. Applications of Laplace transform and Fourier transform to solve boundary value problems, Discrete and Fast Fourier transforms and its applications.

Development of difference equations as models, operator method, method of undetermined coefficients, Z-transform pairs, ROC. Operational properties, limiting- value theorems, its applications to solve difference equations and BVP, systems of difference equations.

# **Unit- II: Functions of a Complex Variable and Conformal mapping:**

Limit, continuity, differentiability and analyticity, Cauchy-Riemann equations, harmonic functions, complex functions as mappings, liner transformation, inverse transformation, bilinear transformations, conformal mapping, applications.

#### **Unit- III: Integration of Complex Functions:**

Contour integrals and evaluations, Cauchy- integral theorem, Cauchy's integral formulae, Liouville's theorem, convergence of power series, Taylor series, Laurent series, zeros and singularities of a complex function, residues and residue theorem, Fundamental theorem of algebra Rouche's theorem, Argument Principle and maximum modules theorem, evaluation of definite and improper integrals.

# Unit- IV: Curve- Fitting, Correlation, Regression and Probability:

Curve-fitting, method of least- squares, fitting of straight lines, polynomials, non-linear and exponential curves etc., correlation analysis, linear, non-linear and multi-regression analysis, probability, random variables and probability distributions, expectation, moments and transform methods, Binomial, Poisson and Normal distributions.

# **Unit- V: Statistical Methods:**

Sampling theory (small and large), parameter estimation, confidence intervals, tests of hypotheses and significance; Overview of t-distribution, F-distributions and  $\chi^2$ -distribution. Z-, t-, F-, and  $\chi^2$  tests, goodness of fit test-  $\chi^2$  test, analysis of variance, non-parametric tests (Simple application). time series analysis, index numbers, quality control charts.

#### **Books Recommended:**

1. Dennis G, Zill & Michael R. Cullen; Advanced Engineering Mathematics, Jones & Bartlett Publishers. 2<sup>nd</sup>

Edition.

- 2. R.K. Jain & S.R.K. Iyengar; advanced Engineering Mathematics, Narosa Publishing House, 2002.
- 3 Erwin Kreyszig; Advanced Engineering Mathematics, John Wiley & Sons 8th Edition.
- 4. R.V. Churchill and J.L. Brown, Complex Variables and Applications, McGraw Hill, 1990.
- 5. J.N. Kapur and H.C. Saxena, Mathematical Statistics, S.Chand. & Co., 2001.
- 6. H.C. Saxena, Practical Mathematical Statistics, S. chand & Co., 2000.
- 7. J.H. Mathews and R.W. Howell, Complex analysis for Mathematics and Engineering, 3<sup>rd</sup> Ed. Narosa, 1998.

3 1 0 4

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand the mechanism of polymerization.
- To understand various techniques used for polymerization.
- To understand the characterization of polymers by molecular weight.
- To understand the reactions and degradation of polymers.

#### **Course Outcome**

CO1	Understand the fundamentals types and properties of polymers.	Understand
CO2	Understand and apply the chain growth polymerization and it's kinetics.	Apply
CO3	Understand and apply the step growth polymerization, its kinetics, mechanism and crosslinking.	Apply
CO4	Analyze molecular weight and molecular weight distribution of polymers, copolymers, etc.	Analyze
CO5	Understand and analyze co-polymerization and its types, ring opening polymerization.	Analyze

COs		POs												Os
	1	2	3	4	5	6	7	8	9	10	11	12	3	2
CO1	3						1					3	3	3
CO2	3					2						3	3	3
CO3	3	2										3	3	3
CO4	3	2			1			1				3	3	3
CO5	3	2	2	2				1				3	3	3
Total	3	2	2	2	1	2	1	1				3	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

# Course Outcome 1 (CO1)

- 1. Polymers and their characteristics.
- 2. Concepts of thermoset and thermoplastic Polymers.
- 3. Functionality requirements for Polymer synthesis.
- 4. Applications of different Polymers.

#### **Course Outcome 2 (CO2)**

- 1. Mechanism of chain growth polymerizations.
- 2. Kinetics of chain growth polymer.
- 3. Modes of Initiation and Termination.

#### **Course Outcome 3 (CO3)**

1. Crosslinking reaction with mechanism and significance.

- 2. Determination of kinetics of Step growth polymerization.
- 3. Relation between molecular weight and extent of conversion.

#### **Course Outcome 4 (CO4)**

- 1. Concept of molecular weight averages for polymers.
- 2. Molecular weight distribution and polydispersity.
- 3. Types of molecular weight averages and their determination.

#### **Course Outcome 5 (CO5)**

- 1. Copolymerization reaction and selection of monomers.
- 2. Types of copolymerization.
- 3. Ring Opening polymerization.

#### **Syllabus**

#### Module-I: Basics of Polymer formation

Basic concepts and terminology such as monomer, polymer, functionality and structure of polymers. Transitions in polymers, and discuss applications of polymers.

# **Module-II: Introduction to polymerizations**

Overview of polymer/petrochemical industries with reference to application, classification of polymers, stereochemistry of polymers, general theory of chain growth polymerization. Free radical polymerization, types of initiators. Kinetics of free radical polymerization, auto-acceleration.

# **Module -III: Condensation Polymerizations**

General characteristics of condensation polymerization, kinetics and mechanism. Carother's equation, development of cross-linked structures. Step polymerization and its utility.

#### Module-IV: Molecular Weight and its Control

Concept of Molecular weight of polymers, factors affecting molecular weight and molecular weight distribution, polydispersity. Chain transfer reactions, retarders, inhibitors, effect of temperature on polymerization

#### **Module-V: Copolymerization and other Reactions**

Copolymerization reactions and its utility. Kinetics of copolymerization, copolymerization behavior and types of copolymers. Stereo-chemistry of polymerization. Ring-opening polymerization.

# Reference Books and Suggested:

- 1. F. W. Billmeyer, "Text Book of Polymer Science", John. Wiley & Sons, 1990.
- 2. Vasant R. Gowariker, "Polymer Science", New Age International, 1986.
- 3. Premamoy Ghosh, "Polymer Science and Technology", Tata McGraw-Hill Education, 1990.
- 4. George Odian, "Principles of Polymerization", Wiley, 1981.
- 5. Paul J. Flory, "Principles of Polymer Chemistry", Cornell University Press, 1953.
- 6. Robert W. Lenz, "Organic Chemistry of Synthetic High Polymers", John Wiley & Sons Inc, 1967.
- 7. D. Margerison, "An Introduction to Polymer Chemistry", Pergamon, 1967.
- 8. Introduction to Polymers, R.J. Young & P.A. Livell Ch. & Hall, London, 1981
- 9. Polymer Chemistry, Seymour & Caraher, Marcel Decker, 2003

# **Course contents and Lecture schedule**

Module	Торіс	No. of
No.		Lectures
1.	Basics of Polymer formation	
1.1	What are polymers and their development history	01
1.2	Salient features of polymers with advantages/ disadvantages	01
1.3	Formation of polymers of various types and it's relations to functionality	02
1.4	Glam transition Temp and its significace, Tm	01
1.5	Different type of monomers and polymers obtained with formula's	01
1.6	Degree of polymerization and mot. wt. calculation with examples	01
2.	Introduction to Polymers and Polymerizations	
2.1	Overview of Plastic Industry	01
2.2	Applications with reasons in various sectors for popular Plastics Materials	02
2.3	Classification of Polymers on various basis	02
2.4	Differences in major categories of plastics	02
2.5	Stereochemistry of polymers with examples	01
2.6	Kinetics of free radical polymerization	02
2.7	Different modes of initiation	02
3.	Condensation Polymerization	
3.1	Mechanism of condensation polymerization with examples	02
3.2	General characteristics of condensation polymerization	01
3.3	Kinetics of condensation polymerization	02
3.5	Carothers's equation	01
3.7	Crosslinking reactions and their significance	01
4.	Molecular weight and it's control	
4.1	Concept and types of molecular weight averages	02
4.2	Factors affecting molecular weight and its distribution	01
4.3	Effect of temperature on polymerization	01
4.4	Chain transfer reactions, retarders, inhibitors and their role	02
4.5	Control of molecular weight during polymer production	01
5.	Copolymerizations and other reactions	
5.1	Concepts of copolymerization, suitability and significance	02
5.2	Important copolymer applications	01
5.3	Types of copolymers & their structures	02
5.4	Copolymerization mechanism and kinetics	01
5.5	Ring opening Co-polymerization with examples and applications	01
	Total Hours	40

## TPL 253 POLYMER CHEMISTRY LAB

L T P C 0 0 4 2

## **OBJECTIVE:** The objective of this course is to enable the students

- To apply laboratory methods of analysis for estimation of purity monomers, initiators and solvents used for polymerization.
- To apply laboratory techniques for determination of physical properties of monomers and solvents
- To apply analytical methods for identification of polymers

### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	apply laboratory methods of analysis for estimation of purity	Apply
CO2	apply laboratory techniques for determination of physical properties of	Apply
	monomers and solvents	
CO3	apply analytical methods for identification of polymers	Apply

COs		POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	3	2	
CO1	3	2		1		2	2		3	2		3	3	3	
CO2	3	2		1		2	2		3	2		3	3	3	
CO3	3	2		1		2	2		3	2		3	3	3	
Total	3	2		1		2	2		3	2		3	3	3	

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Module-VI: Laboratory Experiments**

Determination of refractive index of organic compounds, purification, determination of yield and refractive index of monomers and solvents, determination of percentage purity of initiator, viz. benzoyl peroxide, potassium persulfate, AIBN, raw materials, viz. phenol and formaldehyde, determination of density of plastic sample, identification of known and unknown polymer (unprocessed and processed) samples.

	Laboratory Experiments	
1	Determination of refractive index of organic compounds	03
2	Purification of monomers and determining the yield and refractive index of the purified monomer	06
3	Purification of solvent by washing and determination of yield	06
4	Determination of percentage purity of initiators, viz. benzoyl per oxide, AIBN, etc.	06
5	Determination of percentage purity of potassium persulphate	06

6	Determination of percentage purity of phenol	06					
7	Determination of percentage purity of formaldehyde						
8	Determination of density of given polymer sample						
	Determination of specific gravity of given moulded sample of plastic	03					
10	Identification of known and unknown polymer (unprocessed and	12					
	processed) samples						

# **Reference Books and Suggested:**

- George Odian, "Principles of Polymerization", Wiley, 1981.
   Paul J. Flory, "Principles of Polymer Chemistry", Cornell University Press, 1953.
   Robert W. Lenz, "Organic Chemistry of Synthetic High Polymers", John Wiley & Sons Inc, 1967.

## TPL 255 FLUID MECHANICS&MECHANICAL OPERATIONS

T  $\mathbf{C}$ **Assessment:** 

3

1

2

5

Sessional: 50 marks

End Semester: 50 marks

## **Course Objective:**

To understand basic concept of fluid flow and its application to chemical process industries including pipe flow, fluid machinery and agitation & mixing.

#### **Course outcomes:**

CO 1	Understand the need of fluid mechanics for chemical engineers	Understand
CO 2	Understand the basic terms and their concepts of fluid flow	Understand
CO 3	Apply the knowledge to develop a dimensional number for the fluid flow	Apply, Create
CO 4	Understand the fundamentals in characterization and classification of	Apply, Analyze
	solids	
CO 5	Understand the sieving performances using different sieve size	Analyze, Evaluate
CO 6	Calculate the crushing efficiency of different size reduction equipment	Analyze, Evaluate
	using crushing laws	

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSOs	
CO1	3	3	1	1	-	-	2	-	-	1	-	2	3	2
CO2	3	3	3	-	-	1	1	-	-	1	-	2	3	3
CO3	3	3	3	3	2	1	1	-	-	1	-	2	3	2
CO4	3	2	1	-	-	2	2	-	-	1	-	2	3	3
CO5	3	3	1	3	1	2	1	-	-	1	-	3	3	2
CO6	3	2	2	2	1	2	1	-	3	1	-	3	3	3
Avg.	3.00	2.67	1.83	1.50	0.67	1.33	1.33	-	0.5	1	-	2.33	3	2.5

### **Syllabus**

### Module I (8 hours)

Introduction to process fluid mechanics; Fundamental concepts: Definition of a fluid; Continuum hypothesis; Velocity field; Stress field; Newtonian and non-Newtonian fluids, Fluid statics: pressure variation in a static fluid, hydrostatic forces on submerged surfaces, buoyancy, Manometers. Dimensional analysis and similitude: Buckingham Pi theorem and applications

## Module II (8 hours)

Macroscopic Balances: derivation of integral balances for mass, energy and momentum; Derivation of engineering Bernoulli equation with losses, Application of macroscopic balances: Losses in expansion,

Force on a reducing bend, Diameter of a free jet; Jet ejector. Flow measurement: Orifice meter, venturi meter, Pitot tube, and Rota meter.

## Module III (8 hours)

Differential balances of fluid flow: derivation of continuity and momentum (Navier-Stokes) equations for a Newtonian fluid, Boundary layer theory, Pipe flows and fittings: laminar and turbulent flows; friction factor charts, losses in fittings, Fluid transportation: Valves and Pumps and Compressors.

### Module IV (8 hours)

Flow through packed and fluidized beds: Flow through beds of solids, motion of particles through the fluid, Particle settling, Fluidization, minimum fluidization velocity, Mixing and Agitation-power consumption, mixing times, scale up

### Module V (8 hours)

Filtration: Governing equations, constant pressure operation, constant flow operation, cycle time, types of filters. Centrifuges and Cyclones: Gravity settling, centrifugal separation, cyclone separations, separation efficiency, pressure loss,

#### **Reference:**

- 1. McCabe and Smith, Unit Operations of Chemical Engineering: McGraw Hill
- 2. Coulson & Richardson, Chemical Engineering Vol. I: Pergamon, 1979 McGraw hill
- 3. Gupta, Vijay and S. K. Gupta, "Fluid Mechanics and its Applications", Wiley Eastern, New Delhi (1984).
- 4. W.L.Badger and J.T.Banchero, Introduction to Chemical Engineering, TMH (1979)

# TPL 257 MATERIAL AND ENERGY BALANCE

T P C

**Assessment:** 3 1 0 4

Sessional: 50 marks End Semester: 50 marks Course Objective:

To understand and apply the basics of calculations related to material and energy flow in the processes.

#### **Course Outcome**

CO1	Demonstrate comprehensive understanding of material and energy balance equations for open and closed systems.	Understand, Apply, Remember
CO2	Select appropriate basis and conduct degree of freedom analysis before solving material and energy balance problems.	Apply, Evaluate
CO3	Make elementary flow-sheets and perform material and energy balance calculations without and with chemical reactions, and involving concepts like recycle, bypass and purge.	Analyse, Evaluate
CO4	Perform process calculations utilizing psychometric charts and steam tables.	Understand, Apply, Evaluate
CO5	Apply simultaneous material and energy balance calculations for steady state continuous flow systems and unsteady state systems	Understand, Apply, Evaluate

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	<b>PSOs</b>	
CO1	3	3	2	1	-	-	-	-	-	-	1	1	1	3
CO2	3	3	3	2	-	-	-	-	-	-	-	1	2	3
CO3	3	3	3	3	2	2	1	-	-	1	1	1	2	3
CO4	3	3	2	2	1	-	-	-	-	1	1	1	1	3
CO5	3	3	2	1	-	-	-	-	-	-	1	1	2	3
Avg	3	3	2.4	1.8	0.6	0.4	0.2	-	-	0.4	0.8	1	1.6	3

## **Syllabus**

## Module 1 (9 hours)

Dimensions, system of units and their conversions, Mass and volume relations, Basic stoichiometric principles, limiting and excess reactants, Degree of completion, Conversion, selectivity, yield. Ideal gas law, Dalton's Law, Amagat's Law, Introduction to degrees of freedom analysis.

## Module 2 (7 hours)

Vapor pressure of liquids and solids, Vapor pressure plot (Cox chart), Vapor pressures of miscible and immiscible liquids and solutions, Raoult's Law and Henry's Law. Humidity and saturation use of humidity charts for engineering calculations.

## Module 3 (8 hours)

Material balance without chemical reactions and its application to unit operations like distillation, absorption etc. Material balance with chemical reaction Recycle, bypass and purging.

#### Module 4 (8 hours)

Heat capacity of gases, liquids and solutions Heat of fusion and vaporization. Steady state energy balance for systems with and without chemical reactions. Calculations and application of heat of reaction combustion, formation, neutralization and solution. Enthalpy-concentration charts. Orsat analysis Calculation of theoretical and actual flame temperatures

#### Module 5 (8 hours)

Simultaneous material and energy balance. Introduction to Unsteady state material and energy balance.

## **Suggested Text books**

- 1. Hougen, O.A., Watson, K.M and Ragatz, R.A., "Chemical Process Principles Part-I", John Wiley and Asia Publishing, 1970.
- 2. Himmelblau, D.M., "Basic Principles and Calculations in Chemical Engineering", sixth Edition, Prentice Hall Inc., 1996.
- 3. Felder, R.M. & Rousseau, R.W. "Elementary Principles of Chemical Processes", 3rd edition. JohnWiley. (1999)
- 4. Bhatt, B.L., VORA, S.M., "Stoichiomentry", Tata McGraw-Hill, 1976.

## **Suggested Reference Books**

- 1. Venkataramani, V., Anantharaman, N., Begum, K. M. MeeraSheriffa, "ProcessCalculations", Second Edition, Prentice Hall of India.
- 2. Sikdar, D. C., "Chemical Process Calculations", Prentice Hall of India.

# **HHS 253 ORGANIZATIONAL BEHAVIOR**

Course: IIIrd B. Tech	Branch: CS/IT	Year / Semester: IIIrd Year			
Sessional Marks:	50	Credit: 3			
End Semester Exam:	50	LTP: 300			

## **Objective:**

- ➤ To identify organizational objectives, components and models for better results in attaining organizational goals;
- > To understand individual behavior dimensions and interpersonal behavior;
- To analyze group, group behaviour, team and team building with its key role in organization;

## **Course Outcomes (COs)**

At the end of this course students should be able to:

CO1	Understand organisation, features, key elements, components, types and OB Models	Understand
CO2	Demonstrate individual behavioural dimensions, learning theories, perceptual process, values & ethics with motivational techniques in stressed situations.	Understand and apply
CO3	Identify mechanism for conducive survival of individual in an organization with interpersonal understanding.	Analyze and apply
CO4	Ascertain group, group behaviour, team building with its key role in organization	Analyze, evaluate and apply
CO5	Demonstrate organisational structure, organisational change, organisational development for achieving higher productivity and accomplishing goals of organisation	Analyze and evaluate

## **CO-PO Matrix**

													PS	Os
СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12		
CO1	0	0	0	1	0	1	1	1	2	2	1	3	3	3
CO2	0	0	0	1	0	1	1	3	3	3	1	3	3	3
CO3	0	0	0	1	0	2	1	3	3	3	2	3	3	3
CO4	0	0	0	2	0	2	2	3	3	3	2	3	3	3
CO5	0	0	0	2	0	1	2	2	2	2	2	3	3	3
Average				1.4		1.4	1.4	2.4	2.6	2.6	1.6	3	3	3

## **Syllabus**

#### **Unit 1: Introduction to organizations**

What is an organization, components of organization, nature and variety of organizations (in terms of objectives, structure etc.), models of analyzing organizational phenomena, organizational and business variables, organizations in the Indian context, institutions and structures,

### **Unit 2: Dimensions of Individual Behavior**

Individual Behavior, Dimensions of individual behavior: Perceptions, Learning, Motivation, Personality, Commitment, Attitudes, Values & Ethics, Stress Management

### **Unit 3: Dimensions of Interpersonal Behavior**

Transactional Analysis, Interpersonal communication, Listening, Feedback, Counseling,

## **Unit 4: Group Behavior**

Leadership, Communication, Group: Formal Vs Informal Groups, Group Decision making, Team: Team building, team problem solving.

## **Unit 5: Organizational Dimensions**

Organizational Structure: Elements of Organizational Structure, Dimensions of Organizational Structure, Organizational change, Organizational Development, Power, Authority, Politics

#### **Test Books:**

- 1. Luthans Fred., "Organizational Behavior", McGraw Hill, 1998
- 2. Pareek, Udai, "Understanding Organizational Behavior, Oxford university press

#### **Additional Reference Books:**

- 1. Robbins (4th ed.), "Essentials of organizational behavior", Prentice Hall of India Pv1. Ltd., New Delhi, 1995
- 2. Keith Davis, "Organisational Behaviour,
- 3. Hersey and Blanchard (6th ed.). "Management of organizational behavior L utilising human resources", Prentice Hall of India Pv1. Ltd., New Delhi, 1996.
- 4. Nancy J. Adler, "International Organisational behavior', Cengage Learning
- 5. Nelson Quick, 'Organizational Behaviour Function Learning' Fifth Edition

#### **Course Outcomes:**

- 1. Understand information, information systems, information security, Cyber Security and Security Risk Analysis. (Understand)
- 2. Understand and apply application security, data security, security technology, security threats from malicious software. (Understand, Apply)
- 3. Understand the concepts of security threats to e-commerce applications such as electronic payment system, e-Cash, Credit/Debit Cards etc. (Understand)
- 4. Understand and apply Information Security Governance & Risk Management, Security of IT Assets and Intrusion Detection Systems. (Understand, Apply)
- 5. Understand various types of Security Policies, Cyber Ethics, IT Act, IPR and Cyber Laws in India. (Understand).

## **Syllabus**

### Unit-1:

Introduction to information systems, Types of information systems, Development of Information systems, Introduction to information security, Need for Information security, Threats of Information Systems, Information Assurance, Cyber Security and Security Risk Analysis.

#### Unit-2

Application security (Database, E-mail and Internet), Data Security Considerations-Backups, Archival Storage and Disposal of Data, Security Technology- Firewall and VPNs, Intrusion Detection, Access Control, Security Threats- Viruses, Worms, Trojan Horse, Bombs, Trapdoors, Spoofs, E-mail viruses, Macro viruses, Malicious Software, Network and Denial of Services Attack, Security Threats to E-Commerce – Electronic Payment System, e-Cash, Credit/Debit Cards, Digital Signature, public Key Cryptography.

#### Unit-3

Developing Secure Information Systems, Application Development Security, Information Security Governance & Risk Management, Security Architecture & Design, Security Issues in Hardware, Data Storage & Downloadable devices, Physical Security of IT Assets, Access Control, CCTV and intrusion Detection Systems, Backup Security Measures.

#### Unit-4

Security Policies, why Policies should be developed, WWW Policies, Email Security Policies, Policy Review Process- Corporate policies- Sample Security Policies, Publishing and Notification requirement of the Policies. Information Security Standards- ISO, IT Act, Copyright Act, Patent Law, IPR. Cyber Laws in India: IT Act 2000 Provisions, Intellectual Property Law: Copy Right Law, Software License, Semiconductor Law and Pattern Law.

#### **Text and Reference Books:**

- 1. Charles, P., and Shari Lawrence P fleeger, "Analyzing Computer Security". Pearson Education India.
- 2. V.K. Pachghare, "Cryptography and information security", PHI Learning Pvt. Ltd., Delhi India.
- 3. Dr Surya Prakash Tripathi, RitendraGoyal, and Praveen Kumar Shukla, "Introduction to Information Security and Cyber Law", Willey Dream tech Press.
- 4. Schou, Shoemaker, "Information Assurance for the Enterprise", Tata McGraw Hill.
- 5. Chander Harish, "Cyber Laws and their Protection", PHI Learning Private Limited, Delhi, India.

# **Semester- 4**

# **BCY 252 MODERN ANALYTICAL TECHNIQUES**

L T P C 3 0 2 4

### **OBJECTIVE:**

The objective of this course is to make the students aware of the modern instrumental techniques, the principles underlying them and their applications in the characterization of materials.

### **Course outcome**

On the successful completion of the course, students will be able to

CO1	Interpret Raman and IR–Spectra for characterization of materials.	Understand, Apply,
		Analyze
CO2	Interpret NMR, Mass and ESR-Spectra for characterization of	Understand, Apply,
	materials.	Analyze
CO3	To analyze the conductivity to determine the concentration of	Understand, Apply
	solution and i-E characteristics of the samples.	
CO4	Analytical separation carried out by Chromatography in a multi-	Remember, Apply,
	component system.	Analyze
CO5	Elucidation of the Thermal Stability of different molecules and their	Understand, Apply,
	Characterization on the basis of their thermal stability and Glass	Evaluate, Create
	Transition Temperature of Polymers. Determine the specific heat,	
	heat of reaction, Melting point & boiling point. Check the purity of	
	drugs, crystallization and fusion of polymeric materials.	
CO6	To develop experimental skills to perform, monitor and manipulate	Understand, Evaluate,
	the reactions.	Analyze

	Chemistry											
BCY101/	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
102												
CO1	3	3	2	3	2	-	1	-	-	-	-	3
CO2	3	3	2	3	2	-	1	-	-	-	-	3
CO3	3	3	2	3	2	-	1	-	-	-	-	3
CO4	3	3	2	3	2	-	1	-	-	-	-	3
CO5	3	3	2	3	2	-	1	-	-	-	-	3
CO6	3	3	3	3	2	2	2	2	1	2	-	3
Average	3	3	2.17	3	2	0.33	1.17	0.33	0.17	0.33	-	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation put "-".

## **Syllabus**

### **Module I**

(i) Infrared Spectroscopy: Introduction, Principle, Instrumentation, mechanics of measurements, Selection rules, fundamental vibration modes, Factors influencing the Band Position and intensities,

some characteristics frequencies and co-relation of IR spectra with molecular structures, effect of Hydrogen Bonding on vibrational frequencies.

(Lectures: 6-7)

(ii) Raman Spectroscopy: Introduction theory of Raman Spectroscopy, Mechanism of Raman and Rayleigh scattering, Rule of Mutual Exclusion, correlation with the molecular structure, difference between Raman and IR spectra, Resonance Raman effect, Application of Raman Spectroscopy.

(Lectures: 4-5)

#### Module II

- **(i) Nuclear Magnetic Resonance Spectroscopy:** Introduction, basic principles, mechanics of measurements, chemical shift, band multiplets, spin-spin splitting, shielding and deshielding effect, spin-spin coupling and coupling constant (J), some characteristics of NMR positions, Application in elucidation of molecular structure, , Elementary idea of NOE, DEPT NMR, C<sup>13</sup> NMR, P<sup>31</sup>NMR, F<sup>19</sup>NMR. (Lectures: 4-5)
- (ii) Mass Spectroscopy: Introduction, basic principles, instrumentation, fragmentation patterns, nitrogen rule, Mc Lafferty Rearrangement, interpretation of mass spectra and applications.

(Lectures: 3-4)

(iii) ESR (Electron Spin Resonance) - Basic Principles and Magnetic Interactions, Instrumentation and Applications. (Lectures: 2-3)

#### **Module III**

(i) **Potentiometry and Conductometry:** General principles, reference and indicator electrodes, potentiometric and conductometric titrations (Lectures: 3-4) **Polarography:** Basic principle, dropping mercury electrode (DME), half wave potential, polarographic currents and applications. (Lectures: 3-4)

#### **Module IV**

(i) Chromatographic methods: Introduction to Chromatographic methods: TLC, Column and Gas chromatography, Principles, Instrumentation, GC column, Detectors and stationary phases and applications, hyphenated techniques (GC-MS). (Lectures: 4-5)
Liquid Chromatography LC/HPLC, Column efficiency in LC, Detectors, Instrumentation, Partition/Adsorption/Ion Exchange Chromatography (Lectures: 4-5)

#### Module V

(i) **Thermal Methods of Analysis:** Thermogravimetric analysis, differential thermal analysis and differential scanning calorimetry and applications. (Lectures: 4-5)

#### **CHEMISTRY LAB**

### **List of Experiments:**

- 1. Estimation of vitamin C in commercial soft drink / Glucon D.
- 2. Determine the strength of oxalic acid conductometrically using sodium hydroxide solution.
- 3. Separation of amino acids by thin layer chromatography.
- 4. Determination of Rf value of Methyl Orange and Phenolphthalein using paper/ thin layer chromatography.
- 5. Separation of metal ions by paper/thin layer chromatography.
- 6. Determine the adsorption isotherm of oxalic acid/acetic acid on activated charcoal and verify the Freundlich adsorption isotherm.
- 7. Determine the rate constant (K) of hydrolysis of ethyl acetate catalyzed by HCL.

- 8. Prepare p-nitro acetanilide from acetanilide and find its percentage yield.
- 9. Determine the viscosity and percentage composition of the given liquid using Ostwald's viscometer.
- 10. Determine the strength of given glucose solution by titration against Fehling's solution.
- 11. Evaluation of Dissociation Constant k for a weak acid using conductometry.
- 12. Elution of chemicals by Column Chromatography.
- 13. Elution of genomic DNA from plants suspension.
- 14. Estimation of Phosphoric acid from coca cola.

### **Reference Books:**

- 1. Instrumental Analysis, Douglas A. Skoog, F. James Holler & Stanley R. Crouch.
- 2. Instrumental Methods of Analysis, Willard, Merit and Dean.
- 3. Handbook of Instrumental Techniques for Analytical Chemistry Ronald A. Hites, Indian University, School of Public and Environmental Affairs and Department of Chemistry.
- 4. Applications of absorption spectroscopy of organic compounds, John R. Dyer.
- 5. Instrumental Methods Analysis, B. K. Sharma.
- 6. Text book of Quantitative Inorganic Analysis, A. I. Vogel.
- 7. Spectroscopy of Organic Compounds by P.S. Kalsi, Y.R. Sharma, Robert M. Silverstein & Francis X. Webster.

## BMA 252 COMPUTER ORIENTED NUMERICAL METHODS

L T P C 2 1 2 4

### **OBJECTIVE:** The objective of this course is to provide conceptual understanding of:

- various numerical methods for solving linear and non linear equations.
- various numerical techniques of interpolation, integration and differentiation with their applications.
- various numerical methods to solve IVP<sub>S</sub> and BVP<sub>S</sub>.
- developing computer programs of numerical methods using C/C<sup>++</sup> language.

### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	find roots of nonlinear equations and solve systems of algebraic equations.	Apply, Evaluate
CO2	use interpolation techniques and to find numerical differentiation/	Apply, Evaluate
	integration of data function.	
CO3	use numerical methods for finding solutions of ordinary differential	Apply, Evaluate
	equations, simultaneous and higher order equations.	
CO4	learn numerical methods for finding solution of initial and boundary value	Apply, Evaluate
	problems, partial differential equations.	
CO5	learn basic concepts of some Finite element methods.	Apply, Evaluate
CO6	developing computer programs of numerical methods using C/C <sup>++</sup> language.	Apply, Evaluate,
		Create

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Syllabus:**

СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3	2	3	3	1	1	1	-	-	-	-	3
CO2	3	2	3	3	1	1	1	-	-	-	-	3
CO3	3	2	3	3	1	1	1	-	-	-	-	3
CO4	3	2	3	3	1	1	1	-	-	-	-	3
CO5	3	2	3	3	1	1	1	-	-	-	-	3
CO6	3	2	2	2	3	2	1	2	2	2	2	3
Average	3	2	2.83	2.83	1.33	1.16	1	.33	.33	.33	.33	3

**UNIT I: Nonlinear Equations and Simultaneous Linear Equations** 

Roots of nonlinear equation, Methods of solution, Order of convergence of iterative methods, Simple roots: Bisection, False position, secant, Newton-Raphson, Chebyshev, Iteration and multi point iteration methods, Multiple roots: Newton-Raphson and Chebyshev, Complex roots: Newton-Raphson and Muller's method, a system of nonlinear equations: Newton-Raphson and Iteration methods, Polynomial equations: Bairstow's method, convergence analysis of above methods.

Linear systems: Introduction, Direct methods, Operation count, Pivoting, III conditioned linear systems & condition number, Iteration methods: Jacobi, Gauss-Seidel, SOR methods, convergence conditions. Special system of equations: Thomas algorithm. Eigen value problems: Given's and Power methods.

#### **UNIT II: Interpolation, Differentiation and Integration**

Curve fitting: Polynomial interpolation, error, Existence and Uniqueness, Truncation error bounds, difference operators, Newton forward and backward difference interpolations, Lagrange, Newton divided difference and Iterated interpolations, stirling and Bessel's interpolations, Spline interpolation, Least squares and Chebyshev approximations. Numerical Differentiation: Methods based on interpolation, Error analysis. Numerical Integration: Methods based on interpolations (Trapezoidal, Simpson's 1/3, simpson's 3/8 rule), Gauss quadrature methods, Romberg integration, Error bounds and estimates.

### **UNIT III: Numerical Solution of Ordinary Differential Equations**

Initial-value problems, Single step methods: Taylor's, Picard's, Euler's, Modified Euler's method and Runge-Kutta method (fourth Order), Error estimates, Multi-step methods: Adam's-Bashforth and Milne's methods, convergence and stability analysis, Simultaneous and Higher order equations: RK Fourth order method.

### **UNIT IV: Initial & Boundary Value Problems and Iterative Solvers**

BVP: Shooting method and Finite difference methods for Ordinary Differential Equations, Solution of Partial differential equation; solution of Laplace, Poisson equations: Standard 5- point and diagonal 5-point formulae, Jacobi method, Gauss Seidel method (Liebmann's iterative method) Relaxation method. Solution of heat equation: Crank – Nicolson method, Solution of wave equation.

#### **UNIT V: Finite Element Method**

Basic concepts, variational formulation and functional, base functions, approximations weighted residual methods: Ritz method, Galerkin method, Least squares method, collocation method, Finite element and solution of simple problems and time dependent problems.

### NT Lab

Develop Programs of the following techniques in C/C++ Language:

- 1. To implement iterative methods to solve a nonlinear equation.
- 2. To implement iterative methods to solve a system of linear equations.
- 3. To implement Forward, Backward and Central difference interpolation formulae.
- 4. To implement Newton's divided difference and Lagrange's interpolation formulae.
- 5. To implement Numerical differentiation.
- 6. To implement Numerical integration using Trapezoidal, Simpson 1/3 and Simpson 3/8 rules.
- 7. To implement single step methods to solve initial value problems.
- 8. To implement multi step methods to solve initial value problems.
- 9. Solution of Heat equations (Parabolic equations) by finite difference method.
- 10. Solution of Laplace equations (elliptic equations) by finite difference method.
- 11. Solution of wave equations (Hyperbolic equations) by finite difference method.

#### **Books Recommended:**

- 1. M.K.Jain, S.R.K. Iyengar & R.K.Jain, Numerical methods for Scientific and Engineering Computation, N age International Publication.
- 2. S.S Sastry, Intoductory Methods of Numerical Analysis, Eastern Economy Edition.
- 3. S. Rajasekaran, Numerical Method in Science and Engineering, Wheeler Publishing House.
- 4. B.S. Grewal, Numerical Method in Engineering & Science, Khanna Publishers.

## TPL 252 POLYMERIZATION ENGINEERING – I

L T P C 3 1 2 5

## **OBJECTIVE:** The objective of this course is to enable the students

- To understand various polymerization techniques and catalysts used to produce addition polymers.
- To understand the copolymerization techniques to produce important co-polymers.
- To learn the manufacturing of thermosetting resins, molding powders from phenol formaldehyde and melamine.

### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand industrial methods of polymerization, different aspects of a	Understand					
	polymerization plant, reactors, safety and plant automation.						
CO2	Understand stereo specific catalyst and polymerizations.	Understand					
CO3	Understand and apply the production process for commodity thermoplastics. Apply						
CO4	Understand and apply the production process for common thermoset polymers. Apply						
CO5	Understand and analyze production technology, properties and applications of	Analyze					
	polymers and their copolymers.						
CO6	Apply techniques of polymerization for synthesis of polymers at lab scale.						

COs	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	3	3
CO1	3					2	1					3	3	3
CO2	3					2	1					3	3	3
CO3	3	3				2	1	1				3	3	3
CO4	3	3				2		1				3	3	3
CO5	3	3	3	2	1	2				1	1	3	3	3
CO6	3	3	2	2		2			2			3	3	3
Total	3	3	2.5	2	1	2	1	1	2	1	1	3	3	3

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Course Level Assessment Questions**

## Course Outcome 1 (CO1)

- 1. Different parts of a polymerization plant.
- 2. Problems associated with polymerization.
- 3. Measurement and control in polymerization.

## **Course Outcome 2 (CO2)**

- 1. Stereospecific catalysts.
- 2. Mechanism of stereospecific polymerizations.
- 3. Metallocene catalysts.

#### **Course Outcome 3 (CO3)**

- 1. Production and properties of Low density polyethylene (LDPE).
- 2. Production and properties of High density polyethylene (HDPE).
- 3. Production and properties of Poly propylene.

## **Course Outcome 4 (CO4)**

- 1. Production and properties of phenol formaldehyde resins.
- 2. Production of molding powders and resins.
- 3. Synthesis of urea formaldehyde and Melamine formaldehyde resins and molding powder.

### **Course Outcome 5 (CO5)**

- 1. Production of Polystyrene & PVC.
- 2. Properties of common Plastics.
- 3. Commercially important Copolymers.

## Course Outcome 6 (CO6)

- 1. Learn and conduct bulk and solution polymerization techniques.
- 2. Learn and conduct emulsion and suspension polymerization techniques.
- 3. Learn about other polymerization techniques, determination of molecular weight.

## **Syllabus**

## **Module-I: Industrial Polymerization**

Industrial methods of polymerization such as bulk, solution, suspension, emulsion. Layout and arrangement of polymer plant. Types of polymer production processes and reactors. Safety and plant automation.

### **Module-II: Stereospecific Polymerizations**

Concept of stereo-chemistry of polymers, stereo-specific polymerization. Catalyst – their utility in polymer manufacture, Zeigler Natta, Metallocene and other catalyst systems.

## **Module-III: Production of Commodity Thermoplastics**

Manufacturing processes, properties and applications of various polyolefins such as LDPE, HDPE, and their copolymer grades, polypropylene and its copolymer grades.

### Module-IV: Production of thermoset resins

Manufacturing details, properties and applications of various thermosetting resins such as phenol-formaldehyde, urea-formaldehyde and melamine-formaldehyde and preparation of molding powders.

## Module-V: Production of polymers and copolymers of styrene & Vinyl chloride

Production technology, properties and application of polystyrene, poly(vinyl\_chloride), and their copolymer grades.

### **Module-VI: Laboratory Experiments**

Application of polymerization techniques to synthesize polymers at lab scale, determination of molecular weight of polystyrene and K-value of PVC by Ostwald Viscometer.

## **Reference Books and Suggested Readings:**

- 1. J. A. Brydson, "Polymer Materials", Butterworth-Heinemann, 1990.
- 2. Mark &Overberger, "Encyclopedia of Polymer Science & Tech." Wiley-Interscience, 1986.
- 3. J. Scheries& W. Kaminsky, "Metallocene based Polymers", Wiley, 2000.
- Vasant R. Gowariker, "Polymer Science", New Age International, 1986.
   Christopher C. Ibeh, "Thermoplastic Materials: Properties, Manufacturing Methods, and Applications", Taylor and Francis Group, 2011.

## **Course contents and Lecture schedule**

Module No.	Topic	No. of Lectures
1.	Industrial Polymerization	
1.1	Part of a polymerization on plant	02
1.2	Polymerization reactors and related problems	01
1.3	Separation process	01
1.4	Types of production processes	01
1.5	Industrial techniques of polymerization and applicability	01
1.6	Bulk & Solution	02
1.7	Emulsion & Suspension	02
2.	Sterospecific Polymerizations	
2.1	Sterospecific Polymerizations	02
2.2	Their types and mechanisms	02
2.3	Examples of Industrial importance	01
2.4	Supported cataysts and their working and significance	01
2.5	Metallocene Catalysts	02
3.	Production of Commodity Thermoplastics	
3.1	Manufacturing process, properties and application for low density, polyethylene	02
3.2	Manufacturing process, properties and application for high density, polyethylene	02
3.3	Manufacturing process, properties and application for Polypropylene	02
3.4	Copolymers of Ethylene and propylene	01
3.4 <b>4.</b>	Production of polymers and copolymers of styrene & Vinyl chloride	- 01
4.1	Production technology, properties and applications of polystyrene	02
4.2	Copolymers of styrene	02
4.3	Production technology, properties and applications of Poly Vinyl chloride	02
4.4	Copolymers of Vinyl chloride	01
5.	Production of thermoset resins	
5.1	Chemistry involved in the production of both types phenol formaldehyde resins	02
5.2	Manufacture of Phenol formaldehyde resin & molding powder	02
5.3	Properties and applications of PF resins	01
5.4	Chemistry, production and properties of Urea formaldehyde resin	02
5.5	Chemistry, production and properties of melamine formaldehyde resin	01
	Total hours	40
6.	Laboratory Experiments	
6.1	Polymerization of given Technique. monomer by Bulk Polymerization	03

6.2	Polymerization of given monomer by Solution Polymerization	03
	Technique.	
6.3	Polymerization of given monomer by Suspension Polymerization	06
	Technique.	
6.4	Polymerization of given monomer by Emulsion Polymerization	06
	Technique.	
6.5	Preparation of Resol - type PF resin	03
6.6	Preparation of Novolac - type PF resin	03
6.7	Determination of molecular weight of polystyrene using Ostwald	03
	viscometer	
6.8	Determination of K-value of PVC using Ostwald viscometer	03
	Total hours	30
	G. Total:	70

# **TPL 254 HEAT TRANSFER OPERATIONS**

L T P C

2 1 0 3

#### **Assessment:**

Sessional: 50 marks

End Semester: 50 marks

**Course Objective:** To understand the fundamentals of heat transfer mechanisms in fluids and solids and their applications in various heat transfer equipment in process industries.

#### **Course outcomes:**

CO 1.	Understand different modes of heat transfer.	Understand
CO 2	Apply the concepts of one-dimensional and multi-dimensional; steady and unsteady state conduction heat transfer, and relevant boundary and initial conditions in problem solving.	Apply, Analyze ,Evaluate
CO 3.	Apply the knowledge of analytical and graphical (temperature charts) techniques in solving specific transient heat conduction problems, including lumped and one-dimensional systems	Apply, Evaluate
CO 4	Understand the concept of temperature-dependent buoyancy which causes natural free convection, and apply the dimensionless Grashof number used in correlations for free convective heat transfer calculations	Understand, Analyze, Evaluate
CO 5.	Understand phase-change phenomena and latent heat of vaporization, including free convective, nucleate and film boiling, as well as dropwise and film condensation	Understand, Analyze

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSOs	
CO1	3	2	1	1	-	-	2	-	-	1	-	1	1	2
CO2	3	3	3	3	2	1	1	-	-	1	-	1	2	2
CO3	3	3	3	3	3	1	1	-	-	1	1	1	1	2
CO4	3	2	3	3	3	2	2	-	-	1	1	1	2	2
CO5	3	3	3	3	1	2	1	-	-	1	1	1	1	2
Avg.	3	2.6	2.6	2.6	1.8	1.2	1.4	-	-	1	0.6	1	1.4	2

## **Syllabus**

## Module 1 (6 hours)

Introduction of heat transfer and general concepts of heat transfer by conduction, convection and radiation, Conduction: Basic concepts of conduction in solids, liquids, gases, steady state temperature fields and one dimensional conduction without heat generation e. g. through plain walls, cylindrical and spherical surfaces, composite layers, Insulation materials, critical and optimal, insulation thickness, Extended surfaces, fins and their applications, Introduction to unsteady state heat transfer.

### **MODULE 2 (6 hours)**

Convection: Fundamentals of convection, Basic concepts and definitions, natural and forced convection, hydrodynamic and thermal boundary layers, laminar and turbulent heat transfer inside tubes, Dimensional analysis, determination of individual and overall heat transfer coefficients, heat transfer in molten metals.

### **MODULE 3(6 hours)**

Radiation: Basic laws of heat transfer by radiation, black body and gray body concepts, view factors, Kirchoff's law, solar radiations, combined heat transfer coefficients by convection and radiation.

#### **MODULE 4(6 hours)**

Heat Transfer by phase change: Condensation of pure vapours, film wise and drop wise condensation, eat transfer in boiling liquids, boiling heat transfer coefficients, Evaporation: Elementary principles, types of evaporators, Single and multiple effect evaporators.

### **MODULE 5(6 hours)**

Heat exchangers: Types of heat exchangers, Principal components of a concentric tube & shell-and-tube heat exchangers, baffles, tube and tube distribution, tubes to tube sheet joint, heat exchanger with multiple shell and tube passes, log-mean temperature difference, overall heat transfer coefficient, fouling factors, design of double pipe and shell and tube heat exchangers.

### BOOKS:

- 1. "Heat Transfer principles and applications" Dutta, B. K., PHI
- 2. "Heat Transfer" Holman J. P, 9th Ed. McGraw Hill.
- 3. "Process Heat Transfer". Kern D. Q. McGraw Hill Book
- 4.Heat and Mass Transfer Fundamentals and Applications, Cengel Y. A. and Ghajar A. J., McGraw Hill,5th edition, 2016.

# TPL 256 CHEMICAL ENGINEERING THERMODYNAMICS

**Assessment:** 

Sessional: 50 marks

L T P C

2 1 0 3

End Semester: 50 marks

## **Course Objective:**

To understand the theory and applications of classical thermodynamics, thermodynamic properties, equations of state, methods used to describe and predict phase equilibria.

### **Course outcomes:**

CO 1	Understand the basic of thermodynamics and the terminology associated	Understand
	with engineering thermodynamics	
CO 2	Understand the knowledge of contemporary issues related to chemical	Understand
	engineering thermodynamics	
CO 3	Understand and apply the knowledge of phase equilibria in two-component	Understand,
	and multi-component systems	Apply
CO 4	Analyse the thermodynamic properties of substances in gas or liquid state of	Apply
	ideal and real mixture	
CO 5	Understand intermolecular potential and excess property behaviour of multi-	Understand
	component systems	

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	<b>PSOs</b>	
CO1	3	2	1	1	-	-	1	-	-	1	-	1	1	2
CO2	3	1	1	1	-	3	3	-	-	1	-	1	2	2
CO3	3	3	2	2	3	-	-	-	-	1	-	1	1	2
CO4	3	3	3	2	3	1	1	-	-	1	-	1	2	2
CO5	3	2	2	3	2	1	1	-	-	1	-	1	2	2
Avg.	3	2.2	1.8	1.8	1.6	1	1.2	-	-	1	-	1	1.6	2

## **Syllabus**

### Module 1 (8 hours)

Basic Concepts & First Law of Thermodynamics: Scope of thermodynamics, System & Surroundings, Properties -Force, Temperature & pressure, Equilibrium, Processes- Reversible & Irreversible, Work, Heat, Energy ,Phase rule, Joule's Experiment, Internal energy, Enthalpy, Heat capacities, Application of first law to closed & open systems. Volumetric properties of pure fluids: PVT behavior of pure substances, Virial equation of state and its application ,ideal gas and cubic equation of state, Generalized correlations for gases and liquids.

## Module 2 (6 hours)

Second Law of Thermodynamics: Heat engine and its efficiency, Heat pump, Refrigerator, COP, Second law of Thermodynamics, Kelvin–Planck statement &Clausius Statement, Carnot's cycle and Carnot theorems, Clausius inequality, Entropy balance for open systems, ideal work and lost work, Principle of entropy.

#### Module 3 (6 hours)

Residual properties, two phase systems: Clapeyron equation, Estimation of thermodynamic properties by using graphs and tables. Solution thermodynamics Theory: Fundamental property relation, Chemical potential and phase equilibria, Partial properties, Ideal gas mixture model.

## Module 4 (6 hours)F

ugacity and fugacity coefficient for pure species and in solution, Ideal solution model and excess properties. Solution thermodynamics Application: Liquid phase properties from VLE data, Models for the excess Gibbs energy, Property changes of mixing.

#### Module 5 (4 hours)

Phase Equilibria: Nature of equilibrium, phase rule, VLE qualitative behavior, Simple Models for VLE, VLE by Modified Raoultslaw and VLE from K-value charts.

#### Reference

- "Introduction to Chemical Engineering Thermodynamics" by J.M. Smith and H.C. Van Ness, McGraw Hill International Ltd, 2005.
- 2. "Chemical Engineering Thermodynamics" by Y.V.C. Rao, Universities Press (India) Ltd. Hyderabad.
- 3. "Chemical and Process Thermodynamics", Kyle B.G., 3rd ed., Prentice Hall. 1999
- 4. "Chemical Engineering Thermodynamics", by Narayanan, K.V., Prentice Hall. 2007

## HHS 252 ENGINEERING ECONOMICS AND MANAGEMENT

L T P C 3 0 0 3

Course: B. Tech.	Branch: All Branches	Year: 2 <sup>nd</sup> Year
Sessional Marks:	50	Credit: 3
<b>End Semester Exam:</b>	50	LTP: 300

## **Objective:**

- ✓ To provide useful knowledge to engineering students in their professional career particularly in corporate and manufacturing sector.
- ✓ To understand essential economic principles for solving economic problems with suitable policy alternatives.
- ✓ To study and analyze the contemporary market situations, market strategy to manage the business and industry.
- ✓ To understand fundamental of business management and apply management techniques for the benefit of business and society.

## Course Outcome (COs)

At the end of this course students should be able to:

CO1	Understand essential economic principles for solving economic problems	Understand
	with suitable policy alternatives	
CO2	Understand and evaluate the production system with different type of cost.	Understand, evaluate
CO3	Study and analyse the market, structure, types and characteristics	Analyze and apply
CO4	Understand fundamentals of management principles and functions	Understand and apply
CO5	Know various forms of business ownership, formation and their relevance	Analyze, evaluate and
		apply

Course	СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSOs	
HHS- 201/202	CO1	0	0	0	1	0	2	1	3	1	3	3	3	1	2
	CO2	1	0	0	0	0	2	1	3	3	3	3	3	2	1
	CO3	0	0	0	1	0	2	2	3	2	3	3	3	1	2
	CO4	0	0	0	0	0	2	2	3	3	3	3	3	1	2
	CO5	0	0	0	0	0	2	3	3	3	2	3	3	3	2

average	0.2	0	0	0.4	0	2	1.8	3	2.4	2.8	3	3	1.6	1.8	
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### **CO-PO Matrix**

## **Syllabus**

#### **UNIT I Introduction to Economics:**

Overview: production possibility curve, choices-what, how and for whom, micro- and macro economics, inflation, unemployment, GDP and business cycle; demand and supply, elasticity of demand, consumer surplus and its applications, utility theory.

#### **UNIT II Production and Cost:**

Factors of production, production function, law of variable proportion, isoquant analysis, return to scale, economies of scale;

Types of costs: direct and indirect costs, explicit and implicit costs, opportunity cost, economic cost, fixed cost and variable costs, average and marginal costs, short-run and long-run costs, optimal combination of factor-inputs.

### **UNIT III Market Structure:**

Perfectly Competitive Market, Imperfect market: Monopoly, Oligopoly, Monopolistic Market

### **UNIT IV** Fundamentals of Management:

Development of Management Thoughts, Objectives, Functions of Management: Planning, Organising, Directing, Controlling and Coordination.

## **UNIT V Business Enterprises-**

Business Ownership: Sole Proprietorship, Partnership, Company: Promotion, Formation & Development, Cooperative Firms.

#### **Text Books:**

- 1. Koutsoyiannis, A., 'Modern Microeconomics', English Language Book Society, Macmillan.
- 2. **Joseph, L Massod,** "Essential of Management", Prentice Hall, India.

### Additional Reference Books:

- 1. Armstrong, Michel, "A Handbook of Management Techniques", Kogan Page Limited
- 2. **Babcock, D L and Lucy C Morse**, "Managing Engineering and Technology", third edition, Pearson Education, 2006
- 3. Pindyck, R S, Rubinfeld, D L & Mehta, 'Microeconomics', 6th Edition, Pearson Education India.
- 4. Barthwal, RR, Microeconomic Analysis
- 5. **Samuelson, Paul A**, 'Economics', 5<sup>th</sup> edition, McGraw Hill New York.
- 6. **Henderson, J M and Quadnt, R E**, 'Microeconomic Theory: A Mathematical Approach.', Tata MacGraw Hill, New Delhi, 2003
- 7. **H. Varian,** 'Intermediate Micro Economics'
- 8. **G. Mankiw,** "Principles of Micro Economics

#### **HHS-256: INDIAN CONSTITUTION**

L T P C 2 0 0 0

## Course Objectives (COs) At the end of this course students should be able to:

- 1. Configure the preambles & fundamental rights.
- 2. Actuate the governance & functioning of constitutional functionaries.
- 3. Describe the functions of legislative bodies.
- 4. Decipher the judiciary system & its role in governance.
- 5. Develop a democratic process through electoral mechanism into system.

## **Syllabus**

#### UNIT – I

Indian Constitution Sources and Features, Preamble, Fundamental Rights, Fundamental Duties and Directive Principles of State Policy

#### UNIT-II

Union Executive President, Vice President, Prime Minister, Council of Ministers, State Executives-Governor, Chief Minister and Council of Ministers

#### **UNIT-III**

Union Legislature Parliament- Composition and Functions, Speaker of Lok Sabha, Amendment Process, State Legislature- Vidhaan Sabha, Panchaayati Raj, Institutions- History, Basic Features and 73rd Amendment

#### **UNIT-IV**

Judiciary Supreme Court, High Courts, Judicial Review and Judicial Activism UNIT-V- Election Commission Election Commission: Role and Functioning, Chief Election Commissioner and Election Commissioners, State Election Commission: Role and Functioning, Institute and Bodies for the Welfare of SC/ST/OBC and Women.

#### **Reference Books:**

1. Indian Constitution: D.D Basu

2. Indian Administration: Avasthi and Avasti

#### **Additional Reference Books:**

- 1. The Indian Constitution: Corner Stone of a Nation, G. Austin, Oxford University Press.
- 2. Indian Politics: Contemporary Issues and Concerns, M. P. Singh and RekhaSaxena, Prentice Hall of India, Delhi

# **SEMESTER-5**

## TPL 351 POLYMER PROCESSING – I

L T P C

3 1 2 5

## **OBJECTIVE:** The objective of this course is to enable the students

- To understand the various processing techniques used for polymer processing.
- To learn the fundamentals of extrusion and different extrusion processes of thermoplastics.
- To learn the basic principle of compounding of thermoplastics and calendaring process.
- To process plastics on different types of moulding machines and prepare simple articles.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand the concepts of Extrusion process of plastic materials.	Understand
CO2	Understand and apply the utility of the single screw and multiple screw extruder systems.	Apply
CO3	Apply knowledge of extrusion process for manufacturing of different extruded plastic products.	Apply
CO4	Understand and apply compounding ingredients and methods for modification of polymer properties.	Apply
CO5	Understand the concept and utility of calendaring process for polymer/plastics.	Understand
CO6	Apply different parameters related to processing machines for formation of plastic products.	Apply

COs	POs											PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	3
CO1	3					2						3	3	3
CO2	3					2				1		3	3	3
CO3	3	3	2			2			1	1		3	3	3
CO4	3	2	2	2		2	2	1			1	3	3	3
CO5	3	1	2			2						3	3	3
CO6	3	3	2	2	1	3	2	1	3	2	1	3	3	2
Total	3	2.5	2	2	1	2	2	1	2	1		3	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Course Level Assessment Questions**

## **Course Outcome 1 (CO1)**

- 1. Description of extrusion process and its components.
- 2. Melting mechanism and optimization of extruder performance, Die characteristics and screw characteristics curves.

### **Course Outcome 2 (CO2)**

- 1. Different screw zones and their importance; specifications for extruder viz. compression ratio and L/D ratio.
- 2. Design of screws for different plastics like PE/PP, PVC, etc.
- 3. Types of twin screw extruder, importance and utility of co-extrusion process.

## **Course Outcome 3 (CO3)**

- 1. Description of process operations for various extruded plastic products like film, pipe, wire coating etc.
- 2. Comparison of various post processing operations involved.
- 3. Reactive extrusion processing.

## **Course Outcome 4 (CO4)**

- 1. Functions of various compounding additives used for plastics.
- 2. Effect of these additives on performance of plastics.
- 3. Compounding and blending equipment.
- 4. Methods for finishing of plastics.

#### **Course Outcome 5 (CO5)**

- 1. Description of various steps for calendaring process.
- 2. Process variables for calendaring of plastics and their effects on product.
- 3. Various calendar arrangements and their utility.

### **Course Outcome 6 (CO6)**

- 4. Formation of articles by using Laboratory scale processing machines for forming different plastic products.
- 5. Analyze variation in process parameters for preparation of different specimens and then testing.

### **Syllabus**

### Module-I: Introduction to Polymer Processing and Extrusion

Concepts of Polymer Processing; Concepts of Extrusion process for plastics- basic operation and analysis, solids conveying, drag induced conveying, melting mechanism, power consumption in metering zone. Overall extruder performance, die and screw characteristics curves.

#### **Module-II: Fundamentals of Extrusion Process of Polymers**

Fundamentals of single screw extrusion, twin screw extrusion and co-extrusion operation; Construction of Barrel and screw for commodity, heat sensitive and engineering plastics.

#### **Module-III: Extrusion Processes for plastic products**

Extrusion process détails, basic principles, equipment used, and applications for plastic product formations viz. film, pipe, lamination, profiles, wire, cable, etc.; Casting process for films; Reactive extrusion: basic principles, equipment used and applications.

## **Module-IV: Compounding of Polymers**

Importance and concept of compounding of polymers; compounding additives viz. fillers, plasticizers, colorants, stabilizers, blowing agents, flame-retardants, antioxidants, etc. Mixing, blending and compounding equipments. Finishing of Plastics.

#### **Module-V: Calendaring of plastics**

Calendaring- description and features of calendaring process, calendar roll arrangements, application of calendaring.

## **Module VI: Laboratory Experiments**

Preparation of simple plastic products and test specimen on Extrusion; Preparation of Fiber reinforced plastic sheet by using glass fiber mat and unsaturated polyester resin; Preparation of sheet by Hydraulic press/Two Roll Mill

### **Reference Books and Suggested Readings:**

- 1. Plastics Extrusion, by Allen Grief
- 2. Plastic Engineering Handbook (SPI), by Frados
- 3. Screw extrusion of Plastics, by Jacobi
- 4. Plastic materials and processes (a concise encyclopedia), by Charles Harper
- 5. Polymer Mixing and Extrusion Technology, by Nicholas Cheremisinoff
- 6. Plastics Extrusion Technology, Hanser SPE, 1996

7.

## **Course contents and Lecture schedule**

Mod ule	Topic	No. of Lectures
No.		Lectures
1.	Introduction to Polymer Processing and Extrusion	
1.1	Concept of plastic processing and short description of different processing techniques	01
1.2	Basic Extrusion process the types of extruders used, extruder design and construction	01
1.3	Different zones of extruders	02
1.4	Solid conveying and melting mechanisms of plastics during extrusion	03
1.5	Performance of extruder, die and screw characteristics curves	02
2.	Fundamentals of Extrusion Process of Polymers	
2.1	Design of screw for different types of plastics	03
2.2	Concepts of die Design and its utility in extrusion	01
2.3	Concept co-extrusion and variety of co-extruders used, operation of co-extruder	02
3.	Extrusion Processes for plastic products	
3.1	Extrusion Process for production of plastic film	02
3.2	Extrusion process for production of plastic pipe	02
3.3	Extrusion Process for production of plastic profiles	02
3.4	Extrusion Process for production for wire coating	02
3.5	Casting of films	01
3.6	Reactive extrusion	02
4.	Compounding of Polymers	
4.1	Importance of compounding in plastics	01
4.2	Compounding additives and their functions	02
4.3	Effect of compounding additives on performance and processing of plastics	02
4.4	Compounding equipments like Banbury mixer, etc.	02
4.5	Importance and methods of finishing of plastics	02
5.	Calendaring of plastics	
5.1	Basic concepts of Calendaring process	01
5.2	Preparation of plastic paste and plastisol for calendaring	02

5.3	Calendar roll arrangements	01
5.4	Description of process for making Calendared products	01
	Total hours	40
6.	Laboratory Experiments	
6.1	Preparation of film/sheet by extrusion process	02
6.2	Preparation of Fiber reinforced plastic sheet by using glass fiber mat and unsaturated	02
	polyester resin	
6.3	Mixing of plasticizer in PVC on Two Roll Mill	02
6.4	Preparation of sheet by Hydraulic press	02
6.5	Preparation of Bottles on extrusion blow molding	02
6.6	Preparation of polymer blends on twin screw extruder	02
	Total hours	10
	G Total hours	50

## **OBJECTIVE:** The objective of this course is to enable the students

- To understand the fundamentals of polymer rheology and testing.
- To interpret the flow behavior of polymer melts by mechanical models.
- To understand various properties of plastic materials.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand the fundamentals of polymer rheology.	Understand
CO2	Apply mathematical models to interpret the flow behaviour of polymer melts.	Apply
CO3	Understand and apply the concept of measurement of viscosity and apply	Apply
	knowledge in handling rheological instruments.	
CO4	Understand and apply testing of plastics materials for its mechanical,	Apply
	electrical, optical, and thermal properties.	
CO5	Apply characterization techniques viz. FTIR, NMR, TGA & DSC to	Apply
	elucidate the properties of polymers.	

COs	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3	1	1	1		3						3	3	3
CO2	3	2	2	2		3						3	3	3
CO3	3	3	3	2		3		1				3	3	3
CO4	3	3	3	2	2	3	1	1	3			3	3	3
CO5	3	3	3	2	2	3	1		3	1		3	2	3
Total	3	1.8	1.8	1.8	2	3	1	1	3	1		3	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Course Level Assessment Questions**

### **Course Outcome 1 (CO1)**

- 1. Introduction to polymer rheology and importance of rheology on polymer processing techniques such as extrusion, injection moulding, etc.
- 2. Different view point of polymer rheology and it's correlation with theory of mechanics.
- 3. Newtonian and non-Newtonian fluids, concept of stress, strain-rate and viscosity, elastic and viscous responses.
- 4. Time-independent and time dependent fluids, concept of viscoelastic behavior, constitutive equations.

## **Course Outcome 2 (CO2)**

- 1. Mechanical models Maxwell and Kelvin models and it's correlation with deformation and flow of polymers, relaxation, creep and oscillatory experiments.
- 2. Concept of normal stresses and viscous heat generation and its importance for deformation and flow.

### **Course Outcome 3 (CO3)**

- 1. Concept of time-temperature sensitivity of viscoelastic solids and liquids.
- 2. Viscometers and Rheometers to measure polymer viscosity.

## **Course Outcome 4 (CO4)**

- 1. Concept of polymer testing, different standard test methods.
- 2. Method, instrumentation and limitations of various thermal and mechanical test methods.
- 3. Methods, instrumentation and limitations of various electrical and optical test methods.

## **Course Outcome 5 (CO5)**

- 1. Structural elucidation by Fourier-transform infra-red and nuclear magnetic resonance (NMR) spectrophotometers.
- 2. Thermal characterization by thermogravimetric analyzer (TGA) and Differential scanning calorimeter (DSC).

## **Syllabus**

## **Module -I: Fundamentals of Polymer Rheology**

Introduction to polymer rheology, importance of rheology on polymer processing techniques such as extrusion, injection molding, etc., Newtonian and non-Newtonian fluids, time independent and time-dependent fluids, visco-elastic behavior, constitutive equations.

## Module-II: Mechanical Models and Polymer Rheology

Mechanical models, discussion of models for flow and deformation in polymers and treatment of measurable rheological properties

### **Module – III: Measurement of viscosity and Rheometers**

Measurement of viscosity and normal stresses. Viscous heat generation. Interpretation of time-temperature sensitivity of viscoelastic solids and liquids. Rheometers.

#### **Module-IV: Testing of Polymer Properties**

Testing of polymer properties viz. thermal, optical, electrical, and mechanical properties as per standard specifications, viz. ASTM, ISO, etc. and its importance, correlation of these tests with actual performance.

#### **Module-V: Characterization of Polymers**

Introduction to polymer characterization by instrumental techniques such as IR, NMR, DSC, TGA, etc.

### Reference Books and Suggested Readings:

- 1. J. D. Ferry, "Visco-elastic properties of polymers", Wiley, 1980.
- 2. J. Ferguson and Z. Kemblowski, "Applied fluid rheology", Springer Netherlands, 1991.
- 3. R.B. Brown, "Handbook of Plastics Test Method", CRC Press, 1999.
- 4. Brown and Vishnu Shah, "Handbook of Plastic Testing Technology", Wiley-Blackwell, 1998.
- 5. John M. Dealy, Kurt F. Wissburn, "Melt Rheology & its Role in Plastics processing theory & applications", Springer Netherlands, 1998.
- 6. Brydson, JA, "Flow Properties of Polymer Melts", CBLS, 1970.
- 7. Christopher W. Macosko, "Rheology, Principles, measurements and applications", Wiley-VCH, 1994.

# **Course contents and Lecture schedule**

Module No.	Торіс	No. of Lectures
1.	Basics of polymer rheology	
1.1	Introduction to polymer rheology, concept of stress, strain, shear rate and viscosity, concept of elastic and viscose responses	02
1.2	Importance of rheology on polymer processing techniques such as extrusion, injection moulding, etc., Quality control	02
1.3	Newtonian and non-Newtonian Fluids, Flow behavior of polymer melts and solutions, Shear-rate dependence, temperature dependence, molecular-weight dependence, etc on viscosity	02
1.4	Time-independent and time-dependent fluids	02
1.5	Viscoelastic behavior, constitutive equations	02
2.	Mechanical Models and Polymer Rheology	
2.1	Role of mechanical models in polymer rheology, mechanical analogies	02
2.1	Discussion on flow and deformation in polymers by different mechanical models	02
2.2	Concept of relaxation, creep and oscillatory experiments	02
2.3	Treatment of measurable rheological properties	02
3.	Measurement of Viscosity and Rheometers	
3.1	Discussion on measurement of viscosity and normal stresses	01
3.2	Viscous heat generation – concept and application in polymers	02
3.3	Interpretation of time-temperature sensitivity of viscoelastic solids and liquids	02
3.4	Different types of viscometers and rheometers for the measurement of polymer viscosity	02
4.	Testing of Polymer Properties	
4.1	Testing and its importance	01
4.2	Testing of various mechanical properties, viz. tensile strength, elongation-at-break, modulus, izod/charpy impact strength, falling dart impact strength	02
4.3	Testing of various thermal properties, viz. MFI, Vicat softening point heat distortion temperature, etc	02
4.4	Testing of various optical properties, viz. haze, transparency, etc.	02
4.5	Testing of various electrical properties, viz. dielectric constant, power factor, etc.	02
5.	Characterization of Polymers	
5.1	Structural elucidation by Fourier-transform infra-red and nuclear magnetic resonance (NMR) spectrophotometers	02
5.2	Thermal characterization by thermogravimetric analyzer (TGA) and Differential scanning calorimeter (DSC)	02
5.3	Other characterization techniques	02
	Total:	40

## TPL 355 POLYMER TESTING LAB

L T P C 0 0 4 2

## **OBJECTIVE:** The objective of this course is to enable the students

- To determine various mechanical properties of plastic and rubber materials
- To determine the rheological properties of polymers
- To determine the thermal properties of polymers.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Testing of various mechanical properties of plastic and rubber materials	Apply
CO2	Testing of the rheological properties of polymers	Apply
CO3	Testing of the thermal properties of polymers	Apply
CO4	Analyze testing of plastic materials on different testing equipments.	Analyze

COs		POs											PS	<b>PSOs</b>	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	
CO1	3	2	2	1		3			3	3		3	3	3	
CO2	3	2	2	1		3			3	3		3	3	3	
CO3	3	2	2	1		3			3	3		3	3	3	
CO4	3	2	2	1	2	3	1		3	3		3	3	3	
Total	3	2	2	1	2	3	1		3	3		3	3	3	

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

### **Course Outcome**

Determination of various mechanical properties of polymers and rubbers by standard test methods

Determination of viscosity and melt flow index of polymers.

Determination of various thermal properties of polymers by standard test methods

Analyze properties for their correlation with actual performance

## **Module-VI: Laboratory Experiments**

Determination of Tensile Strength and Percent Elongation of polymer film/sheet/molded plastic/rubber specimen

Determination of the Izod/Charpy Impact Strength of given specimen,

Determination of the Vicat Softening point/

Melt Flow Index of given plastic sample,

Determination of the Shore A Hardness of Rubber Sheet,

Determination of the Percent Water Absorption in 24 hours of Molding Plastic samples, Determination of the Falling Dart Impact Strength of polyethylene film, Determination of viscosity of polymer by Brookefield viscometer,

	Laboratory Experiments					
1	Determination of Tensile Strength and Percent Elongation of polymer film/sheet					
2	Determination of the Vicat Softening point of given plastic sample on Vicat Softening Point apparatus	06				
3	Determination of Tensile strength, Modulus and Percent Elongation of moulded plastic specimen	06				
4	Determination of the Izod/Charpy Impact Strength of given specimen	06				
5	Determination of the Melt Flow Index of polymer raw material by MFI tester	06				
6	Determination of the Shore A Hardness of Rubber Sheet	06				
7	Determination of the Percent Water Absorption in 24 hours of Moulding Plastic samples	06				
8	Determination of the Falling Dart Impact Strength of polyethylene film using Falling Dart Impact Tester	06				
	Determination of viscosity of polymer by Brookefield viscometer	06				
10	Determination of Tensile strength, Modulus and Percent Elongation of rubber specimen	06				
	Total hours	60				

## **TPL 357 MASS TRANSFER OPERATION**

L T P C 3 1 0 4

#### **Assessment:**

Sessional: 50 marks

End Semester: 50 marks

**Course Objectives:** The purpose of this course is to introduce the undergraduate students with the most important separation equipments in the process industry, and provide proper understanding of unit operations.

## **Course outcomes:**

CO 1	Understand the principles of molecular diffusion and basic laws of mass	Understand,	
	transfer.		
CO 2	Ability to determine mass transfer rates using Fick's Law	Apply	
CO 3	Estimate diffusion coefficients and apply to practical problems	Apply	
CO 4	Ability to determine convective mass transfer rates	Apply	
CO 5	Analyze the Similarity of mass, heat and momentum transfer – Analogy and	Analyze	
	understand the humidification processes and use of psychometric chart		

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSOs	
CO1	3	2	2	1	-	-	-	-	-	1	1	1	1	2
CO2	3	2	1	1	-	-	-	-	-	1	1	1	2	1
CO3	3	2	3	2	3	-	-	-	-	1	1	1	1	2
CO4	3	3	2	2	3	-	-	-	-	1	1	1	1	2
CO5	3	3	3	3	2	-	-	-	-	1	1	1	3	2
Avg	3	2.4	2.2	1.8	1.6	-	-	-	-	1	1	1	1.6	1.8

## **Syllabus**

### Module I (8 hours)

Mass Transfer and Diffusion: Steady-state ordinary molecular diffusion: Fick's law of diffusion; Velocities in mass transfer, Equimolar counter diffusion; unimolecular diffusion, Diffusion coefficients: Diffusivity in gas mixtures, diffusivity in liquid mixtures, Diffusivity in solids, One-dimensional, steady-state, molecular diffusion through stationary media, Mass transfer in turbulent flow: Reynolds analogy; Chilton-Colburn analogy; Other analogies, Models for mass transfer at a fluid-fluid interface: Film

theory; Penetration theory; surface-renewal theory; film-penetration theory, Two-film theory and overall mass transfer coefficients. Introduction to absorption.

#### Module II (8 hours)

Distillation: Pressure-composition, Temperature-composition, Enthalpy-composition diagrams for ideal and non-ideal solutions; Raoult's law and its application; Maximum and minimum boiling mixtures; Concept of relative volatility; Single Stage Distillation-Differential distillation, Flash vaporization; Vacuum, molecular and steam distillations.

## Module III (8 hours)

Liquid-Liquid Extraction: Applications; Ternary liquid-liquid equilibria; Triangular graphical representation; Equipment used for single stage and multistage continuous operation; Analytical and graphical solution of single and multistage operation.

## Module IV (8 hours)

Solid-Liquid Extraction: Applications; Solid-liquid equilibrium; Equipment used in solidliquid extraction; Single and multistage crosscurrent contact and countercurrent operations; Overall stage efficiency; Determination of number of stages. Introduction to Humidification and drying.

### Module V (8 hours)

Adsorption: Description of adsorption processes and their application, Types of adsorption, Nature of adsorbents; Adsorption isotherms and adsorption hysteresis; Stagewise and continuous contact adsorption operations, Determination of number of stages, Equipments; Ion exchange, Equilibrium relationship; Principle of ion-exchange, techniques and applications. Introduction to Crystallization theory.

#### **BOOKS:**

- 1. Treybal, R.E. "Mass Transfer Operations", 3rd ed. New York: McGraw-Hill, (1980).
- 2. Seader, J.D. and Henley, E.J., "Separation Process Principles", 2nd ed., Wiley India Pvt. Ltd., New Delhi (2013).
- 3. Sherwood, T. K., Pigford, R. L. and Wilke, C.R. "Mass Transfer" McGraw Hill (1975).
- 4. Geankoplis, C.J. "Transport Processes and Separation Process Principles", 4th ed., PHI Learning Private Limited, New Delhi (2012).

# TPL 359 CHEMICAL REACTION ENGINEERING

L T P C

**Assessment:** 

3 1 0 4

Sessional: 50 marks End Semester: 50 marks

**Course Objective:** To apply knowledge from calculus, differential equations, thermodynamics, general chemistry, and material and energy balances to solve reactor design problems, To examine reaction rate data to determine rate laws, and to use them to design chemical reactors, To simulate several types of reactors in order to choose the most appropriate reactor for a given need, To design chemical reactors with associated cooling/heating equipment.

## **Course Outcomes:**

CO 1	Able to develop an understanding of the basic concepts involved in using	Understand,
	reaction rate equations and kinetic constants	Apply
CO 2	Perform derivations of rate equations for non-elementary reactions both in	Apply
	homogenous and in heterogeneous reacting systems	
CO 3	Able to understand the role of temperature and concentration in the rate	Understand
	equation	
CO 4	Perform constant volume batch reactor calculations	Apply
CO 5	Develop calculations using the integral method and applying differential	Understand,
	method of analysis using reactions with different orders	Apply

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSOs	
CO1	3	2	3	-	-	-	-	-	-	1	-	1	1	2
CO2	3	3	3	1	-	1	-	-	-	1	-	1	2	1
CO3	3	3	3	2	-	2	-	-	-	1	-	1	1	2
CO4	3	3	1	-	2	1	-	-	-	1	-	1	1	2
CO5	3	3	2	2	2	1	-	-	2	1	-	3	3	2
Avg.	3	2.8	2.4	1	0.8	1	-	-	0.2	1	-	1.4	1.6	1.8

## **Syllabus**

## Module I (8 hours)

Rate of Reaction, Elementary and non-elementary homogeneous reactions, Molecularity and order of reaction, Mechanism of reaction, temperature dependency from thermodynamics, collision and activated complex theories. Integral and differential methods for analyzing kinetic data, interpretation of constant

volume reactor, zero, first, second and third order reactions, half life period, irreversible reaction in parallel and series, catalytic reaction, auto catalytic reaction, reversible reactions.

## Module II (8 hours)

Interpretation of variable volume batch reactions for zero, first and second order reactions, Space-time and state-velocity, design equation for ideal batch, steady-state continuous stirred tank, steady-state plug flow reactors for isothermal reaction.

#### Module III (8 hours)

Design for single reactions, Size comparison of single reactors, Multiple reactor systems, plug flow/mixed flow reactors in series and parallel, reactors of different types in series, optimum reactor size, recycle reactor, autocatalytic reactions.

# Module IV (8 hours)

Introduction to multiple reactions, qualitative discussion about product distribution, quantitative treatment of product distribution and of reactor size, selectivity, the side entry reactor, irreversible first-order reactions in series, Quantitative treatment: plug flow or batch reactor, Quantitative treatment: mixed flow reactor, Successive irreversible reactions of different orders, reversible reactions, irreversible series-parallel reactions, the Denbigh reactions and their special cases, Heat of reaction from thermodynamics, equilibrium constants from thermodynamics, General graphical design procedure for non-isothermal reactors, Optimum temperature progression, Heat effects: Adiabatic operations and non-adiabatic operations, Exothermic reactions in mixed flow reactors.

#### Module V (8 hours)

Residence time distribution of fluids in vessels, State of aggregation of the flowing systems, Earliness of mixing, Role of RTD, State of Aggregation and earliness of mixing in determining reactor behavior, E, F and C curves, Conversion in Non-ideal flow reactors.

#### **Reference Books:**

Levenspiel, O., "Chemical Reaction Engineering", 3rd edition, John Wiley (1998).

# HHS 341 ENTREPRENEURSHIP DEVELOPMENT

L T P C

3 0 0 3

Sessional Marks: 50 End Semester Exam: 50

## **Course Outcome (COs)**

At the end of this course students should be able to:

CO 1	Describe what it takes an Entrepreneur; describe multiple ways to become an entrepreneur; including, intrapreneur, and manager, woman entrepreneur rural & urban: highlights motives to become entrepreneur	Understand
CO2	Apply the beginner concept, ownership and various forms with focus on small scale enterprises	Understand, Analyse, Apply
CO3	Identify opportunities using identification; project conceptualisation, formulation & evaluation	Analyse, Apply, Evaluate
CO4	Identify potential contribution of human resources, marketing, financial and strategic management with fund, opportunities	Analyse, Create
CO5	Decipher the role of Institution support and policy framework of Government for enterprises in India	Analyse, Apply

## **CO-PO Matrix**

Course	СО	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO	)s
HHS 341/342	CO1	0	0	0	0	0	1	1	1	0	0	3	2	2	2
	CO2	0	0	1	0	0	1	1	1	1	0	3	2	2	2
	CO3	1	2	2	1	2	1	1	1	1	0	3	1	2	1
	CO4	0	0	1	0	1	1	1	2	1	1	3	2	2	2
	CO5	1	1	1	0	0	1	1	1	0	1	2	2	2	1
average		0.4	0.6	1	0.2	0.6	1	1	1.2	0.6	0.4	2.8	1.8	2	1.6

## **Syllabus**

## **UNIT I** Entrepreneurship:

Definition, requirements to be an entrepreneur, entrepreneur and intrapreneur, entrepreneur and manager, growth of entrepreneurship in India, women entrepreneurship, rural and urban entrepreneurship.

**Entrepreneurial Motivation:** motivating factors, motivation theories-Maslow's Need Hierarchy Theory, McClelland's Acquired Need Theory, government's policy actions towards entrepreneurial motivation, entrepreneurship development programmes.

# **UNIT II** Business Enterprises and Ownership Structure:

Small scale, medium scale and large scale enterprises, role of small enterprises in economic development; proprietorship, partnership, companies and co-operatives firms: their formation, capital structure and source of finance.

# **<u>UNIT III</u>** Project Management:

Identification and selection of projects; project report: contents and formulation, concept of project evaluation, methods of project evaluation: internal rate of return method and net present value method.

## **UNIT IV** Management of Enterprises:

Strategy & policy, introduction to human resource management, marketing strategies, financial management & strategies: raising and managing capital, shares, debentures and bonds, cost of capital; break- even analysis.

# **UNIT V** Institutional Support and Policies:

Institutional support towards the development of entrepreneurship in India: Institutional framework, venture capitalist; technical consultancy organizations (TCOs), government policies for small scale enterprises.

## **References:**

- 1. Khanka, S S. 'Entrepreneurial Development', S Chand & Company Ltd. New Delhi
- 2. **Desai, Vasant**, 'Project Management and Entrepreneurship', Himalayan Publishing House, Mumbai, 2002.

## **Additional Reference Books**

- 1. Gupta and Srinivasan, 'Entrepreneurial Development', S Chand & Sons, New Delhi.
- 2. Ram Chandran, 'Entrepreneurial Development', Tata McGraw Hill, New Delhi
- 3. Saini, J. S. 'Entrepreneurial Development Programmes and Practices', Deep & Deep Publications (P), Ltd
- 4. Holt, Davis, 'Entrepreneurship: New Venture Creations, PHI

# **SEMESTER-6**

## TPL 352 POLYMER PROCESSING – II

LTPO

2 0 2 3

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand the injection molding process and components of injection molding machine.
- To understand the processing techniques like thermoforming, calendaring, rotational moulding, blow molding etc.
- To process plastics on different types of moulding machines and prepare simple articles.

## **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand the fundamentals of injection molding process for	Analyze
	conversion of thermoplastic and analyze processing parameters and	
	variables for modification and improvement of quality of products.	
CO2	Understand the processing techniques for conversion of thermoset	Understand
	materials like compression, transfer molding and casting.	
CO3	Understand formation of low cost plastic products by thermoforming	Analyze
	process and analyze utility of process for different applications.	
CO4	Understand formation of hollow plastic products and analyze utility of	Analyze
	various techniques, for production of hollow products.	
CO5	Understand reactive processes for formation of plastic products like	Understand
	RIM.	
CO6	Apply different parameters related to processing machines for formation	Apply
	of plastic products.	

COs		POs												Os
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3	3	1	1	1	3	1	1	1	1		2	3	2
CO2	3		1	1		3	1	1	1	1		2	3	2
CO3	3	3	1	1		3	2	1	1	1		2	3	2
CO4	3	3				3	1	1	1	1		2	3	2
CO5	3	3				3	1	1	1	2		3	3	2
<b>CO6</b>	3	3	3	3	1	3	2	1	3	2	1	3	3	2
Total	3	3	1.5	1.5	1	3	1.3	1	1.3	1.3	1	2.3	3	2

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Course Level Assessment Questions**

## **Course Outcome 1 (CO1)**

- 1. Types of injection units and their construction viz. injection unit, clamping unit, nozzle, etc.
- 2. Specifications of injection molding machines and process variables and determination of clamping force, etc.

- 3. Different elements of plasticization process of plastic in screw
- 4. Faults and remedies in injection molding operation
- 5. Gas assisted injection molding

#### **Course Outcome 2 (CO2)**

- 1. Description of compression and transfer molding operation
- 2. Description of thermoset injection molding operation
- 3. Comparisons of different types of processes for thermoset polymers

## **Course Outcome 3 (CO3)**

- 1. Material characteristics important for thermoforming process
- 2. Utility of thermoforming process for plastic products
- 3. Process parameters for thermoforming process
- 4. Defects and faults for thermoforming process

## **Course Outcome 4 (CO4)**

- 1. Process description of Injection Blow Molding and Extrusion Blow Molding processes
- 2. Co-relation between process parameters and molding faults
- 3. Process description of Rotational Molding Process

## **Course Outcome 5 (CO5)**

- 1. Process description for Reaction Injection Molding for polyurethane products
- 2. Description of casting process for epoxy resin, nylon, acrylics, etc.

#### **Course Outcome 6 (CO6)**

- 1. Formation of articles by using Laboratory scale processing machines for forming different plastic products.
- 2. Analyze variation in process parameters for preparation of different specimens and then testing.

## **Syllabus**

## **Module-I: Injection Molding of Thermoplastics**

Basic concepts of injection molding of thermoplastics Principle and theory of standard injection molding operation, molding cycle, Process variables, temperature, pressure, injection rate, etc. and their importance for machine cycle and quality of product. Faults and remedies in injection molding operation. Advances in injection molding.

#### **Module-II: Molding Processes for Thermoset polymers**

Concept of Injection molding of thermoset polymers and process details. General concept of compression and transfer molding process, the description of various types of compression and transfer molding processes and their utility in processing of thermosetting materials.

## **Module-III: Thermoforming Process**

Concepts of thermoforming process and various means of forming. Description of various thermoforming methods. Thermoforming process variables affecting the product quality. Thermoforming faults and remedies. Thermoforming machines.

#### **Module-IV: Molding Process for hollow products**

General description of blow molding processes, type of blow molding machines, die shaping, parison control, process variables, blow molding faults and their remedies.

Rotational molding process description and features of rotational molding machines. Process variables in rotational molding process

Stretch blow molding process. Concepts of stretching temperature, transparency, etc. various types of stretch blow molding operation.

## **Module-V: In-situ Reaction Molding process**

Reaction injection molding (RIM) Process, its basic principles, process description and utility. Concept of Casting of polymers, description of process for polymers like epoxy resins, nylons, polyurethanes, etc.

## **Module VI: Laboratory Experiments**

Preparation of simple plastic products and test specimen on Injection Molding Machine; Preparation of simple article on Blow Molding Machine, Preparation of Fiber reinforced plastic sheet by using glass fiber mat and unsaturated polyester resin; Preparation of sheet by Hydraulic press/Two Roll Mill; Preparation of PET Bottle on Stretch Blow Moulding Machine, Preparation of an article by Rotational Molding Machine.

# Reference Books and Suggested Readings:

- 1. Plastic Engg. HandBook, by Frados.
- 2. Injection and Compression Moulding Fundamentals, by Isayev.
- 3. Encyclopedia of Polymer Science and Technology Vol. 1-23, by Mark & Overberger.
- 4. HandBook of Injection Moulding, by Rosato& Rosato.
- 5. Practical Thermoforming Principles & Applications, by J. Florian.

#### Course contents and lecture schedule

Module	Торіс	No. of Lectures
1.	Injection Molding of Thermoplastics	
11.	Concept of Injection Molding process, discussion of utility of this process for production of plastic products, advantages and disadvantages, plastic materials processed by injection molding	01
1.2	Elements of injection molding machine, types of injection unit, clamping unit, screws, molds and machine controls	03
1.3	Specifications for injection molding machines, determination of clamping force, torque and screw output. Discussion on screw plasticization process for efficient molding	03
1.4	Injection Molding Faults, the analysis of causes and suggestions and remedies	02
2.	Molding Processes for Thermoset Polymers	
2.1	Concept of Thermoset molding, Injection Molding Processes for Thermoset polymers, advantages, disadvantages, utility in various fields	01
2.2	Introduction of Compression molding process, material characteristics, important steps, variations in compression molding process, utility of this process for variety of products, molding faults and their solutions.	03
2.3	Introduction of Transfer molding process, types of Transfer molding process, advantages and disadvantages of transfer molding process, utility of this process for variety of products, molding faults and their solutions	03
3.	Thermoforming process	
3.1	Concept of thermoforming process, various means of forming, advantages, disadvantages and utility of process for variety of products formed by this process, material characteristics for thermoforming, types of thermoforming processes, concept of plug assist forming	03

3.2	Thermoforming machines, thermoforming variables	03
3.3	Thermoforming faults, their probable causes and remedies, solutions	02
4.	Molding Processes for hollow products	
4.1	Concept of blow molding process, concept of neck to bottom diameter of	02
	hollow products, blown ratio, advantages and disadvantages of process,	
	Blow molding faults, their probable causes and remedies	
4.2	Concept and types of Extrusion and injection blow molding process,	04
	various arrangements of molds for efficient molding, neck molding, die	
	shaping and parison programming, mold cooling, air entrance, etc.	
4.3	Concept of Rotational blow molding process, various arrangements of	02
	molds and types of machines for efficient molding, material	
	characteristics for rotational molding process, advantages, disadvantages	
	and molding parameters	
4.4	Concept of Stretch blow molding process, Conditions for stretching,	02
	types of processes and machines	
5.	In-situ Reaction Injection Molding Process	
5.1	Concept of Reaction Injection molding (RIM) process, material	03
	characteristics for RIM, process details and utility	
5.2	Casting process for variety of polymers like epoxy, Nylon, Acrylics,	03
	polyurethanes	
	Total Hours:	40
6.	Laboratory Experiments	
1	Preparation of simple plastic products using Vacuum forming machine	02
2	Preparation of simple plastic products using Injection Molding Machine	02
3	Preparation of simple plastic products using Compression Molding	02
	Machine	
4	Preparation of PET Bottle on Stretch Blow Molding Machine;	02
5	Preparation of an article by Rotational Molding Machine	02
	Total Hours:	10
	G. Total Hours:	50

## TPL 354 STRUCTURE AND PROPERTY OF POLYMERS

L T P C

2 1 0 3

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand about different structure of polymers and study the effect of structure on the mechanical, thermal, optical, electrical and chemical properties of polymers.
- To learn about the prediction of various physical, thermal, electrical, optical and chemical properties of polymers by using additive principle.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand correlation between polymers structure and property.	Understand
CO2	Apply mathematical equations to interpret the concept of molecular weight	Apply
	averages and MWD on polymer properties.	
CO3	Understand the concept of polymer crystallinity and its role to analyze	Analyze
	polymer properties.	-
CO4	Apply mathematical equations to analyze polymer solution properties.	Analyze
CO5	Understand and apply the concept of flexibility to interpret the glass	Apply
	transition temperature.	

Cos		POs												Os
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3					3	3					3	2	3
CO2	3			2		3		1				3	3	2
CO3	3	3		2		3		1	2			3	3	3
CO4	3	3	3	2	2	3			2	1	1	3	2	3
CO5	3	3	3	2	2	3			2			3	2	3
Total	3	3	3	2	2	3	3	1	2	1	1	3	3	3

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Course Level Assessment Questions**

## **Course Outcome 1 (CO1)**

- 1. Concept of polymer and classification of polymers.
- 2. Salient features of basic structure of polymers.
- 3. Various parameters to establish a relation between the structure of polymer and its physical properties.
- 4. Role of chain extending bond, intermolecular forces and chemical stability to establish a structure-property relationship in polymers.

## **Course Outcome 2 (CO2)**

1. Concept of average molecular weight (MW) in polymers, various types of molecular weight averages and establishment of mathematical equations for these averages.

- 2. Importance of molecular weight averages in polymer processing.
- 3. Determination of different types of molecular weights of polymers by different instrumental techniques and importance of each.
- 4. Concept of molecular weight distribution (MWD) and MWD curve.
- 5. Correlation of MW and MWD with the properties of polymers.

# Course Outcome 3 (CO3)

- 1. Concept of crystallinity and crystallisability, requirements of crystallinity in polymers.
- 2. Structure of polymer on the basis of given models.
- 3. Difference between melting of low and high molecular weight substances.
- 4. Concept of polymer melting and thermodynamics of melting.
- 5. Effect of crystallinity on mechanical properties and molecular weight of polymers.

## **Course Outcome 4 (CO4)**

- 1. Fractionation in polymers and fractionation techniques.
- 2. Flory-Huggin's theory.
- 3. Solution viscosity and empirical relationship between viscosity-average molecular weight and viscosity.
- 4. Concept of solubility of polymer, solubility parameter, different polymer-solvent systems and their solubility.

## **Course Outcome 5 (CO5)**

- 1. Concept of flexibility and glass transition temperature (Tg) of polymers.
- 2. Significance of Tg on the basis of states of aggregation and phases.
- 3. Factors affecting glass transition temperature.
- 4. Effect of copolymerization on properties.
- 5. Concept of degradation behaviour of polymers.

## **Syllabus**

#### **Module-I: General Structural Features of Polymers**

Basic structures in polymers, structure-property relationship. Effect of chemical composition and types of bonds in structure of polymer, intermolecular forces.

## Module-II: Molecular weight averages and Molecular mass heterogeneity

Molecular weight averages and distributions. Determination of molecular weight averages. Polydispersity and MWD.

## Module -III: Polymer Crystallinity and its measurement

Orientation of crystalline and amorphous zones and study of its effects on polymer properties. Polymer single crystal, dimensions of polymer chain, degree of crystallinity and its measurement.

# **Module-IV: Polymer-in-solution**

Polymer-solvent interaction, good and poor solvents, intrinsic viscosity and Mark-Houwink equation, concept of fractionation processes.

## Module-V: Flexibility and movement of macromolecules

Concept of flexibility, various factors deciding flexibility of polymers, polymer properties affected by flexibility, glass transition temperature (Tg), factors affecting glass transition temperature. Effect of copolymerization on properties. Degradation behaviour of polymers.

# Reference Books and Suggested Readings:

- 1. Text Book of Polymer Science, F. W. Billmeyer, John Wiley & Sons, 2009.
- 2. Properties and structure of polymers, A. T. Tobolsky, Wiley, New York, 1960.
- 3. Polymer Chemistry, C. E. Carrshar, Marcel Dakker Inc., 2003.
- 4. Polymer Solutions Introduction to Physical Properties, Teraoka, Iwao, John Wiley and Sons, Inc., 2002.
- 5. Polymer Chemistry An Introduction, M. P. Stevens, Oxford University Press, 1990.
- 6. Encyclopedia of Polymer science and Technology, H.F.Mark, N.G. Gaylord, and N. M. Bikales, Eds., Interscience Publishers, New York, 1971.
- 7. Advanced Polymeric Materials: Structure property relationship, by G.O.Shonaike and S.G.Advani, Ed. CRC Press, 2000.

#### **Course contents and Lecture schedule**

Module No.	Торіс	No. of Lectures
1.	General Structural Features of Polymers	
1.1	Concept of polymer, classification of polymer, salient features of basic structure of polymers	02
1.2	Various parameters to establish a relation between the structure of polymer and it's physical properties	02
1.3	Role of chain extending bond and intermolecular forces to establish a structure- property relationship in polymers	02
1.4	Role of chemical stability to establish a structure-property relationship in polymers	01
2.	Molecular weight averages and Molecular mass heterogeneity	
2.1	Concept of molecular weight average in polymer, comparison with low molecular weight compounds, polydispersity	02
2.2	Various types of molecular weight averages and establishment of mathematical equations for these averages	02
2.3	Importance of molecular weight averages in polymer processing	01
2.4	Determination of different types of molecular weights of polymers by different instrumental techniques and importance of each	04
2.5	Correlation of MW and MWD with the properties of polymers	02
3.	Polymer Crystallinity and it's measurement	
3.1	Concept of crystallinity, degree of crystallinity, and crystallisability in polymers, requirements for crystallinity	02
3.2	Proposed models for partially crystalline polymers, spherulites, unit cell, polymer single crystal	02
3.3	Theory of polymer crystallization	02
3.4	Determination of crystallinity	02
3.5	Effect of crystallinity on polymer properties	02
4.	Polymer-in-solution	
4.1	Polymer-solvent interaction, good and poor solvents, solubility parameter, calculation of solubility parameter for different polymers	02
4.2	Concept of intrinsic viscosity and determination of viscosity average molecular weight by Mark-Houwink's equation	02
4.3	Concept of fractionation and various fractionation processes	02

5.	Flexibility and movement of macromolecules	
5.1	Concept of flexibility, various factors deciding flexibility of polymers, polymer properties affected by flexibility	03
5.2	Glass transition temperature (Tg) and factors affecting glass transition temperature	02
5.3	Effect of copolymerization on properties	02
5.4	Degradation behaviour of polymers, types of degradation, role of degradation in polymer properties	03
	Total hours	45

## **OBJECTIVE:** The objective of this course is to enable the students

- To understand synthesis, , manufacturing process, properties and applications of engineering plastics.
- To learn the manufacturing of thermoset resins and their applications.
- To understand the synthesis and manufacturing of flexible and rigid polyurethanes and analyze their properties and applications.

## **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand concept of engineering plastics, synthesis and	Understand
	manufacturing of common engineering plastics and their properties for	
	variety of applications.	
CO2	Understand monomers and their properties, chemistry of synthesis and	Analyze
	manufacturing of high performance thermoplastic materials and	
	analyze their properties and utility for variety of application.	
CO3	Understand concept and characteristics of specialty plastics and their	Understand
	applications.	
CO4	Understand monomers, chemistry of synthesis, manufacturing, curing and properties of high temperature thermoset polymers like epoxy resin, and analyze their properties and utility for variety of applications.	Analyze
CO5	Understand synthesis, manufacturing, properties and applications of specific polymers and analyze their utility to meet desired end use properties.	Understand
CO6	Apply polymerization techniques for synthesis of modified polymers.	Apply

COs	POs											PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3	2	1			3	1	1		1		3	3	3
CO2	3	2	1			3	1	1		1		3	3	2
CO3	3	2	1			3	1	1	1	1		3	3	2
CO4	3	2	1	1		3	1	1		1		3	3	2
CO5	3	2	1	1	1	3	2	1	1	1		3	3	2
CO6	3	2	2	3	1	3	2	1	3	2	1	3	3	3
Total	3	2	1.1	3	1	3	1.3	1	1.2	1.1	1	3	3	2.3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

## **Course Outcome 1 (CO1)**

1. Criterion for engineering plastics

- 2. Manufacturing process and flow sheet for production of engineering plastics like ABS and PC.
- 3. Properties and applications of engineering plastics.

#### **Course Outcome 2 (CO2)**

- 1. Monomers for various engineering plastics like nylons and polyesters.
- 2. Manufacturing process, properties and applications of nylons, PET, PBT, etc.
- 3. Properties and applications of fluorine containing polymers.
- 4. Importance of glass filled polymers.

## **Course Outcome 3 (CO3)**

- 1. Utility of high performance specialty plastics like PEEK.
- 2. Chemistry of synthesis and applications of polymers like PES, PPS, etc.

## **Course Outcome 4 (CO4)**

- 1. Chemistry of synthesis of various grades of epoxy resin and their characteristics.
- 2. Manufacturing process for thermoset polymers like epoxy resin, polyimides.
- 3. Curing agents and curing mechanism for thermoset polymers.

#### **Course Outcome 5 (CO5)**

- 1. Monomers and synthesis of polyurethane.
- 2. Concept of flexible and rigid polyurethanes.
- 3. Production of variety of polyurethane.

#### **Course Outcome 6 (CO6)**

- 1. Apply techniques for the preparation of copolymers, ester gum resin, graft copolymer, polyester resin, moulding powder, etc.
- 2. De-polymerization of polystyrene.
- 3. Determination of epoxide equivalent and amine values.
- 4. Analysis of gel time of epoxy resin.
- 5. Modification of epoxide equivalent of resin.
- 6. Apply modification methods for improvement of polymers like epoxy, resin, styrene.

## **Syllabus**

## Module-I: Engineering Thermoplastics-I

General characteristics of commodity, engineering and high performance polymers. Monomers, chemistry of synthesis, manufacturing process, properties and applications of common engineering plastics such as ABS and polycarbonate.

## Module-II: Engineering Thermoplastics-II

Monomers, chemistry of synthesis, manufacturing process, properties and applications of polyamides, polyesters, fluorine-containing polymers, etc.

## **Module-III: Specialty Thermoplastics**

Monomers, chemistry of synthesis, manufacturing process, properties and applications of polyphenylene oxide, acetal resins, polysulphones and other specialty plastics.

## Module-IV: Thermoset polymers-I

Monomers, chemistry and manufacturing process of thermosetting resins such as epoxy resins, unsaturated polyesters resins, polyimides, etc. their curing mechanism and effect of curing parameters on properties and applications of these polymers.

## **Module-V: Thermoset polymers-II**

Synthesis and manufacturing of flexible and rigid polyurethanes and polyacrylatyes, and their properties and applications.

# **Module-VI: Laboratory Experiments**

Preparations of copolymers, ester gum resin, polyester resin, graft copolymer, molding powder depolymerization of polystyrene; Determination of epoxide equivalent and amine values. Analysis of gel time of epoxy resin. Modification of epoxide equivalent of resin. Apply modification methods for improvement of polymers like epoxy, resin, styrene.

# **Reference Books and Suggested Readings:**

- 1. Polymer production, by Mayo & Smith
- 2. Polymer Materials, by J. A. Brydson
- 3. Encyclopedia of Polymer Science & Tech., Vol 1-23, by Mark & Overberger
- 4. Handbook of Plastic Technology, Vol 1, by Allen W. S.
- 5. Handbook of Plastic Technology, Vol 2, by Allen W. S. and G. M. Swallowe
- 6. Vinyl acetate emulsion polymerization and copolymerization with acrylic monomers, by H.Yildilin Erbil
- 7. Handbook Of Thermoplastics, by Olagoke Olabisi
- 8. Engineering polymers, R.W. Dyson Chapman Hall NY 1990

## Course contents and lecture schedule

Module	Торіс	No. of Lectures
1.	Engineering Plastics-I	
1.1	Criterion for Classification of Thermoplastics, Definition and concept of Engineering Plastics	01
1.2	Monomers, Chemistry of synthesis of Polycarbonate, Manufacturing Processes, properties, and applications of polycarbonate. Utility of Polycarbonate in various applications	O3
1.3	Monomers, Routs for synthesis, manufacturing process with flow sheet, properties and applications of ABS plastics. Utility of ABS plastics in various fields	03
2.	Engineering Plastics-II	
2.1	Introduction to Polyamides, Routs for synthesis of Nylons, Monomers, Flow sheets for manufacturing Nylon6 and Nylon66by batch and continuous polymerization reactors and discussion of various steps involved. Properties, relation of structure of polyamide with properties and applications of various nylons. Fillers for Nylons, properties and applications of Glass filled Nylons	04
2.2	Monomers, Chemistry of synthesis of Polyesters: PET and PBT, Manufacturing Processes, flow sheets, properties, and applications of Polyesters. Utility of Polycarbonate in various applications. Glass filled Polyesters and their properties and applications	03
2.3	Introduction of flourine containing Polymers. Monomers, Chemistry of synthesis of Poly (tetra-fluoro ethylene)- (PTFE), properties, and applications of PTFE	01
3.	Specialty Plastics	
3.1	Monomers, Chemistry of synthesis of Poly(phenylene ether) (PPE), Manufacturing Processes, properties, and applications of PPE. Properties and applications of PPE blends, their characteristics and applications	02

3.2	Introduction to Acetal resins. Monomers, Chemistry of synthesis of Acetal Homopolymer resins Acetal Copolymer resin, their properties and applications and comparison of these Polymers for various fields of applications	02
3.3	Monomers, Chemistry of synthesis, different routes, manufacturing Processes, properties, and applications of Polysulphones. Various Commercial grades available	02
3.4	Monomers, Chemistry of synthesis of Polyesters: PET and PBT, Manufacturing Processes, flow sheets, properties, and applications of Polyesters. Utility of Polycarbonate in various applications. Glass filled Polyesters and their properties and applications	02
3.5	Monomers, Chemistry of synthesis, properties, and applications of other specialty plastics like Polysulphide (PPS), Poly ether ether ketone (PEEK), and Polyarylates	02
4.	Thermoset Polymers-I	0.4
4.1	Introduction to Epoxy resin, monomers, chemistry of synthesis of DGEBA and BPA based epoxy resin effect of reaction conditions on molecular weight of resin, monomers, manufacturing processes with flow sheet for low and high molecular weight resins, characterization, properties and applications of resins. Curing agents and curing mechanism of epoxy resins. Fillers, diluents and flexiblizers for epoxy resins	04
4.2	Other glycidyl ether based and Non glycidyl ether based epoxy resins	01
4.3	Introduction to polyimides, Monomers, Chemistry of synthesis, different grades, manufacturing Processes, properties, and applications of Polyimides and various modified polyimides viz. Poly (ether imide), Poly (bis malenimide) poly(etser imide) and poly(amideimide)	03
5.	Thermoset Polymers-II	
5.1	Introduction to unsaturated polyesters, Routs for synthesis of polyesters, Monomers, Flow sheets for manufacturing polyesters and discussion of various steps involved. Properties, and applications of various types of commercial polyesters. Curing mechanism, fillers and additives for polyesters.	04
5.2	Introduction to Poly urethanes. Concept of flexible and rigid PU.  Monomers, Various Poly urethane reactions, manufacturing processes for flexible and rigid PU and discussion of various steps involved. Properties and applications of various Polyurethanes	03
	Total Hours :	40
6.	Laboratory Experiments	
6.1	Synthesis of copolymer of styrene and maleic anhydride	01
6.2	Synthesis of ester gum from rosin	01
6.3	Synthesis of polyester resin	01
6.4	Determination of epoxide equivalent weight of epoxy resin	01
6.5	Determination of amine content of curing agent  Properation of phonol formuldahyda based molding powder	01
6.6	Preparation of phenol formaldehyde based molding powder  Preparations of laminates from epoxy resin and filter papers	01
6.8	Determination of molecular weight of epoxy resin.	01
0.0	Total Hours:	08
	G. Total Hours:	48

# TPL 358 PLASTIC PRODUCT AND MOULD DESIGN

L T P C

2 1 0 3

## **OBJECTIVE:** The objective of this course is to enable the students

- To understand the concepts of product design and composite product design and important design features.
- To understand various parts of injection mold and their types.
- To learn the problems related to multicavity injection molds and their solution.
- To understand the design concept for different types of extrusion dies.

## **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand and apply design of polymeric products, design criteria	Understand
	based upon product functions and geometry.	
CO2	Understand and apply design features for mold designs for plastic	Understand
	product.	
CO3	Understand and apply design concepts for structure of injection molds	Apply
	with materials.	
CO4	Understand concepts and apply design in structure of compression &	Apply
	transfer molds.	
CO5	Understand and apply concepts in structure of extrusion dies.	Apply

COs	POs											PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3		1				1		1			2	3	3
CO2	3	2	1				1		1			2	3	3
CO3	3	2	1							1		2	3	3
CO4	3	2	1	1	2	1						2	3	3
CO5	3	2										2	3	3
Total	3	2	1	1	2	1	1		1	1		2	3	3

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Course Level Assessment Questions**

## Course Outcome 1 (CO1)

- 1. Differences in plastic product design features.
- 2. Constraints related to molding.
- 3. Choice of plastic material for specific products.

## **Course Outcome 2 (CO2)**

- 1. Design checklist and important information.
- 2. Basic structural design parameters.
- 3. Specific design features for molds.

#### **Course Outcome 3 (CO3)**

- 1. Basic functions of Injection mold.
- 2. Types of injection molds.
- 3. Standard structural design features and materials for mold base.

## **Course Outcome 4 (CO4)**

- 1. Difference between compression and injection Molds.
- 2. Compression mold structure and types.
- 3. Types and structure of transfer molds.

# **Course Outcome 5 (CO5)**

- 1. Basic Die Characteristics.
- 2. Types of Extrusion Dies.
- 3. Die design for simple films, sheet etc.

## **Syllabus**

# Module-I: Plastic product design criteria

Design of polymeric products, design criteria based upon product functions and geometry, material selection by property assessment, selection of appropriate forming processes.

#### **Module-II: Product Design Features**

Moulding consideration: Draft, radii, dimensional tolerances, wall thickness, ribs and bosses, inserts, sink marks, undercuts, feeding system, gate location, flow pattern, shrinkage and post moulding shrinkage.

## **Module-III: Injection Mold Design**

Injection mould design: single, multi cavity, semi automatic and automatic moulds, Types of injection moulds, their applications, detailed structure and working. Materials for mould making & Mould making processes.

#### **Module-IV: Design Concept of other Mold types**

Design concepts for compression molds and transfer molds. Extradites dies basics, types and general structure.

## **Module-V:Computer Aided Design**

Concept of CAD/CAM in product design moulding and plastic. Modeling and Simulation applications for mold designing, such as mould flow etc.

#### Reference Books and Suggested Readings:

- 1. Plastic Product Design, by R. D. Beck.
- 2. Injection mould Design, by R.G.W. Pye.
- 3. Plastic Mould Engg, Hand Book, by J. H. Dubois & W. I. Pribble.
- 4. Dies for Plastic Extrusion, by M. V. Joshi.
- 5. Injection Moulding Hand Book, by Rosato & Rosato.

#### **Course contents and Lecture schedule**

Module No.	Торіс	No. of Lectures
1.	Plastic product design criteria	
1.1	Need to study plastic product design	01

1.2	Product Checklist	01
1.3	Design criteria based upon product functions	02
1.4	Material selection process	02
1.5	Selection of forming process	01
2.	Product Design Features	
2.1	Introduction to moulding consideration	01
2.2	Basic structural design features wall thickness, draft, radii etc	03
2.3	Flow of melt in mould	01
2.4	Special design features	02
2.5	Feeding system, gate location	02
3.	Injection Mold Design	
3.1	Basic functions of injection mold, cycle time	01
3.2	Main structural parts of injection mold	01
3.3	Types of Injection mold	02
3.4	Automatic and semiautomatic molds	01
3.5	Multicavity molds with design criterias	01
3.6	Materials and mold making	01
4.	Design Concept of other Mold types	
4.1	Differences between Injection and compression molds	01
4.2	Basic design of compression mold	01
4.3	Types of compression mold	02
4.4	Transfer molds	01
4.5	Basics of extrusion dies	02
4.6	Types of Extrusion dies	03
5.	Computer Aided Design	
5.1	Concept of CAD in plastic product design	02
5.2	Application of CAD/ CAM in making molds	01
5.3	Advantages and applicability of CAM	01
5.4	Use of modeling and simulation in product & mold design	01
5.5	Advantages and cost reduction using CAD /CAM	02
	Total Hours	40

# TPL 360 POLYMER COMPOSITE

L T P C 3 0 0 3

## **OBJECTIVE:** The objective of this course is to enable the students

- To understand concept of polymer composite and basic construction.
- To understand the properties and manufacturing of various polymer matrix materials used for polymer composites.
- To know the manufacturing and properties of various reinforcements used in polymer composites.
- To learn various processing techniques, testing and applications of fibers in reinforced plastics.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand the concept of composite materials and reinforcement.	Understand
CO2	Understand the types and forms of reinforcement materials used in composites.	Understand
CO3	Understand various thermoset and thermoplastic materials used in composites.	Understand
CO4	Understand different production techniques for composite structures like hand-layup, bag molding etc.	Understand
CO5	Apply knowledge of production technique for making different structure like hybrid structure and sandwich structure.	Apply

COs		POs											PS	<b>PSOs</b>	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	
CO1	3											3	3	3	
CO2	3		2			2						3	3	3	
CO3	3		2			2						3	3	3	
CO4	3	2	2			2						3	3	3	
CO5	3	2	2	1		2						3	3	3	
Total	3	2	2	1		2						3	3	3	

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

## Course Outcome 1 (CO1)

- 1. Definition & components of polymer composites
- 2. Principle of reinforcement
- 3. Effect of fibers on strength of composites
- 4. Concepts of interface
- 5. Advantages & disadvantages of polymer composites

## **Course Outcome 2 (CO2)**

- 1. Types of reinforcement used in polymer composites
- 2. Types and forms of glass fibers, their production process
- 3. Production process for carbon fibers
- 4. Production process for boron and aramid fibers
- 5. Surface treatment for enhancement of bond strength

## **Course Outcome 3 (CO3)**

- 1. Utility of thermoset types of matrix materials like epoxy resin, vinyl ester resin, etc for polymer composites and their characteristics properties
- 2. Utility and characteristics properties of thermoplastic materials for polymer composites.

## **Course Outcome 4 (CO4)**

- 1. Description of Hand layup, spray molding and bag molding
- 2. Description of filament winding process and pultrusion.
- 3. Description of sheet and dough molding compounds and their processing preform and resin transfer molding

### **Course Outcome 5 (CO5)**

- 1. Production of hybrid structures based on polymer composites
- 2. Production of sandwiched polymer composites.

## **Syllabus**

#### **Module-I: Introduction to polymer composites**

Introduction to composite materials, comparison of different materials with composites-advantages and disadvantages. Principles of composite reinforcement. Effect of fibrous reinforcement on composite strength.

#### **Module-II: Reinforcements for Polymer composites**

Types of reinforcement such as natural, glasses, carbon/graphite, aramid fibers boron fibers and their utility in polymer composites various forms of reinforcement and surface treatment of fibers

#### **Module-III: Matrices for Polymer composites**

Thermosetting and thermoplastic material used for the composites and their selection for a particular application

#### **Module-IV: Production Techniques -I**

Processing and production techniques like hand-layup, bag moulding, filament winding and pultrusion

#### **Module-V: Production Techniques -II**

Prepegs, their manufacture and characterization. Sheet moulding and dough moulding compounds and their processing. preform and resin transfer moldings.

Hybrid and sandwich type composites.

## Reference Books and Suggested Readings:

- 1. Hand Book of Composites, by George Lubin
- 2. Hand Book of Fibre glass and Advanced Plastic Composites, by G. Lubin
- 3. Reinforced Thermoplastics, by W.V. Titov
- 4. Engineering Design for Plastics, by Eric Baer
- 5. Glass Engineering Hand Book, by E.S. Shend
- 6. Plastics and Composites welding Handbook by Grewell, Benatar& Park
- 7. Polymer and composite Rheology by R. K. Gupta
- 8. Reinforced Plastic Handbook by Rosato&Rosato

## **Course contents and Lecture schedule**

Module	Торіс	No. of
No.		Lectures
1.	Introduction to polymer composites	
1.1	Concept polymer composites their advantages and disadvantages	01
1.2	Components and principle of composites reinforcement and effect of	01
	fibrous reinforcement on polymer	
1.3	Determination of composites strength	01
1.4	Importance of interface between reinforcement and polymer matrix	01
2.	Reinforcements for Polymer composites	
2.1	Introduction to glass fiber, their types, production process and their	01
	characteristics properties	
2.2	Different forms of glass fibers and their utility	01
2.3	Production of carbon fibers, their structures and methods for	01
	enhancement of strength of carbon fiber and their properties.	
	Graphitization of carbon fibers	
2.4	Production odd boron fibers and their properties. Production of aramid	03
	fibers and their characteristics properties	
2.5	Types of natural fibers used in polymer composites and their source and	01
	characteristics	
3.	Matrices for Polymer composites	
3.1	Characteristics properties of epoxy and vinyl ester resins, its utility for	02
	polymer composites	
3.3	Properties and applications of glass filled thermoplastics like PC, PBT,	01
	Nylons etc.	
4.	Production Techniques -I	
4.1	Process description of techniques for production of polymer composites	01
	like hand layup and spacey layup	
4.2	Process description of Filament Winding technique for production of	01
	polymer composite pipes	
4.3	Process description of Pultrusion technique for production of polymer	01
	composite rods, etc.	
5.	Production Techniques -II	
5.1	Prepegs, their manufacture and characterization	01
5.2	Sheet and dough moulding compounds and their processing	04
5.3	Perform and resin transfer moldings.	01
5.4	Hybrid and sandwich type composites.	02
	Total Hours	25

# TPL 362 INSTRUMENTATION & PROCESS CONTROL

L T P C

**Assessment:** 

2 1 0 3

Sessional: 50 marks

End Semester: 50 marks

## **Course Objectives:**

To gain the knowledge of different process instruments and various control processes for closed loop and open loop systems..

## **Course outcomes:**

CO1	Understand and interpret control diagrams	Understand
CO2	.Design and tuning of controllers for specific applications	Apply
CO3	Calculate the dynamic response of closed loop systems	Analyze
CO4	Understand the principles involved in measurements, Attain knowledge on	Understand
	different measurement methods employed in industrial processing and	
	manufacturing.	
CO5	Understand and Analyze the different temperature measurement devices in	Understand and
	Chemical industries.	Analyze

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO1	PO1	PSO	PSO
											1	2	1	2
CO1	3	3	2	2	1	-	-	-	-	1	1	2	2	2
CO2	3	3	3	2	3	-	-	-	-	1	1	2	2	2
CO3	3	3	3	3	3	ı	1	-	-	-	-	2	2	2
CO4	3	1	1	-	-	-	-	-	-	1	1	2	2	2
CO5	3	2	1	2	2	-	-	-	-	-	-	2	2	2
CO6	3	3	3	2	2	-	-	-	3	2	1	2	2	2
Avg	3	2.5	2.16	1.83	1.83	-	-	-	0.5	0.83	0.66	2	3	2

## Module 1 (8 hours)

Introduction to Process control systems, Use of Laplace & Inverse Laplace Transformation in study of Process Dynamics & Control. Characteristics of measurement system, classification of measuring instruments.

# Module 2 (8 hours)

Dynamic Modeling of a Process, Dynamic behavior of First order system, First order systems in series & second & higher order systems for various kind of inputs, Linearization of nonlinear systems, Transportation & Transfer Lag.

## Module 3 (8 hours)

Classification of control systems, Regulator & Servo control, Feed Forward & Feed backward control, Negative & Positive Feedback Control, Modes of control action, Controllers & Final control Elements, Reduction of Block & Signal Flow Diagrams.

## Module 4 (8 hours)

Principles of measurements and classification of process control instruments, Functional elements of an instrument, Static & Dynamic Characteristics of instruments, Transducers, Error analysis, Measurement of temperature: expansion thermometers, Resistance Thermometers, thermocouples, Thermistors, Pyrometers.

## Module 5 (8 hours)

Flow measurement: Inferential flow measurements, Quantity flow meters, Mass flow meters. Flow measurement, head types-area flow meters, mass flow meters, positive displacement type flow meters, electrical type flow meters and solid flow measurement.

## **Suggested Text Books**

- 1. Coughnour and Koppel, "Process Systems Analysis and Control", McGraw-Hill, New York, 1986.
- 2. George Stephanopolous, "Chemical Process Control", Prentice-Hall of India Pvt-Ltd., New Delhi, 1990.
- 3. Singh, S. K., Industrial Instrumentation and Control, Prentice Hall of India, 2016
- 4 .Eckman, D.P., Industrial Instrumentation, Wiley Eastern Ltd., New York, 1990

# BMA 342 OPERATIONS RESEARCH

L T P C 3 0 0 3

# **OBJECTIVE:** The objective of this course is to educate the students about:

- mathematical formulation and solution of Linear programming problems by various method.
- transportation problems and assignment problems and their solutions.
- advanced LPP and Travelling salesman Problem and their solutions.
- fundamentals of Network problems and their solutions by CPM and PERT Methods.
- dynamic programming problem and genetic algorithm.

## **Course Outcome**

On the successful completion of the course, students will be able to

CO1	understand and solve linear programming problems.	Apply, Evaluate
CO2	formulate and solve Transportations models, Assignment models and	Apply, Evaluate,
	integer linear programming problems.	Create
CO3	formulate and solve sequencing and scheduling models.	Apply, Evaluate, Create
CO4	formulate and solve Replacement and inventory models.	Apply, Evaluate, Create
CO5	learn and use Dynamic programming and Genetic Algorithms.	Apply, Evaluate

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

CO	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12	PSO1	PSO2
CO1	3	3	3	3	3	2	3	1	2	-	3	3	1	2
CO2	3	3	3	3	3	2	3	1	2	-	3	3	3	3
CO3	3	3	3	3	3	2	3	1	3	-	3	3	3	3
CO4	3	3	3	3	3	2	3	1	3	-	3	3	3	3
CO5	3	3	3	3	3	2	3	-	3	-	3	3	3	3
Average	3	3	3	3	3	2	3	.8	2.6	-	3	3	3	3
													3	3

## **Detailed Syllabus:**

#### **UNIT I: Linear Programming Problems (LPP)**

OR model, Formulation of LPP. model, Graphical LPP solution and sensitivity analysis, simplex method, M-method, Two-phase method, Special cases in simplex method application, Duality theory, Dual simplex method, Revised simplex method, Degeneracy, Sensitivity analysis, Various industrial application of LP.

## **UNIT II: Transportation Models, Assignment Models and Integer Programming:**

Formulation and Optimal solution of transportation models, Assignment models, Transshipment models, Degeneracy in TP model, Industrial application, Formulation and Solution of integer linear programming

problems; Cutting-plane algorithm, Branch and Bound algorithm, 0-1 ILPP, applications, Knapsack problem, facility-location problem.

## **UNIT III: Sequencing and Scheduling Model:**

Sequencing problems- Travelling salesman problem, Machine-scheduling problem (Job shop), Network based planning models, Objectives of CPM and PERT, Characteristics of CPM/PERT projects, Network diagram, Terminology, Critical path, Project duration, PERT Network, Activity time, Probabilities of project completion, Optimal crashing of project activities.

## **UNIT IV: Replacement and Inventory models:**

**Replacement Problems:** Optimal age of equipment replacement, capital equipment discounting cost, Replacement of items that fail, Individual and group replacement policies.

**Inventory Models:** Deterministic inventory models, Classic EOQ model, EOQ with price breaks, Multiterm, stochastic inventory models under probabilistic demand and lead times.

## **UNIT V: Dynamic Programming and Genetic Algorithms:**

**Dynamic programming:** Bellman's principle of optimality, computations in DP, Forward and Backward recursions, Dynamic Programming formulations, Investment problem, General allocation problem, Storage coach problem, Production scheduling.

**Genetic Algorithms:** Working principles, similarities and differences between Gas and Traditional methods, Gas for constrained optimization, Applications of Gas to solve simple problems.

## **Text Books Recommended:**

- 1. S.S. Rao, "Optimization: Theory and Applications" Willey Eastern Limited.
- 2. H.A. Taha, "Operations Research- AN Introduction", Macmillan.
- 3. Hiller, F.S., G.J. Lieberman, "Introduction to Operations Research", Hoiden-Day.
- 4. Kalyanmoy Deb, "Optimizaton for Engineering Design: Algorithms & Examples " Prentice- Hall of India.
- 5. B.E. Gillet, Introduction Operations Research- A Computer Oriented Algorithmic Approach, McGraw Hill 1989.

# **SEMESTER-7**

# **TPL 451 TECHNOLOGY OF ELASTOMERS**

L T P C

2 0 0 2

## **OBJECTIVE:** The objective of this course is to enable the students

- To provide the knowledge of manufactory process of natural rubber and synthetic of different synthetic rubbers.
- To enable the students to understand the need of various additives and compounding of rubbers and vulcanization.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand characteristic properties of elastomers, utility of	Understand and		
	compounding ingredients for variety of applications.	Apply		
CO2	Understand source, procurement process, properties, vulcanization and	Understand		
	applications of natural rubber.			
CO3	Understand chemistry of synthesis, manufacturing process, properties	Understand		
	and applications of synthetic rubbers.			
CO4	Understand processing methods and vulcanization of elastomers.	Understand		
CO5	Analyze quality and testing of properties of various rubbers.	Analyze		

COs	POs											PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3											3	3	3
CO2	2	2	2			2						3	3	3
CO3	3											3	3	3
CO4	3					2						3	3	3
CO5	3	2				2						3	3	3
Total	3	2	2			2						3	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

# **Course Outcome 1 (CO1)**

- 1. Characteristic properties of elastomers and relation between structure and elastic properties.
- 2. Concept of vulcanization of rubbers.
- 3. Concept of thermoplastic elastomers.
- 4. Utility of compounding ingredients for variety of applications.
- 5. Compounding equipments.

# **Course Outcome 2 (CO2)**

- 1. Source of natural rubber.
- 2. Methods for obtaining dry rubber.
- 3. Vulcanization, Properties & Applications of NR.
- 4. Derivatives of NR, Modified rubbers & technically specified rubber.

## Course Outcome 3 (CO3)

- 1. Chemistry of synthesis and manufacturing process for variety of synthetic rubbers like SBR, Nitrile rubber, etc.
- 2. Vulcanization of synthetic rubbers, their properties and applications.

## **Course Outcome 4 (CO4)**

- 1. Vulcanization techniques for curing of rubbers.
- 2. Processing methods like compression, transfer molding, extrusion, injection molding.

#### **Course Outcome 5 (CO5)**

- 1. Testing methods for rubber properties.
- 2. Concepts of cure characteristics and assessment of level of curing & optimum curing.

### **Syllabus**

### Module-I: Introduction to elastomers and compounding

Definition and characteristics of rubber and elastomer, significance of structure and important features of elastomers. Compounding ingredients and method of compounding, various compounding equipments. Types of fillers, their characteristics and affect on rubber properties. Mechanism of reinforcement of elastomers. Carbon black its characteristics and methods of production. Mastication of rubbers.

#### Module-II: Natural rubber

History of natural and synthetic elastomers Production of different grades of natural rubber from latex, modified natural rubber and its derivatives. Application of latex, technically specified rubber, chemistry of vulcanization and various vulcanization techniques.

## **Module-III: Synthetic Rubber -I**

Manufacturing processes, properties and application of synthetic elastomers viz. styrene-butadiene rubbers, acrylonitrile- butadiene rubber, butyl rubber, polychloroprene rubber.

## **Module-IV: Synthetic Rubber -II**

Manufacturing processes, properties and application of ethylene-propylene rubber, polyurethane elastomers, chlorosulphonated polyethylene, polysulphide and silicon rubber, Concept of various types of thermoplastic elastomers and their applications, styrene butadiene TPE, polyurethane based TPE.

#### Module-V:Industrial fabrication of Rubber Products

Industrial fabrication of rubber article such as transmission belts, hoses, tyres, dipped goods. Processing techniques of rubbers, applications and manufacturing of articles from latex. Testing methods for determination of properties and curing of rubbers.

## **Reference Books and Suggested Readings:**

1. Rubber Technology & Manufacture, by C.M.Blow

- 2. Encyclopedia of Polymer Science and Technology Vol. 1-23, by Mark & Overberger
- 3. Rubber Technology, by Maurice Morton
- 4. Synthetic Rubbers, by D.C. Blacklay
- 5. Anil .K. Bhowmic, Howard L. Stephens (Edt), Handbook of Elastomers New Developments & Technology, Marcel Decker Inc. New York 1988.

## **Course contents and Lecture schedule**

Module No.	Topic	No. of Lectures
1.	Introduction to elastomers and compounding	Lectures
1.1	Introduction to elastomers characteristic features of polymer chains to behave like an elastomers, sources of natural and synthetic rubber. History and brief discussion of structure and behavior of natural and various synthetic rubber available	01
1.2	Introduction of compounding and compounding ingredients, their importance and utility for rubbers. Importance of compounding recipe for rubber goods manufacturing. Mastication of rubbers	01
1.3	Vulcanization process, Vulcanization agents, various types of Vulcanization agents, Vulcanization conditions. Accelerators, their classification with examples, accelerator activators. Age resistors-antioxidants, antioxidants, their mechanism softeners or plasticizers, miscellaneous ingredients	01
1.4	Utility of filers in rubbers, types of fillers used in rubbers, reinforcement concepts, introduction of carbon blacks. Various methods for manufacturing C-black and size obtained from each, typical filler characteristics and their influence on Vulcanizate properties, filler characteristics and mixing process, bound rubber, reinforcement and cross linking	01
2.	Natural rubber	0.1
2.1	Brief history of natural rubber, plantation, agriculture involved in growing NR plants, latex tapping	01
2.2	Preparation of different types of dry rubber, properties of natural rubber	01
2.3	Importance, synthesis and characteristics of various rubber derivatives. various types of modified rubbers, their importance and method of synthesis. Technically specified rubbers, methods for manufacturing these rubbers	01
2.4	Various methods for processing of rubbers- compression, transfer molding, injection molding, extrusion. various Vulcanization methods e.g. open cures, continuous Vulcanization, radiation cures	01
2.5	Chemistry and mechanism of sulphur Vulcanization rate of cure state of cure, optimum cure time, overawe, scorch. Chemistry and mechanism of non-sulphur Vulcanize and peroxide curing	01
3.	Synthetic Rubber -I	
3.1	Introduction to styrene butadiene rubber, various methods of synthesis, composition of SBR & Description of manufacturing process with flow diagram for production of SBR, typical formulation. Physical properties, compounding and processing of SBR, uses of SBR, introduction and importance of polybutadiene mechanization properties and uses	02
3.2	Introduction to nitrite rubber, various grades, property trends influenced by composition i.e. percent Acrylonitrile content. Manufacturing process	02

	description of Nitrite rubber with diagram, oil resistance of these rubber, effect of polymer structure and compounding ingredients on it. Specific	
	compounding ingredients used with Nitrite rubbers, various uses of nitrite rubber0	
3.3	Introduction to butyl rubber, description of manufacturing process with flow sheet. Molecular characteristics, mole percent unstauration, cis- and trams- structures, properties and applications of butyl rubber, Vulcanization of butyl rubber. Introduction to chlorobutyl rubber, advantage of chlorination manufacturing process, stabilization and Vulcanization, applications	02
3.4	Introduction to Neoprene rubbers, classification of grades on basis of basis of applications compounding of neoprene's, processing, vulcanization and applications of neoprenes.	01
4.	Synthetic Rubber -II	
4.1	Introduction to Ethylene/propylene rubbers, their, structure compositional distribution, variables in molecular structure, polymer, properties. Polymer unstauration in EPR and various denies introduced for unstauration, structure, property relationship, EPDM varieties. Manufacturing process description of EPDM with flow sheet, application of EPDM.	01
4.2	Chlorosulphonated polyethylene introduction, synthesis, types of Hypalon available, compounding, curing and applications. Introduction to polysulfide rubbers, type A and B polysulfide, and FA and ST types polysulfide plasticization and curing, solvent resistance and other properties, application of polysulfide rubber	01
4.3	Introduction to silicon rubbers, synthesis of silicon rubbers.  Vulcanization, compounding and processing of silicon rubbers, various applications of silicon rubbers, room temperature vulcanizing rubbers	01
4.4	Introduction to Urethane elastomers, chemistry and structure, casting system thermoplastic PU rubbers.	01
4.5	Thermoplastic elastomers- introduction, concept of rigid and electrometric block i.e. A-B-A type polymers, example like S-B-S block copolymers, advantages over vulcanizing type rubbers, chemical nature of TPR's processing of TPR	01
5.	Industrial fabrication of Rubber Products	
5.1	Various types of compounding machines:- mills, internal mixers. Various continuous mixers, extruders etc.	01
5.2	Calendaring process for producing rubber sheets. Coating of textile fabric by rubber direct manufacturing articles from latex. Moulding of rubber articles like footwears, bonding of rubber to metals	01
5.3	Manufacturing process for pneumatic tyres, fabrication of tyre, tyre construction, tyre components, flow sheet for manufacturing plant, brief description of various steps involved	01
5.4	Manufacturing process for transmission belt	01
5.5	Dip coating process	01
	Total hours	26

# TPL 453 ADVANCED POLYMER MATERIALS

L T P C

2 0 2 3

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand the basics syntheses and applications of high performance polymers.
- To understand the determination of various properties using analytical instruments.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand chemistry of synthesis of polymers for high tech applications	Understand
	and analyze the properties of high performance polymers for specific	
	application like aerospace, telecomm, biomedical, defense etc.	
CO2	Understand and apply chemistry, preparation, properties and applications of	Apply
	high temperature resistant polymers.	
CO3	Understand the preparation, properties and applications of liquid crystalline	Understand
	polymers, silicone polymer, and any newly developed material. Nano-fillers	
	and nano-composites, their processing and economics.	
CO4	Understand and analyze self-reinforced polymer composite, high energy	Analyze
	absorbing polymer, super absorbent polymers, and polymers for biomedical	
	applications.	
CO5	Understand modification techniques for preparation of specific polymers	Understand
	like polymer blends & alloys.	
CO6	Characterize polymers using analytical instruments like DSC, TGA, UV	Analyze
	spectrophotometer.	-

COs	POs										PSOs			
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3					3							2	3
CO2	3	2				3						3	2	3
CO3	3	2				3		1				3	3	3
CO4	3	2				3		1				3	3	3
CO5	3	3				3				1		3	2	3
<b>CO6</b>	3	3	3	3	3	3	1		3	1	1	3	3	3
Total	3	2.5	3	3	3	3	1	1	3	1	1	3	3	3

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

## **Course Outcome 1 (CO1)**

- 1. Understand the chemistry of synthesis of polymers for high tech applications such as aerospace, telecommunication, defense, medical, etc.
- 2. Analyze the properties of high performance polymers for specific applications like aerospace, telecomm, biomedical, defense etc.

## **Course Outcome 2 (CO2)**

- 1. Chemistry, preparation, properties and applications of high temperature resistant polymers like polyether imide, etc.
- 2. Concept of high temperature resistant specialty polymers.
- 3. Properties and applications of high temperature resistant polymers.

#### **Course Outcome 3 (CO3)**

- 1. Preparation, properties and applications of liquid crystalline polymers.
- 2. Preparation, properties and applications of silicone polymer.
- 3. Preparation, properties and applications of any newly developed material.
- 4. Concept of nanofillers and nanocomposites, carbon nanotube (CNT).

## **Course Outcome 4 (CO4)**

- 1. Processing and economics of advanced polymers like self-reinforced polymer composite.
- 2. High energy absorbing polymer.
- 3. Super absorbent polymer, etc.
- 4. Processing and economics of polymer for biomedical applications.

## **Course Outcome 5 (CO5)**

- 1. Concept of polymer blends and alloys.
- 2. Polymer miscibility.
- 3. Methods of blending.
- 4. Various commercial polymer blends and their applications.

#### **Course Outcome 6 (CO6)**

- 1. Determination of glass transition temperature/crystallinty/heat of reaction by using Differential Scanning Calorimeter (DSC).
- 2. Determination of Initial Degradation Temperature (IDT), Final Degradation Temperature and char yield (FDT) of polymers by using Thermo Gravimetric Analyzer (TGA).
- 3. Dispersion of two liquid or solid-liquid sample using Ultrasonicator.
- 4. Rheological properties of given polymer blends or mixtures.

## **Syllabus**

#### Module-I: Role of Polymers for High-tech areas

Role of polymers for high-tech areas such as aerospace, telecommunication, defence, medical, etc.

## **Module-II: High performance polymers – I**

Chemistry, preparation, properties and applications of high temperature resistant polymers like polyetherether ketone (PEEK), etc. Speciality polymers.

#### **Module-III: High performance polymers – II**

Preparation, properties and applications of liquid crystalline polymers, silicone polymer, and other newly developed material. Nanofillers and nanocomposites, their processing and economics.

# Module-IV: High performance polymers - III

Self-reinforced polymer composite. High energy absorbing polymer. Super absorbent polymers. Polymers for biomedical applications.

#### **Module-V: Modification of Polymers**

Polymer blends and alloys, theories of polymer miscibility, various commercial blends and their applications, methods of blending.

## **Module-VI: Laboratory Experiments**

Determination of glass transition temperature/crystallinty/heat of reaction by using Differential Scanning Calorimeter (DSC), determination of Initial Degradation Temperature (IDT), Final Degradation Temperature and char yield (FDT) of polymers by using Thermo Gravimetric Analyzer (TGA), experiments based on UV-VIS spectrophotometer, wear and friction monitor, and ultrasonicator, measurements of rheological properties of given polymer blends or mixtures.

## Reference Books and Suggested Readings:

- 1. Encyclopedia of polymer science and technology, Vol. 14, H. F. Mark, N. G. Gaylord and N. M. Bikales, Eds., Interscience Publishers, 1971.
- 2. Plastic Materials, J. A. Brydson, Butterworth-Heinemann, 1999.
- 3. Principles of Polymers A Advance Book, D S Bag, Nova Science publishers, N Y 2013
- 4. Macromolecular Synthesis, by J.R. Fllyott
- 5. Hand Book of Fibre glass and Advanced Plastic Composites, by G. Lubin
- 6. Polymer modification by John J. Merister
- 7. Polymer gels and Network by Yoshihido osada
- 1. Polymer Blends Hand Book Vol. I & II, by L.A.Utracki

#### **Course contents and Lecture schedule**

Module	Торіс	No. of
No.		Lectures
1.	Role of Polymers for High-tech areas	
1.1	Role of polymers for high-tech areas such as aerospace, telecommunication,	03
	defense, medical, etc.	
1.2	Development of newer polymers	02
2.	High performance polymers – I	
2.1	Chemistry, synthesis, processing and applications of high temperature	04
	resistant polymers like polyetheretherketone (PEEK), etc.	
2.2	Processing and applications of specialty polymers	03
3.	High performance polymers – II	
2.1	Chemistry, classification, synthesis, processing and applications liquid	03
	crystalline polymers	
2.2	Chemistry, classification, synthesis, processing and applications of silicone	03
	polymers	
2.3	Concept of nanofillers, processing and economics of polymer	03
	nanocomposites	
3.	High performance polymers – III	
3.1	Processing and economics of self reinforced polymer composite	02
3.2	Processing and economics of high energy absorbing polymer	02
3.3	Processing and economics of super absorbent polymers	03
3.4	Processing and economics of polymers for biomedical applications	02
3.5	Nanofillers and nanocomposites	03
4.	Modification of Polymers	
4.1	Concept of Polymer blends and alloys	02
4.2	Methods of blending and theories of polymer miscibility	03
4.3	Various commercial blends and their applications	03
	Total Hours :	41
5.	Laboratory Work	
5.1	Determination of glass transition temperature/ crystallinty/ heat of reaction	02

	by using Differential Scanning Calorimeter (DSC)	
5.2	Determination of Initial Degradation Temperature (IDT), Final Degradation	02
	Temperature and char yield (FDT) of polymers by using Thermo	
	Gravimetric Analyzer (TGA)	
5.3	Determination of the presence of U.V. Stabilizer in polycarbonate sample by	02
	UV-VIS Spectrophotometer	
5.4	Determination of the percentage transmittance of given film or sheet sample	02
	by UV-VIS Spectrophotometer	
5.5	Recording of spectra for given chemical in U.V. band visible range using	02
	UV-VIS Spectrophotometer	
5.6	Study of wear and friction of the given plastic/composite materials sample	02
	using wear and friction monitor	
5.7	Dispersion of two liquid or solid-liquid sample using Ultrasonicator	02
5.8	To determine the rheological behaviour of given polymer blends or mixtures	02
	Total hours :	16
	G. Total Hours :	57

# PROGRAMME ELECTIVE COURSE\_I

## TPL 455 POLYMER BLENDS AND ALLOYS

L T P C

3 0 0 3

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand concepts of blends and alloys
- To understand the concept of miscibility and immiscibility of polymers
- To understand the types of blending techniques.
- To understand characterization techniques for blends and alloys

Upon completion of this course, the students will be able to

CO1	Understand the concept of blends and alloys	Understand
CO2	Understand the miscibility and immiscibility of polymers	Understand
CO3	Understand the methods of blending and alloying	Understand
CO4	Analyze the properties and application of blends	Analyze
CO5	Analyze the characterization techniques for characterization of polymer blends.	Analyze

COs	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3					1	2					3	3	3
CO2	3					1	2					3	3	3
CO3	3					1	2					3	3	3
CO4	3	2	1			1	2					3	3	3
CO5	3			1		1	2					3	3	3
Total	3	2	1	1		1	2					3	3	3

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

## **Course Level Assessment Questions**

## **Course Outcome 1 (CO1)**

- 1. Define blends and alloys.
- 2. classification of blends
- 3. industrial development of polymer alloys and blends
- 4. Selection of components of blend

## Course Outcome 2 (CO2)

- 1. Miscibility/immiscibility of polymers
- 2. Polymer/Polymer Interaction Parameter
- 3. Factors Affecting Miscibility of Polymer Blends
- 4. Phase Equilibria Calculation

## **Course Outcome 3 (CO3)**

- 1. Role of Compatibilizer in polymer alloys
- 2. Compatibilization Methods
- 3. Mechanism and Theory of Toughing;
- **4.** Blend preparation equipments

# **Course Outcome 4 (CO4)**

- 1. Properties of polymer blends
- 2. Rheology of Miscible and Immiscible Blends
- 3. Applications of blends in various fields
- 4. Well known polymer blends

## **Course Outcome 5 (CO5)**

- 1. Phase separation of polymers in blends
- 2. Crystallization of blends
- 3. Morphology of blends
- 4. Use of SEM and TEM for study of blends

## **Syllabus**

## **Module – I: Introduction to polymer blends**

Definition of blends and alloys, reasons for blending, classification of blends; historical outline of industrial development of polymer alloys and blends; how to select blend components fundamental principles for development of polymer alloys and blends

## Module – II: Miscibility/ Immiscibility of polymers

Definition of miscibility; Miscible Blends and Immiscible Blends - Difference Between Miscible and Immiscible Blends - Properties of Miscible and Immiscible Blends; Phase Equilibria Calculation; Huggins - Flory Theory; Measurement of Polymer/Polymer Interaction Parameter; Factors Affecting Miscibility of Polymer Blends; concept of Compatibility of polymers

# **Module – III: Blending process**

Methodsof blending; Types and Role of Compatibilizer; Compatibilization Methods; Mechanism and Properties of Compatibilized Blends; Mechanism and Theory of Toughing;

Blend preparation equipments: mixers' and their various types like banbury, hot and cold mixers, twin screw compounders, and two- roll mills, etc. Toughening of Thermoplastics and Thermosets; Thermoplastic Elastomers; Properties and Uses Interpenetrating polymer network:

## Module – IV: Properties and application of polymer blends

Mechanical and thermal properties of polymer blends; Rheological Models for Miscible and Immiscible Blends, Applications of blends and alloys Automotive, Electrical and Electronics, Medical, Building and Construction, Business Machines and Communications, Packaging

#### **Module – V: Characterization of polymer blends**

Methods of Measurements of Crystallization, Morphological and Melting Behavior of Polymer Blends, use of SEM, TEM, for characterization of blends

# Reference Books and Suggested Readings:

- 1. L. A. Utracki, Polymer blends and alloys, Hanser Publishers, New York, 1979
- 2. L. M. Robeson, Polymer blends Hanser publications, USA, 2007
- 3. M. J. Folkes, P. S. Hope, Polymer blends and alloys, Springer, London, 2012
- 4. L. A. Utracki, Polymer Blends Hand book, Kluwer academic publichers, UK, 2002
- 5. D R Paul and S Newman, Polymer Blends Vol. I and II, Academic Press Inc, 1978.

Module No.	Торіс	No. of Lectures
1.	Introduction to polymer blends	Lectures
1.1	Definition of blends and alloys	01
1.2	Reasons for blending, classification of blends;	01
1.3	Historical outline of industrial development of polymer alloys and blends	01
1.4	Selection criteria for blend component	02
1.5	Principles for development of polymer alloys and blends	02
2.	Miscibility/ Immiscibility of polymers	
2.1	Definition of miscibility/ phase separation	02
2.2	Measurement of Polymer/Polymer Interaction Parameter	01
2.3	Factors Affecting Miscibility of Polymer Blends;	01
2.4	Concept of Compatibility of polymers	01
3.	Blending process	01
3.1	Principle of comptiblization	01
3.2	Compatiblization methods	02
3.3	Mechanism of Toughening	01
3.4	Blend preparation equipments: mixers'	02
3.5	Thermoplastic elastomers	01
4.	Properties and application of polymer blends	
4.1	Mechanical and thermal properties of polymer blends	02
4.2	Rheological Models for Miscible and Immiscible Blends	02
4.3	Applications of blends and alloys Automotive, Electrical and Electronics	01
4.4	Applications of blends and alloys building and construction	01
4.5	Applications of blends and alloys edical and electroics	01
5.	Characterization of polymer blends	
5.1	Methods of Measurements of Crystallization	02
5.2	Morphological and Melting Behavior of Polymer	02
5.3	use of SEM, TEM, for characterization of blends	02
	Total hours	30

# PROGRAMME ELECTIVE COURSE\_I

L T P C

3 0 0 3

# **TPL 457 Plastic Product Technology**

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand necessity of plastic product design for efficient working.
- Understand basic and important plastic product design features.
- Apply the plastic product design features for practical situations.
- Apply knowledge of design feature in complex and assembly products.
- Understand capabilities of computer program based design softwares (e.g. Mold flow).

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand the basic requirements prior to designing of a plastic	Understand
	product.	
CO2	Understand the difference in design of plastic products in comparison to	Understand
	other materials.	
CO3	Understand the design guidelines of various product design features.	Apply
CO4	Apply design concepts in design of simple and complex and assembly	Apply
	plastic products.	
CO5	Understand the applications of materials data based product and mould	Apply
	designing softwares (eg. Moldflow).	

COs	POs													PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2		
CO1	3						1	1			2	1				
CO2	3	3					1			1						
CO3	3	2		1							3					
CO4	3	3		1	1	1			1	3	2					
CO5	3	2	3		3		2	1			1	2				
<b>Total</b>	3		3	1		1		1	1							

1: Slight (Low)

2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

### **Course Level Assessment Questions**

# Course Outcome 1 (CO1)

- 1. Necessity of plastic product design prior to molding.
- 2. Basic requirements for product design.
- 3. Relation between product design and molding process and it's consequences.

### **Course Outcome 2 (CO2)**

- 1. Factors requiring redesigning/ adaptation of products in plastics.
- 2. Parameters to be considered related to molding processes.
- 3. Creation of an efficient product design in terms of performance and profits.

#### **Course Outcome 3 (CO3)**

- 1. Basic design features.
- 2. Precautions related to use of related design features.
- 3. Design guidelines for enhanced strength and durability of the part.

## **Course Outcome 4 (CO4)**

- 1. Study the effect of wrongly design product features on processing.
- 2. Design guidelines for assembly part designs.
- 3. Complex and Engineering part design.

# **Course Outcome 5 (CO5)**

- 1. Application of CAD in product design.
- 2. Testing of product design by using molding simulation softwares.
- 3. Concept and functions of Mold Flow type software in final evaluation of designs.

# **Syllabus**

# **Module-I: Plastic product design criteria**

Design of polymeric products, design criteria based upon product functions and geometry, material selection by property assessment, selection of appropriate forming processes.

### **Module-II: Product Design Features**

Moulding consideration: Draft, radii, dimensional tolerances, wall thickness, ribs and bosses, inserts, sink marks, undercuts, feeding system, gate location, flow pattern, shrinkage and post moulding shrinkage.

# **Module-III: Injection Mold Design**

Injection mould design: single, multi cavity, semi automatic and automatic moulds, Types of injection moulds, their applications, detailed structure and working. Materials for mould making & Mould making processes.

# **Module-IV: Design Concept of other Mold types**

Design concepts for compression molds and transfer molds. Extradites dies basics, types and general structure.

#### **Module-V: Computer Aided Design**

Concept of CAD/CAM in product design moulding and plastic. Modeling and Simulation applications for mold designing, such as mould flow etc.

# **Reference Books and Suggested Readings:**

- 1. Plastic Product Design, by R. D. Beck.
- 2. Injection mould Design, by R.G.W. Pye.
- 3. Plastic Mould Engg, Hand Book, by J. H. Dubois & W. I. Pribble.
- 4. Dies for Plastic Extrusion, by M. V. Joshi.
- 5. Injection Moulding Hand Book, by Rosato & Rosato.

Module No.	Торіс	No. of Lectures
1.	Plastic product design criteria	Lectures
1.1	Need to study plastic product design	01
1.2	Product Checklist	01
1.3	Design criteria based upon product functions	02
1.4	Material selection process	02
1.5	Selection of forming process	01
2.	Product Design Features	
2.1	Introduction to moulding consideration	01
2.2	Basic structural design features wall thickness, draft, radii etc	03
2.3	Flow of melt in mould	01
2.4	Special design features	02
2.5	Feeding system, gate location	02
3.	Injection Mold Design	
3.1	Basic functions of injection mold, cycle time	01
3.2	Main structural parts of injection mold	01
3.3	Types of Injection mold	02
3.4	Automatic and semiautomatic molds	01
3.5	Multicavity molds with design criterias	01
3.6	Materials and mold making	01
4.	Design Concept of other Mold types	
4.1	Differences between Injection and compression molds	01
4.2	Basic design of compression mold	01
4.3	Types of compression mold	02
4.4	Transfer molds	01
4.5	Basics of extrusion dies	02
4.6	Types of Extrusion dies	03
5.	Computer Aided Design	
5.1	Concept of CAD in plastic product design	02
5.2	Application of CAD/ CAM in making molds	01
5.3	Advantages and applicability of CAM	01
5.4	Use of modeling and simulation in product & mold design	01
5.5	Advantages and cost reduction using CAD /CAM	02
	Total Hours	

# PROGRAMME ELECTIVE COURSE II

# TPL 459 POLYMERIC ADHESIVES AND FOAMS

LTPC

3 0 0 3

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand concepts of adhesion and adhesives.
- To understand the types of adhesives and their applications, surface treatments and preparation for adhesive bonding.
- To understand formulation and production techniques for variety of adhesives.
- To understand concept, production process, properties and applications of variety of polymeric foams.

Upon completion of this course, the students will be able to

CO1	Understand the concept of adhesion, adhesive joints and mechanism of	Understand
	adhesives.	
CO2	Understand and apply the surface preparation and surface treatments for various	Apply
	substrates.	
CO3	Understand the principle of adhesives formulation and production techniques.	Understand
CO4	Analyze properties of polymers for constitution of variety of adhesives.	Analyze
CO5	Understand concept of polymer foams and their utility in variety of applications	Understand
	and analyze production, process and properties of Polyurethane, Polystyrene and	and Analyze
	Epoxy foams.	

COs		POs												Os
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3					1	2					3	3	3
CO2	3					1	2					3	3	3
CO3	3					1	2					3	3	3
CO4	3	2	1			1	2					3	3	3
CO5	3			1		1	2					3	3	3
Total	3	2	1	1		1	2					3	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

# Course Outcome 1 (CO1)

- 5. Define adhesive and adhesive joints.
- 6. Classification of adhesives.
- 7. Mechanism of adhesive bond failure.
- 8. Theories of adhesion.

### **Course Outcome 2 (CO2)**

- 1. Surface characteristics.
- 2. Surface preparation for various substrates.
- 3. Surface treatment of various substrates.
- 4. Techniques for the evaluation of bond strength.

#### **Course Outcome 3 (CO3)**

- 5. Principle of adhesives formulation.
- 6. Principle of adhesive production techniques.
- 7. Adhesives formulation for various industries such as packaging, textiles, automotive, consumer, etc.

#### **Course Outcome 4 (CO4)**

- 1. Properties of polymers for constitution of hot melt adhesives.
- 2. Properties of polymers for constitution of solvent-activated adhesives.
- 3. Properties of polymers for constitution of anaerobic and pressure sensitive adhesives, etc.

# **Course Outcome 5 (CO5)**

- 1. Definition of polymer foam.
- 2. Chemistry and physical formation of polymer foam.
- 3. Foaming ingredients.
- 4. Concept, production process, properties and applications of variety of polymeric foams.

# **Syllabus**

#### **Module – I: Introduction and adhesion theories**

Definition of adhesives and adhesive bonding, functions of adhesives, classification of adhesives, advantages and disadvantages of joining using adhesives, requirements of a good bond, theories of adhesion, definition of failure modes, mechanisms of bond failure.

#### **Module – II: Surface preparation and surface treatments**

Surface characterization. Surface preparation and surface treatments for various substrates. Techniques for evaluation of adhesives bond strength. Testing and quality control.

# Module – III: Adhesives formulation and production techniques

Principle of adhesives formulation and production techniques. Adhesives formulation for various industries viz. construction, packaging, textiles, automotive, consumer, abrasives and friction materials, shoes, electrical, aerospace, etc.

#### Module – IV: Characteristics and applications of adhesives

Characterization and applications of hot melt adhesives, solvent-activated adhesives, anaerobic and pressure sensitive adhesives, etc. Bonding of polymeric materials to various substrates. Polymer sealants. Structural adhesives.

# Module - V: Polymeric foams

Introduction to polymer foams, chemistry and physical formation, foaming ingredients, their effect on foam morphology and physical properties and applications of polymer foams. Polyurethane foam (rigid & flexible), Polystyrene foams, Epoxy foams. Recent developments in foam technology.

# **Reference Books and Suggested Readings:**

- 1. Adhesives, by Skiest
- 2. Industrial Cold Adhesive, by Roga Dulac
- Handbook of Adhesives Raw material, by Ernest W. Flick Sealants & Adhesives, by H.A. Perry 3.
- 4.

Module	Topic	No. of
No.		Lectures
1.	Introduction and adhesion theories	0.2
1.1	Definition of adhesives and adhesive bonding and functions of adhesives	02
1.2	Classification of adhesives	02
1.3	Advantages and disadvantages of joining using adhesives	01
1.4	Requirements of a good bond, theories of adhesion	02
1.5	Definition of failure modes	01
1.6	Mechanisms of bond failure	01
2.	Surface preparation and surface treatments	
2.1	Surface characterization	02
2.2	Surface preparation and surface treatments for various substrates	02
2.3	Techniques for evaluation of adhesives bond strength	02
2.4	Testing and quality control	02
3.	Adhesives formulation and production techniques	
3.1	Principle of adhesives formulation and production techniques	02
3.2	Adhesives formulation for construction and packaging industries	02
3.3	Adhesives formulation for textiles and automotive industries	02
3.4	Adhesives formulation for shoe, electrical and aerospace industries, etc.	02
3.5	Adhesives formulation for abrasives and friction materials	02
4.	Characteristics and applications of adhesives	-
4.1	Characterization and applications of hot melt adhesives	02
4.2	Characterization and applications of solvent-activated adhesives	02
4.3	Characterization and applications of anaerobic adhesives	02
4.4	Characterization and applications of pressure sensitive adhesives, etc.	02
4.5	Structural adhesives	02
5.	Polymeric foams	<u> </u>
5.1	Introduction to polymer foams, chemistry and physical formation	02
5.2	Foaming ingredients, their effect on foam morphology and physical properties and applications of polymer foams	03
5.3	Polyurethane foam (rigid & flexible), polystyrene foams and epoxy foams	03
5.4	Recent developments in foam technology	02
	Total hours	46

# PROGRAMME ELECTIVE COURSE II

# TPL 461 POLYMER NANOCOMPOSITES

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3 0 0 3

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand concept of polymer nanocomposites and their applications.
- To understand clay and carbon nanotube based nanocomposites, their formation and applications.
- To understand metal containing polymer nanocomposites.
- To understand concept of nanopolymers.

#### Course Outcome: On the successful completion of the course, students will be able to

CO1	understand the concept of polymer nanocomposites and nano polymer	Understand
CO2	understand formation of inorganic nano clay based polymer	Understand
	nanocomposites and their application	
CO3	Understand formation of carbon nanotube and carbon allotropes based	Understand
	polymer nanocomposites and their applications.	
CO4	understand formation of metal based polymer nanocompsites and their	Understand
	applications	
CO5	understand characterization of polymer nanocomposites	Understand

COs	POs													PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2		
CO1	3											3	3	3		
CO2	3	2	1			1						3	3	3		
CO3	3	2	1			1						3	3	3		
CO4	3	2	1			1						3	3	3		
CO5	3		1									3	3	3		
Total	3	2	1			1.25						3	3	3		

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

#### **Course Level Assessment Questions**

#### **Course Outcome 1 (CO1)**

- 1. Concept of macro, micro and nano materials
- 2. Types of nano fillers and their availability
- 3. Construction polymer nanocomposites
- 4. Advantages and disadvantages and applications of polymer nano-composites

# **Course Outcome 2 (CO2)**

1. Types of inorganic nano clay and their availability

- 2. Synthesis of nano clay and their structure
- 3. Methods for formation of clay based polymer nanocomposites
- 4. Concept of exfoliation, interfaces and ordered structures

### **Course Outcome 3 (CO3)**

- 1. Concept of carbon nanotubes and their types
- 2. Synthesis and structure of various nano carbon tubes
- 3. Carbon allotropes, their types and utility
- 4. Characteristic properties and applications of carbon based polymer nanocomposites

## **Course Outcome 4 (CO4)**

- 1. Types of nano metals available and their characteristic properties
- 2. Synthesis, structure and physicochemical properties of nano metal based polymer nanocomposites
- 3. Potential applications of nano metal based polymer nanocomposites

#### **Course Outcome 5 (CO5)**

- 1. Flow properties and processing of polymer nanocomposites
- 2. Morphological properties of polymer nanocomposites and characterization methods like SEM and TEM
- 3. Thermal and mechanical properties polymer nanocomposites

### **Syllabus**

#### Module-I: Concept of Nano materials and nanocomposites

Introduction to nano materials, and nanocomposites. Construction of polymer nano-composites, importance of interface between nano fillers and polymer matrix, the advantages and disadvantages and applications of polymer nano-composites

### Module-II:Polymer clay nanocomposties

Types of nano clay available, Synthesis of nano clay, their structure, properties and utility in polymer nanocomposites, formulation of Polymer clay nanocomposties, their properties and applications, concept of ordered structures, exfoliation, interfaces, surface induced patterns, etc.

#### Module-III: Carbon based polymer nanocomposites

Carbon nanotubes and carbon allotropes based polymer composites, types of nano tubes, their synthesis and structure. Methods for synthesis, structures, properties and potential applications of carbon based polymer nanocomposites

#### Module-IV:Metal based polymer nanocomposites

Types of nano metals available and their characteristic properties, Metal based polymer nanocomposites their synthesis, structure and physicochemical properties and potential applications

#### **Module-V:Characterization of polymers nanocomposites**

Rheology and processing of polymers nanocomposites; characterization, of polymer nanocomposites for morphological, thermal and mechanical properties

# Reference Books and Suggested Readings:

- 1. Viswanathan V.R.,N.V. and JayaderSreedhar, "Polymer Science", New age International publications.
- 2. Yiu-Wing Mai and Zhong-Zhen yu"Polymernanocomposites", CRC press.
- 3. Alfred rudin, "The elements of polymer science and engineering", 2ndedition, Academic press publication.
- 4. Alan Kin-TakLau, Farzanahussain, Khalidlafdi, "Nano and Biocomposites", CRC press.
- 5. Abe, A.-C. Albertsson, R.Duncan "Advances in polymer science", Springer.
- 6. Low I. M. "Ceramic matrix composites: Microstructure, properties and Applications", Woodhead Publishing Limited.
- 7. Luigi Nicolais Gianfranco Carotenuto"Metal polymer Nanocomposites", WileyInterscience.

Module	Topic	No. of
No.	_	Lectures
1.	Concept of Nano materials and nanocomposites	
1.1	Concept of macro, micro and nano materials and examples	02
1.2	Types of nano fillers and their availability, polymers suitable for polymer	04
	nanocomposites, construction of polymer nanocomposites	
1.4	Importance of interface between nano fillers and polymer matrix	02
1.5	Advantages and disadvantages of polymer nanocomposites	01
2.	Polymer clay nanocomposties	
2.1	Types of nano clay fillers and their availability	02
2.2	Synthesis of nano clay, their structure, properties and utility in polymer	03
	nanocomposites,	
2.3	Formulation of Polymer clay nanocomposties, their properties and	03
	applications,	
2.4	Concept of ordered structures, exfoliation, interfaces, surface induced	03
	patterns, etc.	
3.	Carbon based polymer nanocomposites	
3.1	Introduction of carbon allotropes, nanotubes, their synthesis and structure	02
3.3	Methods for synthesis of carbon based polymer nanocomposites	02
3.4	Structures, properties and potential applications of CNT-PNC	03
4.	Metal based polymer nanocomposites	
4.1	Types of nano metals available and their characteristic properties	03
4.2	Metal based polymer nanocomposites and their synthesis	03
4.3	Structure and physicochemical properties of Metal based polymer	02
	nanocomposites	
4.4 5.	Potential applications of Metal based polymer nanocomposites	02
	Characterization of polymers nanocomposites	
5.1	Rheology and processing of polymers nanocomposites;	02
5.2	Polymer nanocomposites for morphological properties	03
5.3	Thermal and mechanical properties of polymer nanocomposites	03
	Total Hours	45

# OPEN ELECTIVE (PLASTIC TECHNOLOGY)

# TPL 491 INTRODUCTION TO POLYMER SCIENCE

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# **OBJECTIVE:** The objective of this course is to enable the students

- To understand basics concepts of polymer and their utility.
- To understand the mechanism of polymerization, various, techniques of polymerization, classification and kinetics of polymers.
- To understand manufacturing process of thermoplastic and thermoset polymers; Copolymerization.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand basics of polymer science and their classifications.	Understand
CO2	Understand different types of polymerizations with mechanism and	Understand
	kinetics.	
CO3	Understand and apply various production processes of commodity	Apply
	plastics	
CO4	Understand chemistry and apply production of common formaldehyde	Apply
	based thermoset.	
CO5	Understand and apply different plastic processing techniques, Indian	Apply
	markets of Plastics.	

COs		POs												PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2		
CO1	3		1									2	3	3		
CO2	3			1		2						2	3	3		
CO3	3								1	1		2	3	3		
CO4	3											2	3	3		
CO5	3	2	1	1		2	2		1	1		2	3	3		
Total	3	2	1	1		2	2		1	1		2	3	3		

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

### **Course Level Assessment Questions**

# **Course Outcome 1 (CO1)**

- 1. Introduction of Polymers.
- 2. Classification of Polymers.

# **Course Outcome 2 (CO2)**

- 1. Mechanism and Kinetics of Polymerization.
- 2. Techniques of Polymerization.
- 3. Copolymerization

### **Course Outcome 3 (CO3)**

- 1. Manufacturing process of common thermoplastics.
- 2. Their properties and applications.

#### **Course Outcome 4(CO4)**

- 1. Chemistry of different thermoset based on formaldehyde.
- 2. Their production and molding powder preparation.

# **Course Outcome 5(CO5)**

- 1. Common processing techniques for thermoplastics and thermoset.
- 2. Plastic industries in India.

#### **Syllabus**

# **Module -I: Introduction to Polymers/Plastics**

Polymeric Materials and their macro molecular nature (e.g. Plastics, rubber, fibers), concept of polymer structure, classification of polymers.

# **Module -II: Chemistry of polymerizations**

Principle of addition and condensation polymerization, different techniques of polymerization, chemistry and kinetics of polymerization, copolymerization.

# **Module -III: Thermoplastic resins**

Chemistry and manufacturing process of some important thermoplastic polymers such as polyethylene, polystyrene, polyvinylchloride etc., their properties and applications.

#### **Module -IV: Thermoset resins**

Chemistry and manufacturing process of some important thermoset polymers such as phenol-formaldehyde, urea-formaldehyde and melamine formaldehyde resin.

#### **Module -V: Polymers modifications**

Polymeric copolymers and their industrial applications, introduction to polymer blends and applications. Scope of polymeric materials industries in India, various areas of applications for plastics.

#### Reference Books and Suggested Readings:

#### References

- 1. Text Book of Polymer Science, F.W.J. Billmeyer, John Wiley & Sons, 1984
- 2. High Polymer (His chemistry in industry P. Tooley, J. murray 1971
- 3. Principle of Polymer Chemistry, P.J. Flory Cornell University Press, NY, 1953
- 4. Handbook of Polymer Synthesis, Part A & B, Hans. R. Kricheldorf, John Wiley & Sons
- 5. Principles of Polymerization, Gorge Odeon, 2004
- 6. Introduction to Polymers, R.J. Young & P.A. Livell Ch. & Hall, London, 1981
- 7. Polymer Chemistry, Seymour & Caraher, Marcel Decker, 2003

Module	Topic	No. of
No.		Lectures
1.	Introduction to Polymers/ Plastics	
1.1	Introduction to polymeric materials	02
1.2	Monomer and respective polymer structures	02
1.3	Classification of polymers with details	02
1.4	Important properties of polymers	02
2.	Chemistry of polymerizations	
2.1	Principle of addition polymerization with mechanism examples and kinetics	02
2.2	Principle of Condensation polymerization with mechanism examples and kinetics	02
2.3	Techniques of polymerization	02
2.4	Copolymerization	02
3.	Thermoplastic resins	
3.1	Manufacture of Low density polyethylene	02
3.2	Manufacture of High density polyethylene & using stereospecific catalysis	03
3.3	Manufacture of other commodity plastics	02
3.4	Properties and application of these plastics	01
4.	Thermoset resins0	
4.1	Chemistry of both types of phenol formaldehyde resin	02
4.2	Production and molding powder manufacture for Phenol formaldehyde resin	01
4.3	Chemistry and production of Urea formaldehyde resin	02
4.4	Chemistry and production of Melamine formaldehyde resin	01
4.5	Properties and applications of these resin	02
5.	Processing of Plastics	
5.1	Processing Techniques for Thermoplastics	04
5.2	Processing Techniques for Thermosets	03
5.3	Indian Plastics Industries current scenario and future growth	01
	Total Hours	40

# **OBJECTIVE:** The objective of this course is to enable the students

- Make students observe and learn practical knowledge of processing or manufacturing of polymers
- Understand professional ethics and discipline required in industry
- Understand and analyze product planning and implementation in industry.
- Communicate their experiences in the form of project report and power point presentation

# **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Acquire practical skills in any plastic and allied industry.	Understand
CO2	Understand professional ethics and discipline required in industry.	Understand &
		Ethics
CO3	Analyze problems in products and process and resolves by working on	Analyze & Apply
	short term project.	
CO4	Understand and analyze product planning and implementation in	Understand and
	industry.	Analyze
CO5	Communicate their experiences in the form of project report and power	Apply & Analyze
	point presentation.	

COs	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3	3	3	2		3	1				1		3	1
CO2						3		3	3			2	1	3
CO3		3	3	2			1				1			
CO4		3		2					3		1	2		
CO5	3									3				
Total	3	3	3	2		3	1	3	3	3	1	2	2	2

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

L T P C

0 0 4 2

# **OBJECTIVE:** The objective of this course is to enable the students

- To study a topic of latest developments/innovative technology on their own and to prepare a dissertation report on this topic.
- To present a lecture on the topic on power point format.
- To improve the communication skill of the students.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand a topic of latest developments/innovative technology.	Understand
CO2	Apply the knowledge to prepare a dissertation report on this topic.	Apply
CO3	Deliver a lecture on the topic on power point format.	Apply
CO4	Improve the communication skill of the students.	Apply
CO5	Analyze environment and sustainability of related technology	Analyze

COs			PSOs											
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3			1		2	3					3	3	3
CO2	3	2	2	1	1	2	3		1	3	2	3	3	3
CO3	3									3		3	3	3
CO4	3								2	3		3	3	3
CO5	3	2				2	3	1				3	3	3
Total	3	2	2	1	1	2	3	1	1.5	3	2	3	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **OBJECTIVE:** The objective of this course is to enable the students

- To identify a plastic product that can be manufactured in India or a research problem and conduct experiment.
- To prepare a feasibility report for a project based on manufacturing of product.
- To present a lecture on the topic on power point format.
- To improve the communication skill of the students.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand a topic of latest developments/innovative technology.	Understand
CO2	Apply the knowledge to prepare a feasibility/dissertation report on	Apply
	this topic.	Analyze
CO3	Deliver a lecture on the topic on power point format.	Apply
CO4	Improve the communication skills of the students.	Apply
CO5	Analyze environment and sustainability of related technology	Analyze

COs		POs													
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	
CO1	3			1		3	3		3			3	3	3	
CO2	3	2	2	1	1	3	3		3	3	3	3	3	3	
CO3										3		3	3	3	
CO4							3			3		3	3	3	
CO5						3	3		3			3	3	3	
Total	3	2	2	1	1	3	3		3	3	3	3	3	3	

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **SEMESTER-8**

# PROGRAMME ELECTIVE COURSE III

# TPL 452 POLYMER PACKAGING AND WASTE MANAGEMENT

L T P C

3 1 0 4

# **OBJECTIVE:** The objective of this course is to enable the students

- To understand concept of packaging and utility of plastics in packaging.
- To analyze properties of polymers for their utility in packaging of variety of products.
- To know various sources of plastics waste generation and its management.
- To understand the recycling techniques used for various plastics.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	Understand plastic packaging, scope, advantages and disadvantages of plastic	Understand
	packages, and application of polymer films for packaging.	
CO2	Understand and analyze selection criteria for various household and industrial	Analyze
	polymeric packages, their testing and utility on various fields.	
CO3	Understand and apply various policies legislation related to plastic waste	Apply
	management and their effects on environment.	
CO4	Understand recycling technologies for variety of plastics.	Understand
		and Ethics
CO5	Understand biodegradable polymers and prospects for biodegradable plastics	Apply
	based on renewable resource polymers.	

COs	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3		2				3					3	3	3
CO2	3	2	2			3	3					3	3	3
CO3	3		2	1		3	3					3	3	3
CO4	3		2			3	3	1				3	3	3
CO5	3		2			3	3				1	3	3	3
Total	3	2	2	1		3	3	1			1	3	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

#### **Course Outcome 1 (CO1)**

- 1. Concept of plastic packaging.
- 2. Scope and frictions of package.
- 3. Advantages and disadvantages of polymeric packages over conventional packaging materials.
- 4. Plastic packages and their applications.

#### **Course Outcome 2 (CO2)**

- 1. Selection criteria of suitable polymeric packages for household and industrial goods.
- 2. Testing and quality control in polymeric packaging.
- 3. Newer developments in plastic packaging.

### **Course Outcome 3 (CO3)**

- 1. Global policies and regulations.
- 2. Plastic waste management.

#### **Course Outcome 4 (CO4)**

- 1. Recycling and recovery of various plastics items/materials.
- 2. Plastics and Environment.
- 3. Methods of recycling.

### **Course Outcome 5 (CO5)**

- 1. Various modification techniques/latest development in polymers to improve waste management.
- 2. Biodegradable programs for various applications viz. food packaging, agriculture.
- 3. Waste treatment of various plastic plants, estimation of power requirement and efficiency of size reduction operation of plastics.

#### **Syllabus**

# Module-I: Elements of packaging

Concept of plastic packaging, present state of packaging technology, scope of packaging, advantages and disadvantages of polymeric packages over conventional packaging materials. Polymer films for packaging.

#### Module-II: Polymer Packages and Quality Control

Selection criteria of various household and industrial polymeric packages. Printing on polymeric packages. Testing and quality control. Newer developments in polymer packaging.

#### **Module-III: Plastic waste management**

Global policies and regulations. Social and environmental challenges of plastic waste in India. Plastics and environment. Salient features of the plastic waste management (PWM) rules. Waste treatment of various plastic plants, estimation of power requirement and efficiency of size reduction operation of plastics.

#### **Module-IV: Recycling Technology**

Recycling and recovery of various plastics items/materials-their effect on environment. Waste collection and recycling methods. Comparative study of conversion of plastic waste into value added products.

#### Module-V: Biodegradable Polymers

Biodegradable polymers - prospects & utilization, prospects for biodegradable plastics based on renewable resource polymers. Biodegradable polymers for various applications viz. food packaging, agriculture, etc.

# **Reference Books and Suggested Readings:**

- 1. Hand Book of Polymer Science and Technology Vol. 4, by N.P.Cheremisinoff
- 2. Comprehensive Polymer Science Vol. 7, by Sir Geoffrey Allen
- 3. Plastics films and packaging, by C.R.Oswin
- 4. Science and Technology of Polymer films, by J.F.Hamlin
- 5. Protective Wrapping, by C.R.Oswin
- 6. Environmental effect on polymeric materials, by Dominick V. Rosato & Robert T. Schwartz
- 7. Plastic waste management and environment, by V.P.Malhotra
- 8. Synthetic Rubber Waste Disposal, by L.D.Dougan & J.C.Bell
- 9. Plastic waste and its recovery, by M.E.Bocqueye

Module No.	Торіс	No. of Lectures
1.	Elements of packaging	Lectures
1.1	Concept of plastic packaging, present state of packaging technology, scope of a	02
1.1	packaging	02
1.2	Polymeric packages over conventional packaging materials – advantages and	02
1.2	disadvantages	02
1.3	Plastic packages and their applications	03
2.	Polymer Packages and Quality Control	
2.1	Selection criteria of various household polymeric packages	03
2.2	Selection criteria of various industrial polymeric packages	03
2.3	Printing on polymeric packages	02
2.4	Testing and quality control	03
2.5	Newer developments in polymer packaging	02
3.	Plastic Waste Management	
3.1	Global policies and regulations, plastics and environment.	02
3.2	Social and environmental challenges of plastic waste in India.	02
3.3	Salient features of the plastic waste management (PWM) rules.	02
3.4	Waste treatment of various plastic plants.	02
3.5	Estimation of power requirement and efficiency of size reduction operation of plastics.	01
4.	Recycling Technology	
4.1	Recycling and recovery of various plastics items/materials-their effect on	03
	environment.	
4.2	Waste collection and recycling methods	02
4.3	Comparative study of conversion of plastic waste into value added products.	02
5.	Biodegradable Polymers	
5.1	Biodegradable polymers - prospects & utilization.	02
5.2	Prospects for biodegradable plastics based on renewable resource polymers	02
5.3	Biodegradable programs for various applications viz. food packaging, agriculture, etc.	03
	Total hours	45

# PROGRAMME ELECTIVE COURSE III

# TPL 454 POLYMER COATING TECHNOLOGY

L T P C

3 1 0 4

# **OBJECTIVE:** The objective of this course is to enable the students

- Understand concept of surface coatings and constitution of paints, varnishes etc, and concept of surface preparation and treatment.
- Understand roll and types of various pigments used in paints and pigment dispersion.
- Understand rheological behaviors of paints and methods of coatings applications.

At the End of the course, Students will be able to

CO1	understand the concept of surface coating, constituents of paint, varnish and	Understand
	lacqers, mechanism of film formation, and characteristics of natural and	
	synthetic polymers used in coatings, varnishes and sealants.	
CO2	understand pigment and pigmentation, dispersion techniques, and role of	Understand
	wetting agents, driers, solvent and plasticizers in coatings.	
CO3	understand principles of coating formulation, machines/ball mills used in	Understand
	making coating formulations, and safety, health and hazards.	and Apply
CO4	understand the surface preparation and pretreatments for coatings.	Understand
		and Apply
CO5	understand and analyze types of coatings for industrial and architectural	Understand
	application, rheological behavior and testing of coatings.	and Analyze

COs	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3					1						2	3	3
CO2	3					1						2	3	3
CO3	3					1						2	3	3
CO4	3		1			1						2	3	3
CO5	3	2	1			1						2	3	3
Total	3	2	1			1						2	3	3

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

#### **Course Level Assessment Questions**

### **Course Outcome 1 (CO1)**

- 1. Concept of surface coating, origin and developments in surface coating.
- 2. Constitution of surface coating.
- 3. Functions of coatings and mechanism of film formation.
- 4. Characteristics of natural and synthetic polymers used in coatings, varnishes and sealants.
- 5. Utility of surface coating.

### **Course Outcome 2 (CO2)**

- 1. Principles of coating formulation.
- 2. Formulation of natural and synthetic polymers based coatings.
- 3. Formulation of varnishes and sealants.
- 4. Machines/Ball mills used in making coating formulations.

### **Course Outcome 3(CO3)**

- 1. Pigment and pigmentation.
- 2. Dispersion techniques.
- 3. Role of wetting agents, driers, solvent and plasticizers in coatings.

### **Course Outcome 4(CO4)**

- 1. Surface preparation.
- 2. Surface pretreatments.

#### **Course Outcome 5(CO5)**

- 1. Industrial coatings.
- 2. Specialty coatings like water based coating, powder coating and high solid based coating.
- 3. Application methods and curing techniques for coatings.

#### **Course Outcome 6(CO6)**

- 1. Rhelogical behaviour of coatings.
- 2. Testing of coatings.

#### **Syllabus**

#### **Module-I: Elements of surface coatings**

Origin and development of surface coating, constituents of paint, varnishes and lacquers. Functions of coatings and mechanism of film formation. Characteristics of natural and synthetic polymers used in coatings, varnishes and sealants.

#### **Module-II: Pigments and Pigmentation**

Pigment and pigmentation. Dispersion techniques, role of wetting agents, driers, solvent and plasticizers in coatings.

#### **Module-III: Formulation and Manufacture of coatings**

Principles of coating formulation. Coating manufacture. Machines/Ball mills used in making coating formulations. Safety, health and hazards.

# **Module-IV: Surface Preparation and Pre-treatments**

Surface preparation and pretreatments. Rhelogical behaviour and testing of coatings. Application methods and curing techniques for coatings.

# **Module-V: Industrial and Specialty Coatings**

Specialty coatings like water based coating, powder coating and high solid based coating etc. Industrial and architectural coatings and finishes.

# **Reference Books and Suggested Readings:**

- 1. Organic Coating Technology Vol. I & II, by H.F.Pyne
- 2. Surface Coating, by OCCAA
- 3. Protective and Decorative coatings, by J.J.Mattiello
- 4. Paint and Varnishes Production Manual, by V.C.Bidlack & E.W.Fasig

Module	Торіс	No. of
No.		Lectures
1.	Elements of surface coatings	
1.1	Origin and developments of surface coating.	02
1.2	Constituents of paint, varnishes and lacquers.	02
1.3	Functions of coatings and mechanism of film formation	02
1.4	Characteristics of natural and synthetic polymers used in coatings, varnishes and	02
	sealants	
2.	Pigments and Pigmentation	
2.1	Concept of pigment and pigmentation.	02
2.2	Dispersion techniques used for making paints, varnishes and lacquers.	02
2.3	Role of wetting agents in coatings.	01
2.4	Role of driers in coatings.	01
2.5	Role of solvent and plasticizers in coatings.	02
3.	Formulation and Manufacture of coatings	
3.1	Principles of coating formulation.	02
3.2	Manufacture of coatings.	02
3.3	Machines used in making coating formulations.	02
3.4	Ball mills used in making coating formulations.	03
3.5	Safety, health and hazards in paint industries.	02
4.	Surface Preparation and Pre-treatments	
4.1	Preparation and pretreatments of surface for coatings.	02
4.2	Rhelogical behavior of coatings.	02
4.3	Testing of coatings.	02
4.4	Curing techniques for coatings.	02
4.5	Application methods for coatings.	02
5.	Industrial and Specialty Coatings	
5.1	Industrial coatings and finishes.	02
5.2	Architectural coatings and finishes.	02
5.3	Specialty coatings	02
5.4	Recent developments in industrial, architectural, and specialty coatings.	03
	Total hours	46

# PROGRAMME ELECTIVE COURSE IV

# TPL 456 PROCESS MODELING AND SIMULATION

L T P C

3 1 0 4

**Assessment:** 

Sessional: 50 marks End Semester: 50 marks Course Objectives:

This course explores the basic concepts and steady state equations of simple systems in chemical process industries. It deals with the techniques for derivation of system model equations, data analysis and visualization. The course aims to present the basic idea and concept on process model with detailed analysis and solution of model equations for steady operation.

#### **Course Outcomes:**

Students completing the course will be able to

CO 1	Model deterministic systems and differentiate between nonlinear and linear	Remember,
	models	Apply, Analyze
CO 2	Numerically simulate linear and non linear ordinary differential equations for	Apply, Analyze,
	deterministic systems	Evaluate
CO 3	Estimate and validate a model based upon input and output data.	Apply, Analyze,
		Evaluate
CO 4	Create a model prediction based upon new input and validate the output data	Understand,
		Apply, Analyze,
		Evaluate, Create
CO 5	Develop steady state models for flash vessels, equilibrium staged processes,	Remember,
	distillation columns, absorbers, strippers, CSTR, heat exchangers and packed	Apply, Analyze,
	bed reactors.	Evaluate

	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1	3	3	3	3	2	-	-	1	-	1	1	2	1	1
CO2	3	3	3	3	3	1	-	1	-	1	1	2	3	3
CO3	3	3	3	2	3	1	-	1	-	1	1	2	3	3
CO4	3	3	3	2	2	1	-	1	-	1	1	2	3	3
CO5	3	3	3	3	3	1	1	1	-	1	2	3	3	3
Avg.	3	3	3	2.6	2.6	0.8	0.2	1	-	1	1.2	2.2	3	3

#### Module1 (6 hours)

Introduction to mathematical modeling; Advantages and limitations of models and applications of process models of stand-alone unit operations and unit processes; Classification of models: Linear vs. Non linear, Lumped parameter vs. Distributed parameter; Static vs. Dynamic, Continuous vs. Discrete; Numerical Methods: Iterative convergence methods, Numerical integration of ODE- IVP and ODE-BVP.

#### Module2 (6 hours)

Concept of degree of freedom analysis: System and its subsystem, System interaction, Degree of freedom in a system e.g. Heat exchanger, Equilibrium still, Reversal of information flow, Design variable selection algorithm, Information flow through subsystems, Structural effects of design variable selection, Persistent Recycle.

### Module3 (6 hours)

Simple examples of process models; Models giving rise to nonlinear algebraic equation (NAE) systems, - steady state models of flash vessels, equilibrium staged processes distillation columns, absorbers, strippers, CSTR, heat exchangers, etc.; Review of solution procedures and available numerical software libraries.

#### Module4 (6 hours)

Steady state models giving rise to differential algebraic equation (DAE) systems; Rate based approaches for staged processes; Modeling of differential contactors – distributed parameter models of packed beds; Packed bed reactors; Modeling of reactive separation processes; Review of solution strategies for Differential Algebraic Equations (DAEs), Partial Differential Equations (PDEs), and available numerical software libraries.

### Module5 (6 hours)

Simulation and their approaches, Modular, Sequential, Simultaneous and Equation solving approach, Simulation softwares and their applications, Review of solution techniques and available numerical software libraries.

#### **Suggested Text Books**

- 1. Luyben W.L., "Process Modeling, Simulation, and Control for Chemical Engineering", Mc Graw Hill.
- 2. D. F. Rudd and C. C. Watson, "Strategy of Process Engineering", Wiley international.
- 3. M.M. Denn, "Process Modelling", Wiley, New York, (1990).

### **Suggested Reference Books**

- 1. A. K. Jana, "Chemical Process Modelling and Computer Simulation", PHI,(2011)
- 2. C.D. Holland, "Fundamentals of Modelling Separation Processes", Prentice Hall, (1975)
- 3. Hussain Asghar, "Chemical Process Simulation", Wiley Eastern Ltd., New Delhi, (1986)

# **PROGRAMME ELECTIVE COURSE IV**

# TPL 458 COMPUTER AIDED EQUIPMENT DESIGN

L T P C

**Assessment:** 

Sessional: 50 marks 3 1 0 4

End Semester: 50 marks

### **Course Objectives:**

The objective of this course is to acquire basic understanding of design parameters, complete knowledge of design procedures for commonly used process equipment and their attachments (e.g. internal and external pressure vessels, tall vessels, high pressure vessels, supports etc.), and different types of equipment testing methods.

Course outcomes: Students completing the course will be able to

CO1	Understand the basics of process equipment design and important	
	parameters of equipment design	Understand
CO2	Understand the basics of process equipment design and important	Understand
	parameters of equipment design	
CO3	Design special vessels such as tall vessels, self supporting vessels,	Apply
	and skirt (and other support for vertical vessels).	
CO4	Design liquid and gas storage tanks with and without floating roof	Apply
CO5	Select standard piping, flanges, gaskets and bolts associated with the	Analyze
	vessels and storage tanks.	

#### **Syllabus**

#### Module 1 (6 hours)

Introduction: Classification of engineering materials, properties of Ferrous metals, Non ferrous metals, alloys & Ceramic materials Structure-Property relationship in materials. Deformation of Materials Fracture: Elastic deformation, Plastic deformation, Creep, Visco-elastic deformation, Different types of fracture, Corrosion And Prevention: Direct Corrosion, electro-chemical corrosion, Galvanic cells, High temperature corrosion, Passivity, factor influencing corrosion rate, Control and of corrosion-modification of corrosive environment, Inhibitors, Cathodic protection, protective coatings. Corrosion charts, Metal forming techniques (bending, Rolling, Forming) & Metal joining techniques, welding – such as Butt, Lap, fillet, corner. Inspection and testing of process vessel.

#### Module 2 (6 hours)

Pressure Vessels: Type of pressure vessels, Thin cylinder theory for internal pressure. Code & standard for pressure vessels (IS:2825: 1969), Design considerations, classification of pressure vessels as per codes, design of cylindrical and spherical shells under internal and external pressure, selection and design

of closures and heads such as Flat, hemispherical, tori-spherical, elliptical & conical.; Introduction to compensation for opening such as nozzles & manholes etc.

#### Module 3 (6 hours)

Flanges: Selection of gaskets, selection of standard flanges, optimum selection of bolts for flanges, design of flanges. Inspection and testing of vessels, heads and flanges as per code specifications. Piping: Pipe thickness calculation under internal and external pressure, introduction to flexibility analysis of piping system.

#### Module 4 (6 hours)

Tall Tower Design: Design of shell, skirt, bearing plate and anchor bolts for tall tower used at high wind and seismic conditions. Supports: Design of lug support and saddle support including bearing plates and anchor bolts.

#### Module 5 (6 hours)

Storage Tanks: Introduction to Indian standards, filling and breathing losses; classification of storage tanks; Design of liquid and gas storage tanks with and without floating roof. High-pressure vessels, Fundamental equations, Compound vessels, Liquid storage tanks, Mechanical design of centrifuges, Centrifugal pressure, Bowl and spindle motion: critical speed.

# **Suggested Text Books**

- 1. Brownell L. E. and Young H. E., "Process Equipment Design", John Wiley and Sons. 2009.
- 2. Bhattacharya B. C., "Introduction of Chemical Equipment Design", 1st Edition, CBS Publisher. 2008.
- 3. I.S.:2825-1969, "Code for Unfired Pressure Vessels", Bureau of Indian Standards.1969.
- 4. I.S.:803-1962, "Code of Practice for Design, Fabrication and Erection of Vertical Mild Steel Cylindrical Welded Oil Storage Tanks", Bureau of Indian Standards.1962.

#### **Suggested Reference Books**

- 1. Moss D. R., "Pressure Vessel Design Manual", 3<sup>rd</sup> Edition, Gulf Publishers, 2004.
- 2. Annartone D., "Pressure Vessel Design", 3rd Edition, Springer 2007.
- 3. Joshi M.V., and Mahajani, V.V., "Process Equipment Design", 3<sup>rd</sup> Edition, Macmillan India, 2000.
- 4. Coulson, J.M., Richardson, J.F., and Sinnott, R.H., "Chemical Engineering Volume 6, 3<sup>rd</sup> revised Edition, Butterworth-Heinemann Ltd., 1999.

# **OPEN ELECTIVE COURSE IV**

# TPL-492 Basics of Polymer Processing

L T P C 3 1 0 4

# **OBJECTIVE:** The objective of this course is to enable the students

- To Understand the basic concepts of polymer processing and hair applications
- To Understand the process details of extrusion, injection moulding and compression moulding
- To Understand the difference between processing of thermoplastics and thermoset and selection of a particular process for a particular end product
- To Understand other polymer process such as blow moulding, rotational moulding, transfer molding

At the End of the course, Students will be able to

CO1	Understand fundamentals of polymer processing and their effect on processing	Understand
CO2	Understand details of plastic extrusion and its application in manufacture of	Understand
	various products	and Apply
CO3	Understand details of plastic injection moulding process and their application in	Understand
	article making	and Apply
CO4	Understand the concept of moulding of thermosets and its application	Understand
		and Apply
CO5	Understand and apply the knowledge of different plastic processing methods	Understand
		and Apply

COs	POs												PSOs	
	1	2	3	4	5	6	7	8	9	10	11	12	1	2
CO1														
CO2														
CO3														
CO4														
CO5														
Total														

<sup>1:</sup> Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **Course Level Assessment Questions**

#### **Course Outcome 1 (CO1)**

- 1. Fundamentals of polymer processing
- 2. Thermal properties of polymers

### **Course Outcome 2 (CO2)**

- 1. Plastic extension process
- 2. Blown film, sheet, profile manufacturing processes
- 3. Screw characteristic curves.

# **Course Outcome 3 (CO3)**

- 1. Plastic injection moulding process
- 2. Types of Machines and products
- 3. Machine parameters and moulds

#### **Course Outcome 4 (CO4)**

- 1. Moulding of thermosets
- 2. Types and processing parameters for thermoset moulding

#### **Course Outcome 5 (CO5)**

- 1. Blow Molding process
- 2. Rotational Moulding process
- 3. Selection of Moulding processes

### **Syllabus**

### Module-I: Basics of Polymer Processing

Fundamentals of Polymer Processing such as melt viscosity, melt flow index and it's effect on processing, molecular weight distribution. Thermal properties of polymers such as Glass transition temperature, melting temperature range, degradation.

#### **Module-II: Extrusion Process**

Plastic extrusion process details, important types such as blown film, sheets, profiles, wire coating and pipe productions. Screw characteristic curves effect of Plastics on.

# **Module-III: Injection Molding**

Plastic Injection molding process fundamentals, types of madines and suitable products, molding cycle, Machine parameters and mold.

### **Module-VI: Compression Molding**

Molding of thermosets, differences between molding of thermoplastics and thermosets, types and processing parameters, transfer molding.

#### **Module-V: Other Plastic Processing Processes**

Blow molding, Rotational molding, Stretch Blow molding etc, Selection of Molding Processes.

# **TPL 498 PROJECT**

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# **OBJECTIVE:** The objective of this course is to enable the students

- to prepare a detailed project report on fabrication of a product/equipment/process of a plant for production of plastic product with complete lay-out or a research problem and conduct experiment.
- to assess the economic analysis and to prepare a feasibility report for a project based on manufacturing of product/equipment/process.
- to present a lecture on the topic on power point format.
- to improve the communication skill of the students.

#### **Course Outcome**

On the successful completion of the course, students will be able to

CO1	understand a topic of latest developments/innovative technology.	Understand
CO2	apply the knowledge to prepare a feasibility/dissertation report on this	Apply
	topic.	Analyze
CO3	deliver a lecture on the topic on power point format.	Apply
CO4	improve the communication skill of the students.	Apply
CO5	Analyze environment and sustainability of related technology	Analyze

COs	Pos												PSOs		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	
CO1	3			1		3	3		3			3	3	3	
CO2	3	2	2	1	2	3	3		3		3	3	3	3	
CO3					2					3		3	3	3	
CO4							3			3		3	3	3	
CO5						3	3		3			3	3	3	
Total	3	2	2	1	2	3	3		3	3	3	3	3	3	

1: Slight (Low) 2: Moderate (Medium) 3: Substantial (High) If there is no correlation, put "-"

# **References for online courses**

# **MOOC Courses references**

- 1. Thermodynamics of materials- <a href="https://www.edx.org/course/thermodynamics-of-materials-2">https://www.edx.org/course/thermodynamics-of-materials-2</a>
  - https://www.edx.org/course/thermodynamics
- 2. **Transport Phenomenon** <a href="https://www.edx.org/course/analysis-of-transport-phenomena-i-mathematical-met">https://www.edx.org/course/analysis-of-transport-phenomena-i-mathematical-met</a>

# **NPTEL Courses references**

- 1. Processing of Polymers & Polymer Composites <a href="https://nptel.ac.in/courses/112/107/112107221/">https://nptel.ac.in/courses/112/107/112107221/</a>
- 2. Introduction to Composites <a href="https://nptel.ac.in/courses/112/104/112104229/">https://nptel.ac.in/courses/112/104/112104229/</a>
- 3. Introduction to Polymer Science <a href="https://nptel.ac.in/courses/104/105/104105124/">https://nptel.ac.in/courses/104/105/104105124/</a>
- 4. Polymer Chemistry <a href="https://nptel.ac.in/courses/104/105/104105039/">https://nptel.ac.in/courses/104/105/104105039/</a>
- 5. Science & Technology of Polymers <a href="https://nptel.ac.in/courses/113/105/113105028/">https://nptel.ac.in/courses/113/105/113105028/</a>